

MAKING INSTRUCTIONS: BATCH UNIT

CG 46 CODE YW-731-P PKG. 06 TIME 3-PM

→ LOT 34395-1 FEB 14

TAB: PUNCH TOTAL WGT AS EST WGT 5560
EST WGT (DO NOT PUNCH) 5560 Lbs
(REQ.#)

TAB: PUNCH FOLLOWING CONSUMPTIONS

CG	CODE	LOT	PQ	DISP	LBS
46	YC-5-A	33808	93		901
46	YC-5-A	33808	98		88
46	YC-5-A	34089	93		100
46	YC-5-A	31486	93		87
46	YC-5-A	31486	78		12
TOTAL WGT					2885

46 YC-5-A 33861 93 685#
46 YW-731P 26828-1 98 450#
46 YC-5-A 23940 93 102#
YW-731 26840-1 → 900#

87.85%

Re-Homogenize
back to W-320

D.V. PROCESSED YW-731-P APPROVED BY BOK 8-17-77
TYPED BY NSA 8-25-77

TAB: DO NOT PUNCH
% PULP WGT

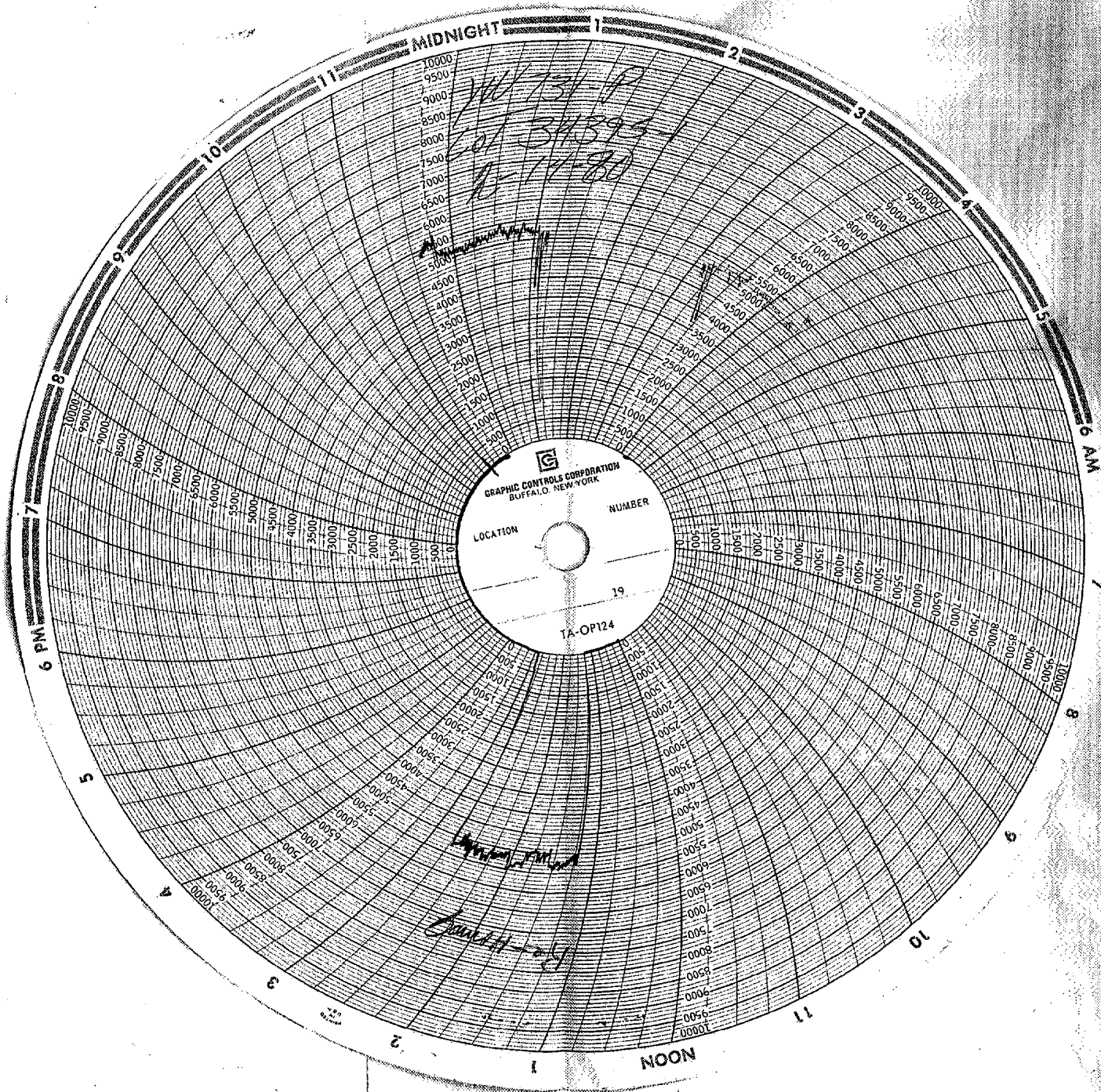
98.4%
YIELD
COLOR
Loss - OUT
TU-RE-HOMO
CLEANING
SCREEN
EXCESSIVE

BLEEDING

EQUIPMENT	NAME: DALAMAR® YELLOW	USE LBS	N CODE	ACCT. LBS.
Misc. 1	Note: Making Supv - 1 hour before taking S 28 sample, advise CTL Supv of status			1879
	1 Obtain as listed above		YC-5-A	1998
	2 Obtain & Mix to uniformity for S 8 & S 11		896-B	
	3 Calculate for S 22			
	6000# - 6.50# YC-5-A Pulp Wgt (S 1) = 18.3 # water			
ALM 2	4 Plug ALM # 2 outlet & Add N-3-A 26828-1	450	YW-731P	450
	5 Add & stir 5 minutes to dissolve	20	3-A	20
	6 Stop agitator			
	7 Dump in one drum YC-5-A from S 1			
	8 Pour in	200	896-B	200
	9 Start agitator & stir minimum time to fluidize. Note: Over-stirring will cause excessive foam			
	10 Dump in rest of YC-5 (S 1) in 2-drum increments. Stir minimum time to fluidize between each increment. Scrape drums			
	11 Pour in & stir 5 minutes	465	896-B	465
	12 Sift in using sifter in 2-4 minutes	8	925-A	8
	13 Scrape stirring sides & nylon basket with 50% water			
	14 Stir 60 minutes Record: Start 9.30 PM			
	15 Add & stir 5 min	2 ozs	816-A	0
	16 Stop agitator & Record: pH 7.1 (7.0-10.0-12.0)			
	17 If necessary, adjust to pH 10.0-12.0 (note: dissolve 1# N-3-A in 5# water) Record: pH 10.2 Assume 75%	10	3-A	10
	18 Pour in & stir 5 min		30-D	
	19 When scheduled, Pour in LOT YW-731		195-B	285
	Note: Add as volume permits during homog			
	20 Stop agitator			

To 60 →

(Signature)



DUP050293253

N33088.01

210
35
175

230
✓7

450
10

1610

4500

230

3910

175

4,085

4500
4085
8585