

MAY -0-81-E1327

DATE: _____ LOT _____

() YE-735-D (K)

FWP 04/08/81

ESTIMATED WEIGHT: 4021#

ICEK

Red
H

COMTYP JOB NAME: 01YE735DMK

EQUIP MENT	NAME: MOLYBDATE DRANGE	USE LBS	N-CODE	ACCT LBS
PREP	1 OBTAIN FOR S-34	315	4-A	315
1	2 OBTAIN FOR S-24	42	108-A	42
	3 OBTAIN FOR S-38	105	3-A	105
	4 OBTAIN FOR S-40	58	32-D	58
	5 OBTAIN FOR S-42	168	15-A	168
	6 OBTAIN FOR S-44	47	3-A	47
	7 DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-48	17	765-A	17
	8 DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-52	60	994-A	60
355 2	WEIGH IN OPTR _____, MK <u>2</u> , <u>32.00</u> %	<u>78</u>	28-D	<u>25</u> <u>20</u>
	OPTR _____, MK _____, _____%			
351 3	WEIGH IN OPTR <u>69</u> , MK <u>241</u> , <u>38.18</u> %	<u>3735</u>	10-D	<u>4407</u>
	OPTR _____, MK _____, _____%			<u>1426</u>
359 4	WEIGH IN OPTR <u>69</u> , MK <u>48</u> , <u>38.15</u> %	<u>592</u>	423-D	<u>252</u>
	V-360 OPTR _____, MK _____, _____%			<u>226</u>
SV 5	12 FLUSH DISTRIBUTOR LINES UNTIL WATER COMES OUT ALL JETS RECORD: _____ (OK)			
	13 RUN IN 40" (1992 G) WATER <u>241</u>			
	14 RUN IN FROM V-354. REC: OPTR: <u>69</u> , MK <u>476</u> , <u>14.48</u> % <u>27.05</u> %, PH <u>2.1</u> (2.8-3.7), G/ML <u>1.293</u> (1.270-1.328). SEE SUPV IF NOT IN RANGE.		41-D	3800
	15 ADJ TO 3350 GAL AT 67-69°F. RECORD: <u>68</u> *F	<u>1650</u>	57-A	<u>1650</u>
	(67" IN V-240 & 246; 69" IN V-241, 242, 245)			
	16 STIR 5MIN. & RECORD: PH <u>2.8</u> (2.8-3.6)			
	17 IF NECESSARY, ADJ TO PH 3.8-3.9 ASSUME 32% & RECORD: PH <u>3.9</u> (3.8-3.9) ASSUME 50%		28-D	
	NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE ADDING	<u>10</u>	7-D	<u>5</u>
	18 RECORD: <u>1.118</u> G/ML (1.116-1.118)			
	NOTE: IF G/ML OUT OF LIMITS, FILL OUT CHECK LIST & ATTACH			
	19 STIR AT 67-69°F FOR S-30. TAKE 1 QT SAMPLE.			
358 6	20 RUN 2" (110 G) WATER INTO V-358			
	21 RUN V-359 INTO V-351			
	22 PUMP V-351 INTO V-358			
	23 TURN ON AGITATOR			
	24 SIFT IN N-108-A FROM S-2			
	25 ADJUST TO 68" (3216 G) AT 67-69°F RECORD: <u>69</u> *F			
	26 STIR 3 MIN. & RECORD: PH <u>9.5</u> (9.0-9.5)			
	27 IF NECESSARY, ADJ. TO PH 9.0-9.5 ASSUME 32% & RECORD: PH <u>L</u> ASSUME 50%		28-D	
	28 RECORD: G/ML <u>1.060</u> (1.059-1.060)		7-D	
	NOTE: G/ML OUT OF LIMITS FILL OUT CHECK LIST & ATTACH			
	29 STIR AT 67-69°F FOR S-30. TAKE 1 QT SAMPLE.			

30 OBTAIN 1 QT SAMPLES OF S-21 & S-29
SOLUTIONS & TITRATE TWICE
RECORD: LOWEST PH 3.0 & ML N-10-D 790
LOWEST PH 3.0 & ML N-10-D 790
NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE
7.8-8.2 OR IF THE TWO TITRATIONS DIFFER
BY MORE THAN 0.10 ML N-10-D (IF YES,
FLUSH ALL EQUIPMENT & REPEAT TITRATIONS)
DO NOT PROCEED IF N-10-D TITRATION IS OUT
OF RANGE

SV 31 WHEN TITRATION IN S-30 OK, STRIKE V-358 THRU
7 BOTH UNDERSURFACE DISTRIBUTORS INTO SV IN
21-23 MIN.

RECORD: START 7:25A TOTAL MIN. 21 (67-71*)

NOTE: STRIKE TIME UP WHEN 1/2 V-358 BOTTOM
SHOWS & BUBBLES APPEARS IN SIGHT GLASSES

32 IMMEDIATELY AT END OF STRIKE WASH IN V-358
33 SET TIMER FOR 15 MIN. POUR IN N-28-D FROM

S-9 A.F.A.P.

34 DUMP IN N-4-A FROM S-1 A.F.A.P.

35 AFTER N-4-A IS ADDED, STIR 2 MIN.

36 TAKE 8 OZ SAMPLE & RECORD: PH 2.2 (2.4-2.5)
PBXS, + (MUST BE +)

37 STIR 15 MIN AFTER ADDITION OF N-4-A

38 DUMP IN N-3-A FROM S-3

39 STIR 3 MIN

40 POUR IN N-32-D FROM S-4

41 STIR 2 MIN.

42 DUMP IN N-15-A S-5

43 STIR 3 MIN.

44 DUMP IN N-3-A FROM S-6

45 STIR 3 MIN.

46 RECORD: PH 5.2 (5.8-6.0)

47 IF NECESSARY, ADJUST TO PH 5.8-6.0

RECORD: PH 5.8

ASSUME 32%

48 POUR IN N-765-A SOLN FROM S-7

49 STIR 5 MIN

50 RECORD: PH 5.9 (5.8-6.0)

51 IF NECESSARY, ADJUST TO PH 5.8-6.0

& RECORD: PH 5.9

ASSUME 32%

52 POUR IN N-994-A SOLN FROM S-8 (MUST BE DISSOL-
VED)

53 STIR 20 MIN.

54 DURING S-53 DUMP IN

55 FLOOD TO 153" (7619 G)

56 STOP AGITATOR

START FINISH OPTR HELPER

7:00Am 7:30Am 86 69

200 128-A 200