

TECHNICAL CHANGE ORDER

CertainTeedCertainTeed Corporation
Pipe and Plastics Group

APPLICABLE TO:

A/C Standard Product Specification
Spec. #9

DATE OF ISSUE:

November 18, 1982

T.C.O. NO.:

9

PAGE NO.:

1

DESCRIPTION:

Fluid-Tite A/C Epoxy Lined Sewer Pipe, Couplings and Accessories
Classes 1500, 2400, 3300, 4000, 5000, 6000 and 7000Purpose:

1. Add Lining Color to the spec.
2. Add J and R dimensions omitted in error at last revision.
3. Revise the lined coupling tolerances slightly to provide greater pipe-to-coupling clearance if the combined extreme dimensions occur simultaneously.
4. Special pipe tooling note.

Commentary:

The lining thickness applied to the pipe O.D. must be accounted for by the careful control of machining and lining of both pipe and coupling. Otherwise, ovality can cause interference fits when the combined tolerances are at their extremes.

Effective Date:

Date of issue.

Effect on Inventory:

None

Disposition of Superseded Pages:

Remove Pages 1 - 2, August 1, 1981
 9 - 10, August 1, 1981
 11 - 12, August 1, 1981

Replace with revised pages provided.

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