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EFFECTS OF LOW CONCENTRATIONS OF ASBESTOS

Clinical, Environmental, Radiologic and Epidemiologic Observations in Shipyard Pipe Coverers and Controls

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Abstract Low-level asbestos exposure, as occurs in pipe coverers in new ship construction, has not been considered dangerous. We surveyed 101 such workers and 94 controls matched for age, duration of employment and smoking habits in a New England yard. Dust exposure, under surveillance for 20 years, had been near the then recommended threshold limit value of 5 million particles per cubic foot (mppcf). "Asbestosis" was defined by presence of three or more of five standardized clinical abnor-

malities including dyspnea, rales, finger clubbing, reduced vital capacity and x-ray shadows. The latter were judged by three observers unaware of the exposure history. "Asbestosis" was 11 times more common among pipe coverers than among controls; it was found first after 13 years of exposure or 60 mppcf-years, and the prevalence was 38 per cent after 20 years. This study emphasizes that low concentrations of asbestos can lead to pulmonary fibrosis and supports the need for lower threshold limit values.

NEW uses for asbestos are found constantly, and the number of fresh cases of asbestosis reported each year is increasing. It has been known for four decades that high concentrations of dust can cause interstitial fibrosis. The biologic effects of low concentrations are still poorly defined, and information useful for setting threshold limit values has been difficult to obtain. This is, no doubt, because of the many factors that must be considered to evaluate the effects of inspired dust. These include the degree of environmental contamination over a prolonged period, availability of the entire exposed population, a control group comparable in all respects except for dust exposure and standardization of diagnostic criteria. We were able to take these aspects into account during a study of a group of shipyard pipe coverers. The concentrations of asbestos to which such workers are exposed are low^{1,2} except during refitting and repair work.^{3,4} Our workers had been engaged solely in new ship construction.

We wished to determine the effect of this low-level exposure to ascertain whether the threshold limit value had been a reasonable guideline. In addition, we were interested in evaluating methods to detect the disease at the earliest possible stage to prevent further exposure. Environmental, clinical and epidemiologic aspects of this survey will be presented here, and studies of respiratory gas exchange will be reported subsequently.

ENVIRONMENTAL SURVEY

The pipe coverers were employed in a private New England shipyard that had been engaged in construction of naval and commercial vessels since 1920. During World War II, it became principally a

Abbreviations Used

D ₁	diffusing capacity
FEV ₁	volume expired in first second
FVC	forced vital capacity
mppcf	million particles per cubic foot
PF	peak flow

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destroyer-building facility. Repair and refitting work was never done. The yard was one of five investigated by Fleischer et al.² in 1945. The pipe coverers prepared and applied insulating materials to machinery and pipes. The materials used and the procedures employed did not vary appreciably over the 20-year period.² Approximately 90 per cent of the work was done aboard ship and the remainder in a shop.

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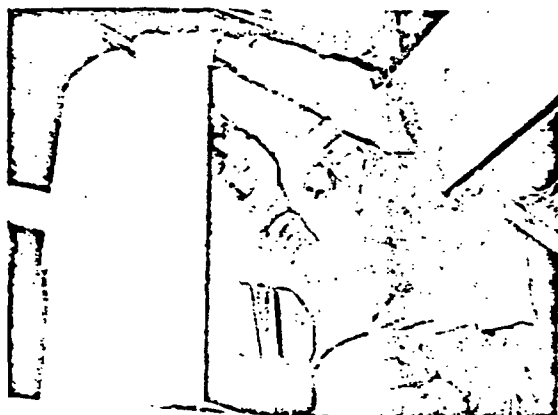


Figure 1. Hand-Sawing of Prefabricated Asbestos Block Aboard Ship.

Aboard ship the most common procedure was wiring contoured asbestos block to pipes. Prefabricated sections were tailored to fit bends by handsaw and knife (Fig. 1). The blocks were smoothed with cement containing 15 per cent asbestos and 85 per cent magnesia, and covered with asbestos cloth. Asbestos in fibrous form was stuffed into jackets and sewn around small pipes. Ventilation was provided by portable blowers on deck, but they were not always used.

