

March 21, 1969

~~Johns-Manville Corporation~~
Packings & Friction Materials Division
Chestnut Street at Fourth
Philadelphia, Pennsylvania 19899

Attention: Mr. R. J. Wigmore

SUBJECT: 151A7931
167A8474

Dear Mr. Wigmore:

We wish to thank you for your letter of March 13 which brought to our attention the fact that we had not reported our findings on the tolerances of the subject brake linings.

We find that the linings are relaxing an additional 1/16 to 3/16 of an inch after they leave your plant. Your report confirms that the main problem is apparently in molding the lining to the steel backing. Here you have differences from our "mean dimension" by as much as 5/8 of an inch. We would like to know why this could not be compensated for your tooling.

We have been able to clamp these linings to the brake shoe, however this creates such a force that when we release the clamp on the shoe, the lining pops out creating a definite safety hazard.

We would like to see this condition corrected and request that you refer this to your engineers and advise us what action is being taken. We feel this problem has been dragging on much too long recognizing we should have reported to you our findings at a much earlier date.

Very truly yours,

Arthur E. Coulter, Sr.
Arthur E. Coulter, Sr.
Buyer - Purchasing

AEC/jhc

cc: JG Copland
Room 431D

RECEIVED
MAR 25 1969
COMPONENTS ENGINE

PLAINTIFF'S
EXHIBIT

WV-021541

PLAINTIFF'S
EXHIBIT

78652.00

GEWVOCT04-011714

WV-21541