

V. (243) 244 (Automated) C.V. CG 03 CODE KY-788-D PKG.

MAR 15 1980

→ MAR 10 34978
EST. WGT. 960 860 LBS.

STD. HRS. 8.8 TIME 11 PM
14 YC-3-B 98 4 Lot 24694, 2400*
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PROCESSES	APPROVED
() KY-788-D	() EWK 9/28/7
()	() MTW 9/30/7
()	() DCG 9/30/7
()	()
TYPED BY	
NE 2-18-77	

Total Wgt. 3560# 3460

MAR 21 1980

NON-BLEEDING

SHIPMENT	NAME	USE LBS.	N CODE	AC LB
203	60" (2400 G) "KROLOR" YELLOW - LIGHT			
&	1 Run 23" (360 G) water into V-203 SET AGITATOR ON HIGH SPEED			
205	2 Weigh in drum & pour in	345	32-D	345
1	3 Dump in & stir 5 min	52 x 50	YC-3-B	2600
	Record: Start 12:15 AM 24694	21600		
	Fin 12:30 AM			
	4 Adj to 70" (1200 G)			
	5 Pump V-203 thru Homog #3 at 4800-5200 psi into V-205			
	6 When V-203 MTY washcolor thru Homog at 1800-2200 psi using minimum water			
	7 Record: V-205 Vol 48" & adj to 60" (2100 G)			
	8 Insert homog. strainer & clean if necessary			
205	9 Run 10" (514 G) water into V-205 & start agitator			
&	10 Pump V-205 thru Homog at 4800-5200 psi into V-			
SV	Record: Time Start 6:00 AM Total min 200			
2	Note: If Homog pressure falls below 4800 ps, 3-way valve will recirculate slurry to V-205			
	11 When V-205 MTY, run in 5" (240 G) water and pump thru Homog at 4800-5200 psi			
SP	12 SP Step 01 - Set Formula Selector to position #3 (V-243) or #8 (V-244)			
&	13 Press SV Cam Reset PB- set 22 TC in Auto Remote			
CP	(Temperature is set at 190-194 F)			
3	14 Record levels and set Raw Material Counter #1 as follows			
	a. 11LG 19% - preset #2 208 Gal		15-A	416
	b. 13LG 17% - preset #6 135 Gal		20-A	135
	15 Set strike flow controllers as follows:			
	a. 3FC10 (N-27-D Controller) in Manual 0.54 GPM		27-D	180
	b. 3FC20 (N-27-D Water) in Manual Local 4.4 GPM			
	c. 3FR10 (N-27-D/Water Ratio) 0.8			
	d. 8FC10 (N-32-D Controller) in Manual 0.72 GPM		32-D	1215
	e. 8FC20 (N-32-D Water) in Manual Local 3.9 GPM			
	f. 8FR20 (N-32-D Water) in Remote			
	g. 8FR10 (N-32-D/Water Ratio) 1.1			
320	16 Operator Step PB			
243	17 Record Level 21G 84%. If below 35% follow solution			
SP	Make-up procedure for N-27-D			
&	18 Adj SV to 47" (2400 G)			
CP	19 Record pH 10.2. Adj to 11.0-11.2 using N-7-D diluted to			
4	5% (10 parts water to 1 part N-7-D) Assume 50%	36	7-D	18
	Siphon into SV & Record: pH 11.2			
	20 Operator Step PB			