Shop work included layout, cutting, sewing, asbestos cement mixing and fabrication of pads. In 1963, a ventilation exhaust trunk was installed over the four benches. Band-saw cutting, cement mixing and pattern cutting were dustier procedures but required less than 5 per cent of man-hours, and involved intermittent work by only a few men. Pattern cutting was done in a separate room by one man who wore a respirator.

The insulating materials were largely determined by United States Navy specifications. Amosite was

called for most frequently because of its low thermal conductivity, light weight and strength. Chrysotile was used to a lesser extent, and crocidolite was never used. Fiberglass, cotton, calcium silicate, magnesia, hair felt and other materials were also employed, either alone or mixed with asbestos.

AEROMETRIC ANALYSIS

Dust concentrations were determined in 1945² and again in 1965 and 1966, to coincide with these studies. The same konimeter was used according to the method of Kotze.³ All dust particles in a high-power field were counted for the total dust count. Particles with a length-to-diameter ratio greater than 3 were called fibers. Both dust and fiber concentrations were expressed in millions of particles per cubic foot of air (mppcf). Simultaneous total dust counts were made with a midget impinger in 1965 according to the Public Health Service method.⁴

All counts were made at the worker's breathing level at all the usual sites during usual operating conditions. A time-weighted average dust exposure was calculated by multiplying the mean dust concentration at various sites by the average percentage of time spent by the workers at these sites. This was expressed in mppcf-years.

Results of dust counts with the midget impinger — the instrument used in setting the threshold limit value of 5 mppcf — averaged 5.2 mppcf (Table 1). Konimeter counts, as always, were higher: in areas where over 98 per cent of the man-hours were spent the overall range was from 8.2 to 61.7 mppcf (Table 1). A weighted average, which considered the amount of time spent in these locations, as well as the number of samples taken during the three periods in 1945, 1965 and 1966, was 32.7 mppcf.

POPULATION STUDIES

There were 101 pipe coverers employed at the

Table 1. Dust Concentrations in Million Particles per Cubic Foot.

A. MIDGET IMPINGER (1965)*:					
LOCATION		AVERAGE CONCENTRATION (MPPCF)			
Cutting room		5.7			
Sewing & fabrication bench		3.0			
Band-saw cutting		10.0			
Mixing mud		0.8			
Aboard ship (various)		<u>7.2</u>			
Weighted average		5.2†			
B. KONIMETER					
LOCATION	YR	NO. OF SAMPLES	CONCENTRATIONS (MPPCF)		% FIBER
			range	average	
Sewing & fabrication	1945	2	10.6-12.3	11.4	0.5-0.8
	1965	12	14.2-30.2	23.4	0.1-2.7
	1966	10	12.9-32.8	23.1	0.1-3.8
Aboard ship	1945	15	25.3-89.0	49.2	0.2-2.4
	1965	12	8.2-61.7	21.4	0.1-0.7
	1966	10	18.3-35.7	25.9	0.1-0.7

*Instrument used in setting threshold limit value of 5 mppcf.

†Simultaneous counts with Konimeter equaled 24.4 mppcf.

Yard in November, 1965. One hundred and one controls were selected from the 486 shipfitters and pipefitters employed at the time of the survey. To match them for age and duration of employment, cards with this information only were inspected in sequence, and the first worker whose age was within one year of a pipe coverer was selected provided he had spent approximately the same time at the Yard. All pipe coverers participated, but seven of the selected controls refused, leaving 94 individuals.

METHODS

Questionnaire

A questionnaire on respiratory symptoms⁷ was administered by one observer. It was adapted from that previously given extensive trials by Fletcher and others.⁸⁻¹⁰

Past History

The company medical records of all workers were examined for symptoms, signs and diagnostic impressions presumably related to cardiorespiratory disease.

