



Interoffice Communication

To : R. E. Lehmkuhl

From : C. L. Miller

Date : October 30, 1980

Subject : WEEKLY PRODUCTION REPORT - ABERDEEN - WEEK ENDING 10/28/80
WEEK NO. 43

	Production MM Lbs. - 7 Days - 10/22/80 thru 10/28/80			
	<u>Last 7 Days</u>	<u>Month to Date</u>	<u>Year to Date</u>	<u>Previous Month</u>
Resin (A & BC)	6.33	23.57	211.45	23.37
Compound (A & BC)	1.26	4.19	37.57	4.05
Dry Blend	1.07	3.63	18.97	1.65
Plasticizer	.22	1.12	8.83	1.09

Safety

There was one first aid injury recorded for the reporting period.

<u>Resin Unit (A & BC Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - October</u>	
Last 7 Days, M Lbs./C.D.	904	Budget	27.9
Last 7 Days, % of Budget	100	Forecast 10/23/80	26.5
Current Rate, % of Budget	103	Forecast 10/30/80	26.3

Vinyl production for the week averaged 904 M pounds per day. The major item affecting production was maintenance on centrifuges.

The old reactor module test run using experimental J-48 Methocel was aborted 10/24/80 after experiencing some quality problems. No further testing is planned at this time. There were no other unusual operating problems.

<u>Compound Unit (Customer Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - October</u>	
Last 7 Days, M Lbs./C.D.	171	Budget	5.1
Last 7 Days, % of Budget	104	Forecast 10/23/80	4.7
		Forecast 10/30/80	4.7

Line I operated 5 days averaging 60 M pounds per day. Line V operated 2 days averaging 51 M pounds per day. Line III operated 7 days averaging 114 M pounds per day. There were no unusual operating problems.

Plasticizer operated 3 days averaging 73 M pounds per day.

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<u>Dry Blend Unit</u>	<u>Production</u>	<u>Forecast MM Lbs. - October</u>	
Last 7 Days, M Lbs./C.D.	156	Budget	2.75
Last 7 Days, % of Budget	200	Forecast 10/23/80	4.30
		Forecast 10/30/80	3.70

Dry Blend operated 6 days, 24 hours per day averaging 182 M pounds per day. Production rates were affected by 90171 production and No. 1 Welex motor failure.

General

No. 2 boiler was shut down on October 25 for economizer installation and startup is planned for October 31. Three tube leaks were repaired in the boiler this week.

C L Miller
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