

6/14

16 OPERATOR STEP PB
320 17 RECORD LEVEL 2LG *48* IF BELOW 35% FOLLOW SOL'N
SV 18 MAKE-UP PROCEDURE FOR N-27-D
SP 18 ADJUST SV TO 48" (2470 G)
CP 19 RECORD PH *9.1*. ADJ TO 11.1-11.3 WITH N-7-D AT
5% (10 PARTS WATER TO 1 PART N-7-D)
4 20 SIPHON INTO SV. RECORD: PH *11.3* ASSUME 50% *60* 7-D *30*
20 OPERATOR STEP PB

21 SP STEP 06/39. AFTER HEAT-UP RECORD: PH *10.0*
SV 22 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO
SP 23 OPERATOR STEP PB
24 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS
ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB
5 25 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN
LIMITS, SWITCH 3FC20 TO REMOTE
26 OPERATOR STEP PB
27 DURING STRIKE RECORD:
SP STEP
V-243/V-244
PH RANGE TIME
13/46 (30 MIN) *9.5* 9.0-10.0 *10:35 PM*
14/47 (60 MIN) *9.5* 9.0-10.0 *11:05 PM*
15/48 (2 HRS) *9.5* 9.0-10.0 *10:05 PM*
16/49 (2 HRS, 25 MIN) *9.1* 9.0-10.0 *12:20 PM*
17/50 (FINAL 3 HRS) *7.0* 7.5-8.5 *1:05 PM*
NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE
IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.
& RECORD: PH *✓* ASSUME 77% 27-D

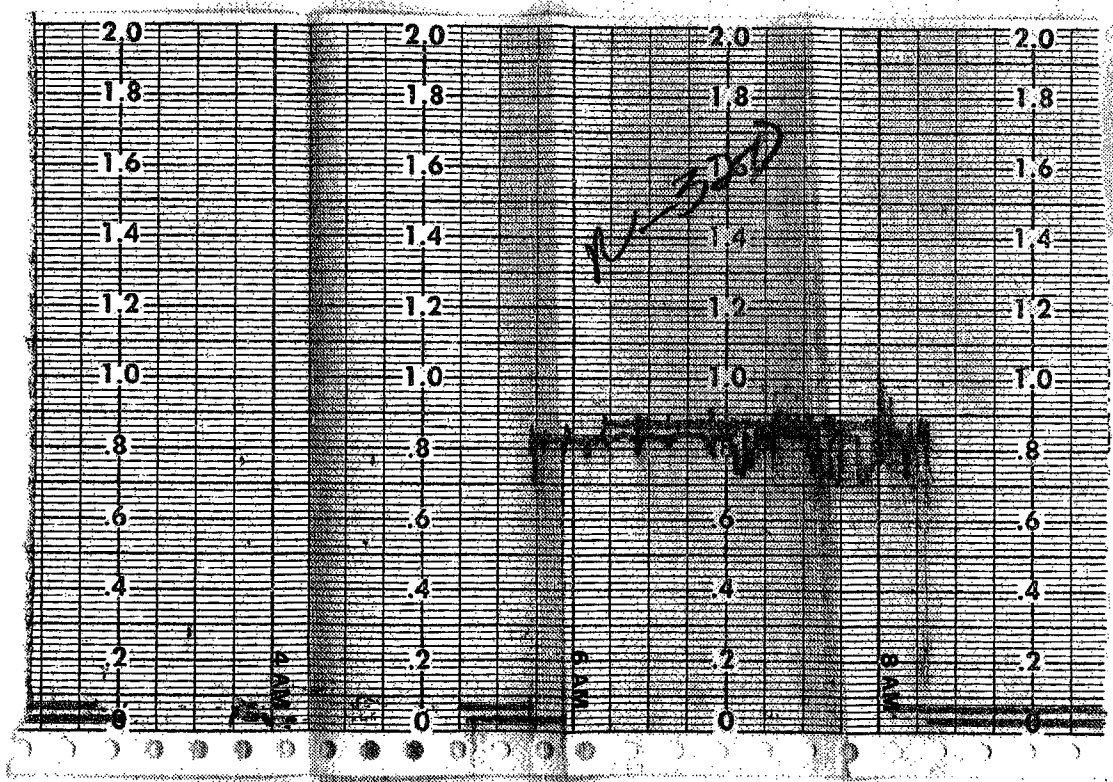
28 WHILE STRIKING RUN 30" (234 G) WATER INTO V-339
29 ADD IN 7-8 MIN. CHECK FOR DRAFT IN VENT STACK 365 530-A 365
BEFORE DUMPING.
339 30 ADJ TO 49" (382 G) AT 80-100°F
6 31 STIR 5 MIN & RECORD: PH *10.1* (9.5-10.5)
32 STIR 15 MIN OR LONGER FOR SP STEP 26
33 RECORD: VOL *53* & CALC *53* X 0.78 = *41.3* GAL
34 SET PRESET #8 TO *41.3* GAL FROM S 33