Physical Examination

Physical examination was made by one physician with particular attention to breath sounds in each of eight locations. In 1966, tape recordings were made. Adventitious sounds were defined according to the nomenclature of Chamberlain.¹¹ To evaluate clubbing, a tracing of all fingers was made in the frontal and lateral projection. The hyponychial angle of the right index finger was measured according to Regan et al.,¹² and an angle of 198° or greater was considered indicative of clubbing.

Spirometry

Maximal forced expirations were recorded with a Stead-Wells spirometer, and peak flow with a Wright Peak Flow Meter. The order of tests was randomized. Five recordings were made, and the average of the last three was used to calculate the forced vital capacity (FVC), the volume expired in the first second (FEV₁) and the peak flow (PF). Methods of calibration and analysis were previously described¹³; normal predicted values derived from a population study of a New England town were used.¹⁴

Roentgenologic Examination

Posteroanterior and lateral views were examined independently by three radiologists after identification had been masked and the films had been randomly interspersed. Results were coded as follows: 1, no abnormality; 2, abnormality not consistent with asbestosis; 3, questionably consistent with asbestosis; 4, consistent with slight asbestosis; 5, consistent with moderately advanced asbestosis;

and 6, consistent with advanced asbestosis.* The reported results represent the combined readings of the three observers.

Prevalence of Other Disease

The prevalence of tuberculosis was assessed from the roentgenograms, skin testing and sputum culture. The criteria of Fletcher and Tinker¹⁶ were used to calculate the prevalence of nonspecific chronic obstructive lung disease. Simple and complex bronchitis was defined according to Reid et al.¹⁷

RESULTS

Description of the Populations

The control group, matched for age and duration of employment, was similar to the exposed group in color, height, weight, marital status and location of residence (Table 2). The majority of both groups had spent their lives in the general vicinity of the shipyard town. All were blue-collar workers who received hourly wages. The pipe coverers had been employed at the Yard for an average of 17.4 years, and the controls for 17.1 years.

With shipbuilding for defense, the work force varies with national crises. When not working at the Yard, members of both groups most commonly engaged in fishing, lumbering and general outdoor construction work. Cumulative years in dusty occupations other than pipe covering did not differ in the two groups. One pipe coverer had been a sandhog for five years, and one control had spent five years shoveling gravel. There were no exposures to material likely to cause pneumoconiosis in less than five years of exposure.

Respiratory Questionnaire

The significant differences in positive responses appear in Table 2. Smoking habits were similar: according to our classification,¹⁸ two thirds of both groups were "present smokers" (Table 2).

Physical Examination

Dry, crackling rales with a "close-to-the-ear" sound (cellophane rales) were a most striking finding in some pipe coverers. They could be clearly identified over background noise in the tape recordings, whereas occasional fine rales could not be distinguished. Such rales not only were significantly more common in the pipe coverers (Table 2) but also were heard more often in multiple sites. For example, they occurred in three or more sites in seven pipe coverers but never in the controls.

*Four years after these interpretations were made, a modification of the International Scheme for Classification of the Radiographic Appearance of Pneumoconioses was proposed that was believed to be suitable for interpretation of asbestosis.¹⁸ Our classification corresponds approximately as follows: "1", 0/0; "3", 0/1; "4", 1/0, 1/1 and 1/2; "5", 2/1, 2/2 and 2/3; and "6", 3/2, 3/3 and 3/4.

Table 2. Summary of Selected Results.

