

S.V. ALM #1,3 V-267 C.V.

DATE PRINTED: 1/26/82
D.V.

CG 16. CODE RT-790-D PKG

PROCESSES APPROVED BY
() RT-790-D (K)

JUN 25 1982 G2H06
(DATE) (LOT NUMBER)

EST. WT. 2339 * LBS. TYPED BY: JMH
STANDARD HRS. TIME M

USE N-7102-A LOT D-132, 2231, 4

PREPARATION NOTES: Flying from lots to 54 then 20
mesh vibrating screen & treat

EQUIP MENT	NAME: MONASTRAL RED B	2 PAGES	USE LBS	N-CODE	ACCT LBS
---------------	-----------------------	---------	------------	--------	-------------

NOTE: THIS PROCESS IS DESIGNED TO PROCESS
1 FULL LOT OF N-7102-A +/-2400#

MISC
1

1 OBTAIN FOR S6 LOT D-132
2 CALC FOR S17: #100% N-7102-A X 0.083 =
3 N-530-A
3 CALC FOR S21: #100% N-7102-A X 0.029 =
4 N-20-A
4 CALC EST WGT #100% N-7102-A X 0.083
ENTER ON MAKE & FROM CARD

N-7102-A

2231

ALM
2

5 PLUG ALM OUTLET & RUN IN 1000# WATER
6 START AGITATOR & DUMP OR SHOVEL IN 4 FULL
DRUMS OF N-7102-A FROM S1
NOTE: DO NOT STUMP DRUMS
7 STIR 5-10 MIN TO SMOOTH SLURRY ADDING WATER
IF NECESSARY

2521

7102-A

SV
3

8 PUMP ALM WITHOUT AGITATION THRU 20 MESH
VIBRATING SCREEN INTO V-267
9 REPEAT STEPS 5 THRU 8 FOR AS MANY SET-UPS
AS NECESSARY

SET-UP

DRUMS

1

TOTL

24.5

1821

7102-A

0

2

TOTL

24.5

2324

7102-A

0

3

TOTL

24.5

2441

7102-A

0

7102-A

0

SV
4

10 WASH ALM & PUMP INTO SV
11 DRAIN ALM LINES INTO DRUM & POUR INTO SV
12 WEIGH IN PAIL. DILUTE TO 5 GAL & POUR IN
ASSUME 50%

JUN 29 1982

20

7-D

10

N32711

EQUIP MENT		PAGE 2 OF 2 CG 16 CODE RT-790-D (K)	USE LBS	N-CODE	ACCT LBS																									
SV 4 CONT	13 14	STIR 5 MIN & RECORD: PH <u>7.5</u> (8.5-9.0) IF NECESSARY ADJ TO PH 8.5-9.0 & ASSUME 78% RECORD PH <u>8.2</u> ASSUME 50%	<u>4</u>	27-D 7-D	<u>2</u>																									
313 5	15 16 17 18 19	RUN 18" (260G) WATER INTO V-313. NOTE : VENT ON SOD.DRESINATE TANK OR VAT USED FOR THIS SOL'N SHOULD BE CHECKED FOR DRAFT PRIOR TO DUMPING THE SOD.DRESINATE. TURN ON AGITATOR & HEAT TO 80-100 DEG F ADD IN 4-5 MIN N-530-A, CALC FROM S2 STIR 5 MIN & RECORD: PH <u>10.2</u> (10.0-10.5) STIR ADDITIONAL 15-20 MIN TO DISSOLVE FOR S23		530-A	200																									
304 6	20 21	RUN 9" (110G) WATER INTO V-304 DUMP IN N-20-A, CALC FROM S3 & STIR TO DISSOLVE FOR S24		20-A	70																									
SV 7	22 23 24 25	ADJ SV TO <u>39</u> " AT 110-120 DEG F RUN IN V-313 THRU 20 MESH SCREEN & STIR 10 MIN. RUN IN V-304 IN 3-5 MIN & STIR 15 MIN. FLOOD TO <u>85</u> " & STOP AGITATOR																												
		<table><tr><td>S</td><td>201</td><td>181</td><td>280</td><td>282</td></tr><tr><td>22</td><td>65"</td><td>39"</td><td>39"</td><td>39"</td></tr><tr><td></td><td>(3835G)</td><td>(3900G)</td><td>(3900G)</td><td>(3900G)</td></tr><tr><td>25</td><td>85"</td><td>85"</td><td>84"</td><td>86"</td></tr><tr><td></td><td>(4914G)</td><td>(8500G)</td><td>(8324G)</td><td>(8548G)</td></tr></table>	S	201	181	280	282	22	65"	39"	39"	39"		(3835G)	(3900G)	(3900G)	(3900G)	25	85"	85"	84"	86"		(4914G)	(8500G)	(8324G)	(8548G)			
S	201	181	280	282																										
22	65"	39"	39"	39"																										
	(3835G)	(3900G)	(3900G)	(3900G)																										
25	85"	85"	84"	86"																										
	(4914G)	(8500G)	(8324G)	(8548G)																										
		<table><tr><td>START</td><td>FIN</td><td>OPTB</td></tr><tr><td><u>7:15</u></td><td><u>11:15</u></td><td><u>11:4</u></td></tr><tr><td><u>17-P</u></td><td><u>5:3-P</u></td><td><u>2:27</u></td></tr></table>	START	FIN	OPTB	<u>7:15</u>	<u>11:15</u>	<u>11:4</u>	<u>17-P</u>	<u>5:3-P</u>	<u>2:27</u>																			
START	FIN	OPTB																												
<u>7:15</u>	<u>11:15</u>	<u>11:4</u>																												
<u>17-P</u>	<u>5:3-P</u>	<u>2:27</u>																												
		Note: 4 Totes Labeled N-7104-A Used AS 7102-A. AS Per R.M.																												