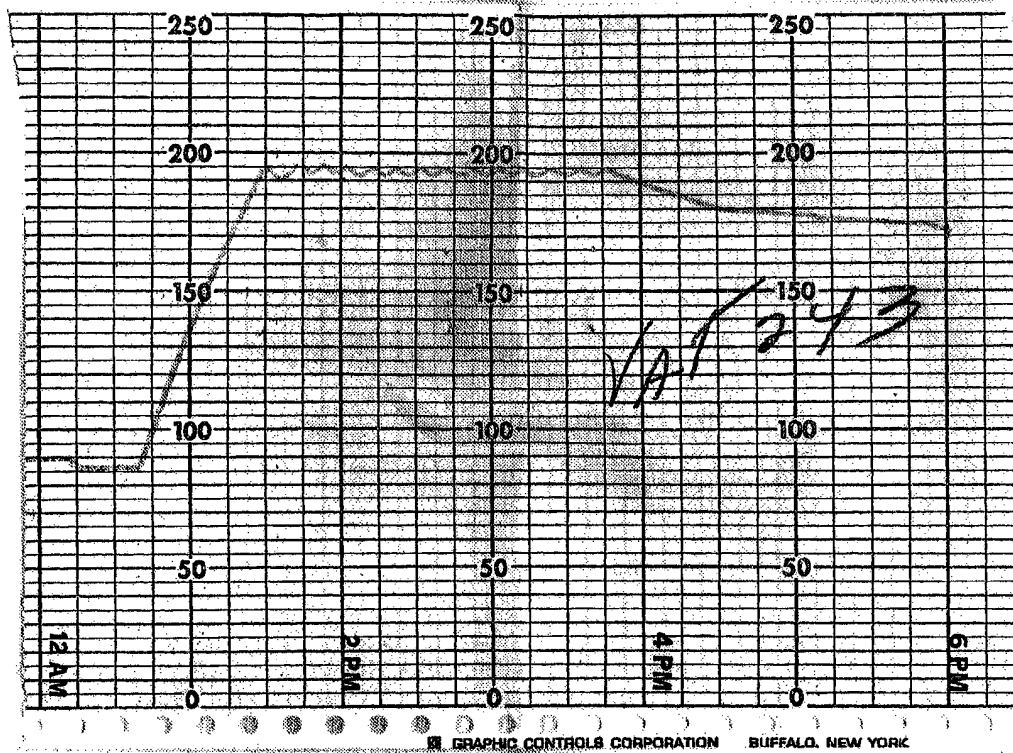
385 35 RUN 47" (360 G) WATER INTO V-385
7 36 ADD & STIR 2 MIN FOR S 40 ASSUME 50% 160 7-D 80