FINDING	101 PIPE COVERERS		94 CONTROLS		P VALUE
	MEAN	SD	MEAN	SD	
Age (yr)	41.5	11.6	40.9	11.6	NS
Height (in)	67.9	2.3	68.4	2.7	NS
Weight (lb)	168.0	23.5	174.7	27.5	NS
RESPIRATORY SYMPTOMS	NO. POSITIVE	% POSITIVE	NO. POSITIVE	% POSITIVE	
Cough - day - winter	31	30.7	18	19.1	NS
Cough - day - summer	21	20.8	9	9.6	<0.005
Cough 3 yr	25	24.8	9	9.6	<0.01
Phlegm - day - winter	39	38.6	23	24.5	<0.05
Phlegm - day - summer	34	33.7	12	12.8	<0.005
Wheezing apart from colds	29	28.7	15	16.0	<0.01
Breathlessness (Fletcher III or more)	38	37.6	23	24.5	<0.05
Shortness of breath, 1 flight	26	25.7	6	6.4	<0.005
"Heart trouble" or "high blood pressure"	20	19.8	15	16.0	NS
SMOKING CATEGORY	NO. POSITIVE	% POSITIVE	NO. POSITIVE	% POSITIVE	
Never smoked	7	6.9	7	7.4	NS
Ex-smoker	27	26.8	23	24.5	NS
Present smoker	67	66.4	62	66.0	NS
Uncertain recording	0	0	2	2.1	NS
PHYSICAL EXAMINATION	NO. POSITIVE	% POSITIVE	NO. POSITIVE	% POSITIVE	
Basilar rales:					
Right lower lobe	23	22.8	5	5.3	<0.005
Left lower lobe	16	15.8	7	7.4	NS
2 or more sites	16	15.8	4	4.2	<0.01
Clubbed fingers - hyponychial angle >198°	20	19.8	5	5.3	<0.005
PULMONARY FUNCTION	MEAN	SD	MEAN	SD	
FVC (liters)	3.9	± 0.76	4.3	± 0.87	<0.001
FEV ₁ (liters)	3.0	± 0.77	3.6	± 0.74	<0.001
PF (liters/min)	478.8	±97.9	526.3	±84.6	<0.001
FVC % of predicted	92.7	± 1.3	102.7	± 1.7	<0.001
ROENTGENOLOGIC PANEL INTERPRETATION	NO. POSITIVE	% POSITIVE	NO. POSITIVE	% POSITIVE	
(1) Normal	28	27.8	52	55.5	<0.001
(2) Other abnormality	2	1.9	8	8.5	
(3) Questionable asbestosis	27	26.7	13	13.8	
(4) Slight asbestosis	31	30.7	19	20.1	
(5) Moderately advanced asbestosis	9	8.9	2	2.1	
(6) Advanced asbestosis	4	4.0	0	0	

Wheezes, rhonchi and moist rales were present equally often in both groups.

Ventilatory Tests

There was a marked difference in mean FVC (Table 2). Peak flow and FEV₁ were also significantly lower in the exposed workers, and were close to the predicted level in the control group (Table 2).

Roentgenologic Findings

Moderately advanced (code 5) or advanced asbestosis (code 6) was diagnosed six times more frequently in pipe coverers than in the controls, whereas slight asbestosis (code 4) occurred only 1.4 times more frequently (Table 2). For each of the three observers, the chances were good that the classification agreed with the exposure history when the readings were moderately advanced or advanced; the chances were much smaller when the classification was questionable or slight asbestosis. Of the two controls with a reading of "moderately advanced asbestosis," one had previously recognized pulmonary fibrosis after smoke inhalation 30 years ago, and the

other had bullous emphysema with diffuse linear opacifications.

Medical-Record Review

Forty-seven pipe coverers and 35 controls had notations concerning cardiopulmonary complaints, an insignificant difference (*p* greater than 0.05). However, pleurisy, pleural effusion and pleural rub were noted 13 times in pipe coverers and four times in controls. Other notations that were more common in pipe coverers included bronchitis (10 and three), influenza (15 and four) and dyspnea (five and zero).

