

C O P Y

April 25, 1968

TO: W. D. Heathery

cc: R. H. Burns
W. J. Sheehan

R. Nyland
G. Brown
G. Schuppe
R. Carlson
R. DeFilippis
H. Mathis

FROM: D. R. Tarno

SUBJECT: DEPARTMENT 214 - PRECOTE OVEN
PRODUCTION & UTILIZATION

WEEK OF: April 15, 1968 through April 20, 1968
No Saturday Work

<u>Shift</u>	<u>Total Hours</u>	<u>Total Hours Down</u>	<u>Total Hours Running</u>	<u>Total Pieces Processed</u>	<u>Total Pieces Rejected</u>	<u>Total Pieces Good</u>	<u>Utilization</u>
B	40.0	4.5	35.5	121,195	4,552	116,643	90 %
C	40.0	9.5	30.5	67,884	13,167	54,717	76 %
Totals:	80.0	14.0	66.0	189,079	17,719	171,360	83 %

Reasons for Down Time Hours:

Broken Curtain	1.5
Jam-up	2.4
Precote	1.7
Wash Belt	.2
Chain trouble	7.8
Safety Heating	.3
	<u>13.9</u>

D. R. Tarno

DRT/dda

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