

INSTRUCTIONS TO BIDDERS

1.0 RECEIVING OF BIDS

- 1.1 Bids will be received in triplicate up to 12 o'clock noon, January 23, 1976 by:

Mr. R. O. Covington, Supply Agent
ASARCO INCORPORATED
P. O. Box 1111
El Paso, Texas 79999

- 1.2 Bids shall be submitted in the form as indicated by the bid form letter attached.

2.0 DESCRIPTION OF WORK

The scope of work under this contract consists of the installation of foundations and piping, in accordance with the attached specifications and drawings.

3.0 PROPOSALS

- 3.1 The bidder shall submit a bid on all work called for in these specifications. Bids may be supplemented by any additional data felt necessary.
- 3.2 The proposal shall include:
- 3.2.1 Lump sum cost.
 - 3.2.2 Foundation cost.
 - 3.2.3 Piping Cost.
 - 3.2.4 Estimated first construction time in field.
 - 3.2.5 Estimated time for completion from receipt of contract.

4.0 AWARD OF CONTRACT

- 4.1 The contract will be awarded to the lowest responsible bidder, whose construction skill and financial resources are fully equal to completion of the contract. ASARCO, However, reserves the right to reject any or all bids.
- 4.2 The successful bidder will be required to complete ASARCO contract Form PD-19 or PD-20 and the insurance form attached.

PLAINTIFF'S EXHIBIT

ASA-1153

BID FORM LETTER

Mr. R. O. Covington
ASARCO INCORPORATED
P. O. Box 111
El Paso, Texas 79999

INSTALLATION OF FOUNDATION
AND PIPING FOR PORTABLE
CONVERTER BLOWER

Dear Sir:

We have carefully examined the drawings and specifications submitted to us by your engineering department covering the proposed fabrication and installation of materials necessary to install the foundation and piping. We have also visited the site and acquainted ourselves with those conditions we feel will have an effect upon the conduct of the work. Our lump sum bid is hereby attached in triplicate.

CONTRACTOR

By: _____

ASARCO ELP 0008251

SPECIFICATIONS

1. SCOPE

These specifications cover the requirements for construction at the El Paso Smelting Works of ASARCO Inc. The work shall include all labor, material (unless specified as furnished by others), tools, equipment, and supervision to install the foundation and piping as shown on the drawings.

2. GENERAL CONDITIONS

All work must be carefully planned to avoid interference with plant operations. Special precautions must be taken to eliminate any danger of fire when working on existing oil contaminated piping.

3. DRAWINGS

The following drawings are hereby made a part of this specification.

EP 22555-205-G General Arrangement

EP 22566-205-C Concrete Foundation

EP 22592-607-P- Venturi

4. ADDITIONAL WORK

In addition to the work shown on the drawings the contractor shall remove the check valve in the existing 30" line.

5. MATERIAL FURNISHED BY OWNER

66 L/F. - 20" O.D. X 0.312" Wall Pipe

3 - 20" Sola Flex Gimbol Expansion Joints

1 - 20" Wafer Type Butterfly Valve

6. MATERIAL FURNISHED BY CONTRACTOR

The contractor will furnish all other material required, including but not limited to the following:

1. 5000psi Concrete To ACI Spec 302

2. Flanges, Elbows, Reducer and Venturi

3. Pipe Supports Including Structural Steel, Hangers, Winch and etc.

7. PAINTING

All exposed metal surfaces shall be sandblasted to "commercial blast" and shop primed with DuPont #373-851 red lead primer, or equal. After erection scuffed and burned spots will be spot primed with red lead. The exposed surfaces shall then receive an intermediate coat of DuPont #67-813 buff intermediate primer, or equal, and be finished with a top coat of DuPont #354-793 aluminum, or equal.

8. CLEANUP

The contractor shall at all times keep the area neat and free of debris. All cleanup and excavated material shall be hauled to designated area.