Prevalence of Asbestosis

To assess the prevalence of this disease it became necessary to define criteria. Manifestations most commonly reported in persons with known asbestosis were used¹⁹⁻²³: dyspnea on climbing one flight of stairs or less; basilar rales in two or more sites; clubbing of the fingers - that is, a hyponychial angle of 198° or greater; a vital capacity of less than 80 per cent of the predicted value; and a roentgenogram consistent with moderately advanced or ad-

vanced asbestosis (codes 5 or 6). The presence of at least three of these signs was defined arbitrarily as necessary for an epidemiologic diagnosis. By this definition, 11 pipe coverers had "asbestosis"; all 11 had roentgenograms coded 5 or 6, nine had reduced vital capacities, nine clubbing, eight basilar rales, and eight exertional dyspnea. Also, by this definition, one of the controls had "asbestosis" — the worker who had pulmonary fibrosis after smoke inhalation.

Respiratory Gas Exchange

In subsequent surveys, one and three years later, we studied the role of several physiologic tests in defining and detecting this disease. Pipe coverers had significantly reduced single-breath and exercise steady-state diffusing capacities (D_L) whereas airways resistance, specific conductance, ventilation, carbon dioxide tension and dead space were not significantly different. Physiologic evidence of obstructive disease was equally common in both groups. All workers with clinical "asbestosis" had severely reduced D_L , corroborating our clinical criteria (Murphy, R. L. H., Jr., Gaensler, E. A., Redding, R. A., et al: Unpublished data).

Figure 2 shows the relation of data on respiratory gas exchange to our clinical findings. Our diagnostic criteria that focused on marked abnormalities correlated highly with impaired D_L . However, Figure 2 also suggests that clinical findings of lesser severity may reflect interstitial lung disease.

Prevalence of Other Respiratory Diseases

Skin hypersensitivity to 5 tuberculin U of PPD was not significantly different in the two groups. All persons with 5 mm or more of induration submitted

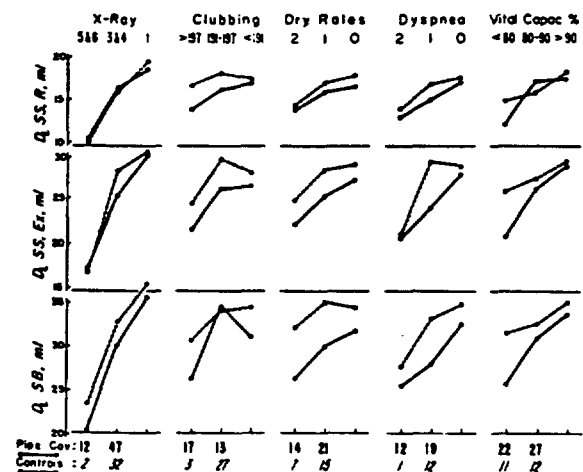


Figure 2. Relation between D_L (Steady State at Rest, $D_{LSS,R}$; Exercise, $D_{LSS,Ex}$; Single Breath, D_{LSB}) and the Degree of Five Clinical Abnormalities among Pipe Coverers and Controls (Figures at Bottom Represent Numbers of Subjects with the Indicated Abnormality).

Table 3. Chronic Nonspecific Obstructive Respiratory Disease.

CATEGORY	101 PIPE COVERERS	94 SHIPYARD CONTROLS
	%	%
1 — no obstructive lung disease	71.3	68.1
2 — chronic bronchitis only*	18.8	25.5
3 — asthma only†	0	0
4 — chronic obstructive lung disease only‡	3.0	3.2
COMBINATIONS		
2 + 3	1.0	0
3 + 4	5.9	2.1
2 + 4	0	0
2 + 3 + 4	0	1.1

*Phlegm from chest at least 6 times/day, 4 days/wk for at least 3 mo for past 3 yr.

†Asthma diagnosed by a physician & still present.

‡Wheezing or whistling most days or nights, or worker has to stop for breath when walking at own pace on the level, or FEV_1 < 60% of FVC.

three 24-hour sputum specimens, none of which were positive for *Mycobacterium tuberculosis*.