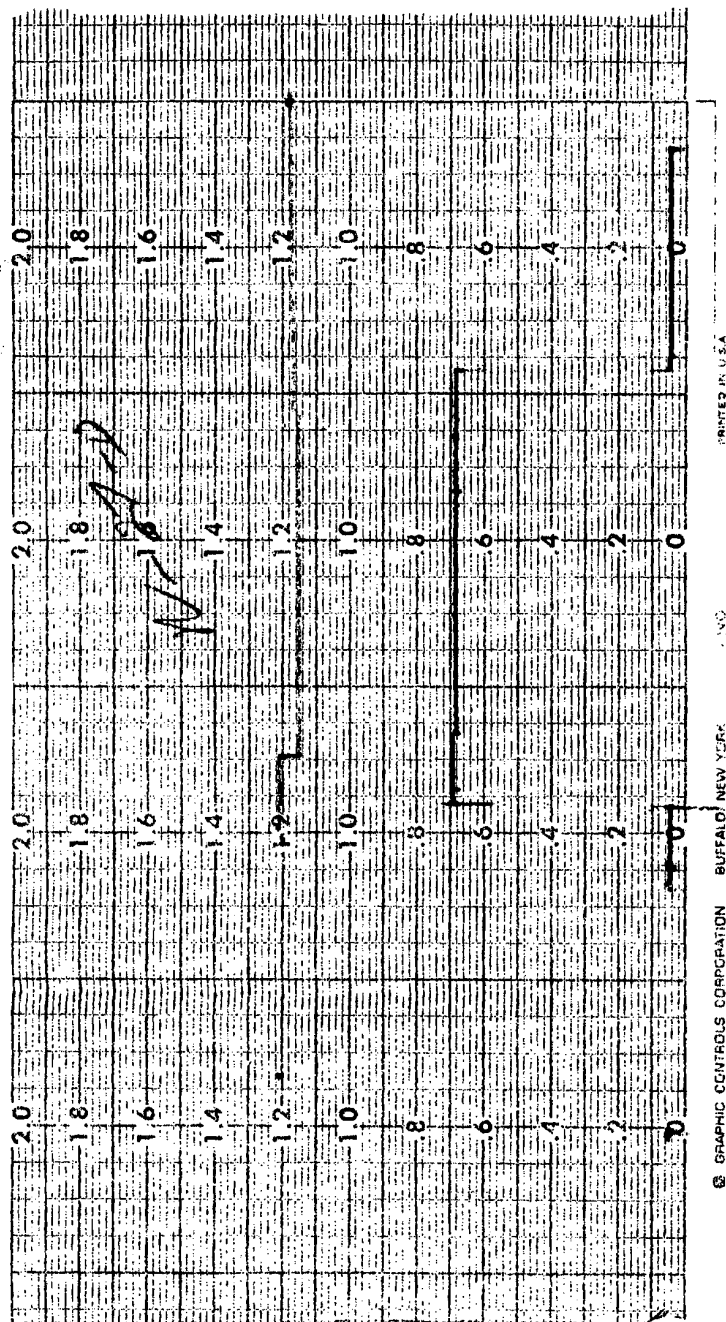
37 SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.
38 SIFT IN 100 128-A 100
SV 39 SP STEP 23/53. RECORD: PH *3.3* (3.7-4.2)
SP 40 RUN IN N-7-D FROM S/36 IN 10-12 MIN & STIR 5
MIN
8 41 RECORD: PH *9.2* (9.0-9.5). ADJ IF NECESSARY &
RECORD: PH *✓* ASSUME 77% 27-D
(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50% 7-D
(SIPHON N-7-D INTO SV)
42 OPERATOR STEP PB
43 SP STEP 29/58. RECORD: PH *9.2* & TIME *2:40 A.M.*
44 OPERATOR STEP PB
45 SP STEP 60. BATCH COMPLETE.

125-A PUMP V243 OVER TO V262

START TIME SP STEP	FINISH TIME SP STEP	OPTR
<i>11:00 AM</i>	<i>3:00 PM</i>	<i>320-342</i>
<i>11:00 PM</i>	<i>11:00 PM</i>	<i>126-301</i>
<i>11:00 PM</i>	<i>5:11 PM</i>	<i>54-114</i>







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