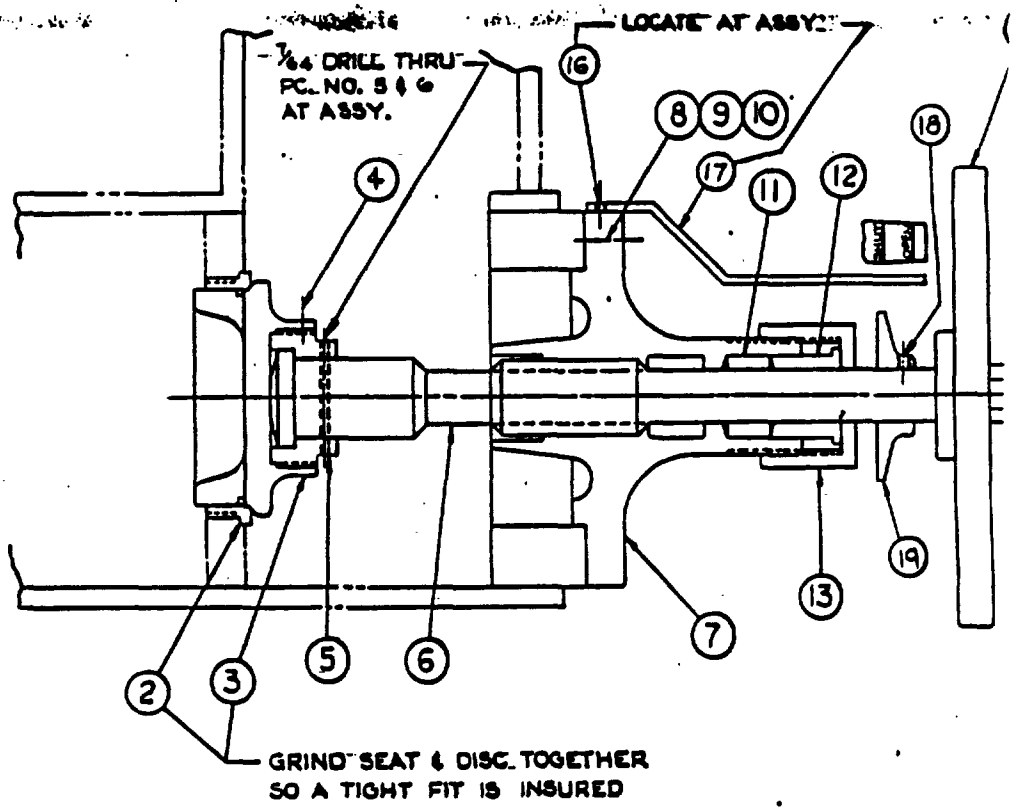
PLAINTIFF'S
EXHIBIT
IMO-41

EW-2400 C

LIST OF MA

SYMBOL / DWG. NO.	PROCESS SPEC.	PC. NO.	
EW-275 C		2	SEA
EW-155 A		3	DISC
——		4	SOC
EW-402 B	DEI1-60A3.2	5	DISC
EW-100L		6	STE
EW-151 A		7	BON
——	DEI1-60A1.1	8	BOL
——	DEI1-60A1.2	9	HEX
——	DEI1-60A5.1	10	GAS
——		11	PAC
EW-560 A	DEI1-60A3.2	12	GL
EW-402 D		13	GL
EW-109 A		14	HN
——		15	HE
——		16	RD H
EW-68 C		17	INDIC
——		18	SOC
EW-1813 C	DEI1-60A3.2	19	INDIC



TX0154

- QUANTITIES FOR ONE (1) UNIT.

	NO. REQD	MATERIAL	MATERIAL SPEC.	FINISH SIZE	UNIT WT. LB.	REMARKS
	2	STN STL	ASTM-A 582 TY303			
	2	VALVE BRONZE	ASTM-B 584-C92200			
SCREW	2	STN STL	18-8 OR ASTM A193 GR.B8	1/4-20 x 1/4 LG.		CUP POINT
	2	NAVAL BRASS	ASTM B21 - C46400.			
	2					
	2	VALVE BRONZE	ASTM-B584-C92200			
)	8	STEEL	ASTM A193 GR.B7	1/2-13 x 1 3/4 LG.		STUD PROJ. 1 1/8
HVY	8		ASTM A194 GR.2H	1/2-13		
	2	ASBESTOS	HH-P-46 CL.1	5 1/8 SQ x 2 1/16 ID x 1/32		
	2	WIRE INSERTED ASBESTOS	MIL-P-17802 TY.C	5/16 SQ. x 10' LG.		SYM. 1108
	2	NAVAL BRASS	ASTM B21-C46400			
F	2					
EL	2	ALUM.	MIL-A 17129 CL.2	5" DIA.		
REG.	2	BRASS	COMM'L.	5/16-18		
SCREW	4			#8-32 x 1/4 LG.		
PLATE	2		ASTM-B36-C26000			
T SCREW	2	STN STL	18-8 OR ASTM A193 GR.B8	#10-24 x 1/4 LG.		CUP POINT
	2	NAVAL BRASS	ASTM B21-C46400			

NOTES:

1. INTER STAGE VALVE SHALL BE TESTED BOTH OPENED AND CLOSED FOR STRENGTH, POROSITY AND TIGHTNESS ON SEAT TO 50 PSI AND ALL EVIDENCE OF LEAKS CORRECTED.

(15)

TX0155

CONFIDENTIAL

) 4 & 18 MAT'L SPEC.	$\frac{1}{16}$	Σ_W		T	
D 18-8					
ED DWG FORMAT	IW	IW		R	
(10 WAS ASBESTOS 2150					
-17472, SYM. 2190					
8 WAS TAP END STUDS					
5, 6, 12, 13 & 19 ASTM B21					
ALLOY A					
3 & 7 WAS ASTM B148 ALLOY 1A					
2 WAS ASTM A276 OR 303					

Transamerica Delaval

TRANSAMERICA DELAVAL INC.: CENTRIFUGAL & FILTER DIV. FLORENCE, N. J. 08518

	DATE	BY
DRAWN	5-10-67	D.B.
CHECKED	5-24-67	J.C.
APPD.	7-28-67	M. LARD
ENGR.	3-11-68	
CUSTOMER APPD.		
RELEASED	7-28-67	M. LARD

TITLE: CROSS SECTIONAL ASSY FOR INTER STAGE VALVE

SCALE: NTS | SHEET SIZE: SIO 125

FISCAL CODE IDENT. NO.: 5A619 | DRAWING: EW-2400C | REV.: 2

A

B

C

D

2 1