Nonspecific obstructive lung disease was slightly but not significantly more common in the control group and among cigarette smokers (Table 3). Among workers with this syndrome, approximately 75 per cent of the pipe coverers and 65 per cent of the controls smoked cigarettes.

Asbestosis and Its Relation to Dust Exposure

By our scheme, "asbestosis" was never diagnosed in persons with less than 10 years of cumulative exposure, with a progressive increase thereafter (Fig. 3). If uniform exposure over the working careers is assumed, certain conclusions can be reached from dust counts made with the midget impinger. No "asbestosis," as defined above, occurred in men exposed for less than 60 mppcf-years; 20 per cent of those exposed for 75 to 100 mppcf-years were considered to have asbestosis, and the prevalence was 38 per cent in those with exposure for more than 100 mppcf-years.

DISCUSSION

Building-insulation workers move from site to site and are confronted by varying situations and specifications, making supervision and assessment of dust exposure difficult. An important study confined to such workers by Selikoff, Churg and Hammond¹ showed that almost 1/2 of 1117 workers were considered to have roentgenologically evident asbestosis; prevalence was directly related to duration of exposure. By contrast, shipboard pipe coverers engaged in new vessel construction have a more uniform exposure. Fleischer et al.,² in a study already alluded to, found only three cases of asbestosis among 1074 pipe coverers, and these three had been exposed for 20 or more years. Therefore, the authors thought that such pipe covering was not a

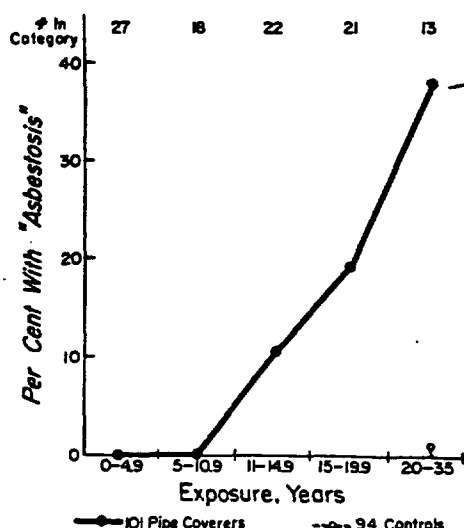


Figure 3. Relation of "Asbestosis" to Duration of Exposure.

"Asbestosis" was never diagnosed in persons with less than 10 years of cumulative exposure, and the prevalence was 38 per cent in those exposed for more than 20 years. One member of the control group had "asbestosis."

dangerous occupation. More recently, Marr³ reported five cases of disability among 60 to 80 shipyard pipe coverers; he questioned whether this was caused by massive exposure during removal of old insulation or from many years of exposure by susceptible persons during all types of insulation work.

Our principal objective was to determine the prevalence of asbestosis in pipe coverers who had not engaged in repair work. Diagnostic criteria were based on recognized symptoms and signs of this disease because an exact assessment would have required pathological material. These signs and symptoms have been reported in other defined populations of asbestos workers with similar frequency.^{19,21,22,24}

The prevalence of shortness of breath among our pipe coverers (Table 2) was similar to the 12 to 26 per cent in other asbestos workers.^{1,21,22,24} In unexposed North American populations this percentage has ranged between 2.6 and 5.7.^{18,25,26} — quite comparable to our own control group with 6.4 per cent.

Rales in two or more sites were found in 15.8 per cent of the pipe coverers — a rate not very different from the 13 to 14 per cent reported by others in asbestos workers.^{21,22}

In our study the observer was unaware of the roentgenographic findings at the time of auscultation. Nevertheless, 33 per cent of workers with codes 5 and 6 roentgenograms had rales in two or more sites. Dreessen et al.²¹ reported rales or other adventitious sounds in 49 per cent of those with "ground-glass" markings, whereas Vigliani²² heard

such sounds in 70 per cent of workers with abnormal roentgenograms.

Clubbing of the fingers in 19.8 per cent of pipe coverers was more frequent than that in other studies^{21,24}; also, the 5.3 per cent prevalence in the controls was slightly larger than in other normal groups.²⁷ However, the mean hyponychial angle of controls considered clubbed was only 200° as compared to that of the clubbed pipe coverers, which was 208°.

Vital-capacity measurements were usually lacking in the earlier surveys.^{1,21,22} Kleinfeld²⁴ reported an average FVC of 81 per cent of predicted in 56 workers exposed for more than 14 years, but he used different prediction formulas. The mean FVC of 4.0 liters in 21 Australian asbestos workers did not differ much from that of our pipe coverers. Hunt's exposed population²⁸ is difficult to compare because knowledge of the diffusing capacity is required for interpretation. Our regression equations were derived from a population survey.¹⁴ Since such surveys include disabled people, they generally yield lower values than surveys of industrial workers. For example, our pipe coverers had an average FVC of 92.7 per cent based upon our population survey, whereas it was only 75.2 per cent with the use of normal values from 2770 persons engaged in heavy labor and mining.²⁹ Pipe coverers over the age of 55 had a mean FVC that placed them in the same category as workers with advanced silicosis.²⁹ The FVC of all pipe coverers was also lower than the mean of paper-mill, flax and polyurethane-foam workers.^{25,26,30}

Concerning radiographic findings, some observers have considered early changes evidence of asbestosis,^{1,21,22} whereas others have not.^{21,22,23,24} At any rate, our 19.9 per cent prevalence of moderately advanced or advanced asbestosis (codes 5 and 6) was much higher than the 0.27 per cent in the only other survey of shipyard pipe coverers engaged in new vessel construction,² but it was about the same as in building-insulation workers.¹

Effect of Duration of Exposure and Age

The prevalences of clinical signs and symptoms of "asbestosis" increased with duration of exposure (Fig. 4). The prevalences also rose with age (Fig. 5), and therefore the association between age and cumulative years of exposure was high (r equal to 0.7, p equal to 0.001). The advantage unique to this study was that the control group allowed examination of the relative importance of age: in the controls there was no clear association between age and these abnormalities except in vital capacity (Fig. 5).

Accuracy of Diagnosis

How likely is it that the 11 workers considered to have "asbestosis" did indeed have this disease? They were offered a medical examination, including

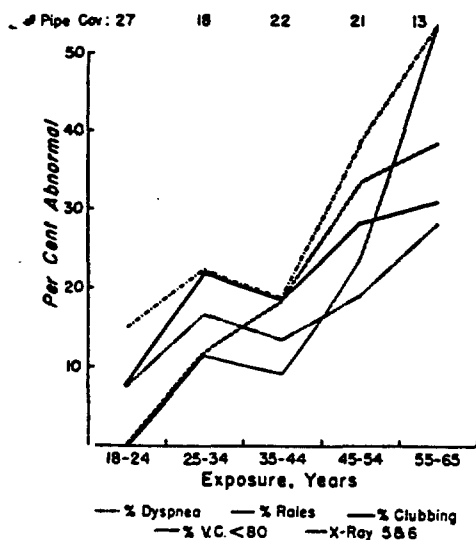


Figure 4. Increases with Duration of Exposure in Prevalence of Dyspnea, Rales, Clubbed Fingers, Reduced Vital Capacity and Roentgenologic Abnormalities.

detailed pulmonary-function studies, by a group of internists not associated with this study. In the eight who consented, no illness other than asbestosis was discovered to account for the signs and symptoms. Two of these men have since died, and both had severe asbestosis. Of the remaining three who refused detailed examination, two have died; autopsy in one showed asbestosis and cor pulmonale, and the other died of bronchopneumonia.

The accuracy of a "negative" diagnosis is much more difficult to assess. Only one worker so classified has died. His history, physical examination and ventilatory-function studies had all been normal at the time of this survey, and his chest roentgenogram showed slight asbestosis (code 4). When he died of peritoneal mesothelioma, the lungs showed minimal chronic interstitial pneumonitis. Conclusions should not be drawn from this single case, but the prevalences reported here probably are too low. Our subsequent surveys were designed to investigate this possibility.

What is the likelihood that other disease caused the findings that we attributed to asbestosis? Medical-record review, the respiratory questionnaire, physical examination, skin testing, sputum examination and roentgenograms did not uncover any excess cardiac disease, tuberculosis or other pulmonary disease. There was no significant difference in smoking habits in the entire population of pipe coverers and controls.

Asbestosis and Dust Exposure

The concept of a dose-response relation was introduced by Merewether and Price in 1930,¹⁸ but the first information useful for calculating threshold lim-

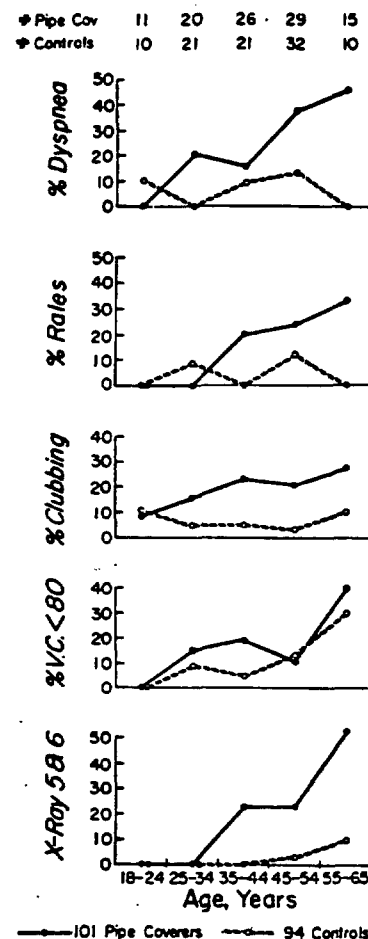


Figure 5. Higher Prevalences of Clinical Abnormalities Seen in Older Pipe Coverers but Not in Older Controls.

Since the association between age and cumulative years of exposure (Fig. 4) was high (r equal to 0.7, p less than 0.001), the importance of aging in relation to these abnormalities was reviewed in the controls; no clear association with age was found except in vital capacity.

it values came from Dreessen et al. in 1938.²¹ They found clear-cut asbestosis among those exposed to dust concentrations exceeding 5 mppcf, and none at lower concentrations. Therefore, tentatively, they regarded 5 mppcf as a threshold value.²¹ These observations were confirmed by Vigliani.²² In retrospect, the choice of 5 mppcf, on the basis of the data then available, was open to question; in the dust counts in the textile mills no distinction was made between cotton and asbestos fibers. Furthermore, among those who were exposed at or just above this threshold (that is, 5.0 to 9.9 mppcf), 13 of 19 were considered to have asbestosis after 10 years, and six of 37 after only five years. In relation to the dose-times-time relation, over $\frac{1}{2}$ the workers exposed to 100 mppcf-years had asbestosis. Dividing 100 mppcf-years by the recommended threshold

limit value of 5 mppcf should have prompted the conclusion that the risk of asbestosis was great after only 20 years of exposure. Indeed, other observations have suggested that asbestosis becomes evident after approximately this degree of total dust exposure: Wells³⁵ began to see the disease after 50 to 60 mppcf-years, and Fulton³⁶ reported a 17 per cent prevalence after exposure from 27 to 75 mppcf-years.

In our study, asbestosis became evident after a total exposure of 60 mppcf-years, and the earliest case was found after 13 years of employment. Fleischer's prevalence in the same shipyard was much lower because, in 1945, less than 10 per cent of the workers had been exposed for more than 10 years. These observations indicate that prolonged exposure to low concentrations of asbestos is hazardous, and support the lowering of the threshold-limit values.

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