

STANDARD OPERATING PROCEDURE

PER 229

CHECK	ACTION STEPS (ALL CAPS)	COMMENTS (BELOW STEPS)
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1. PER 229 IS NOT STABILIZED IN A TANK; IT IS STABILIZED IN THE VESSEL IN WHICH IT IS TO BE SHIPPED.
2. PER 229 IS MADE FROM STABILIZED PER 230. THE ADDITIONAL STABILIZERS ARE TO BE MEASURED OUT, LABELED WITH A SAMPLE TAG AND HAND DELIVERED TO SHIPPING.
3. THE SHIPPING PERSONNEL ACTUALLY ADD THE STABILIZER TO THE VESSEL. FOR THIS REASON, IT IS VERY IMPORTANT TO PROPERLY LABEL THE STABILIZERS WITH THE ORDER NUMBER (FROM SHIPPING), DATE, UNIT, NAME OF STABILIZER.

THE FOLLOWING CHART IS TO BE USED TO CALCULATE THE ADDITIONAL STABILIZERS:

<u>GALLONS TO BE STABILIZED</u>	<u>CHO TO BE ADDED (GALLONS)</u>	<u>DMSO TO BE ADDED (MLS)</u>
3500	13.00	645
3400	12.75	630
3300	12.33	612
3200	12.00	593
3100	11.50	575
3000	11.0	555
2900	10.75	538
2800	10.50	520
2700	10.00	500
2600	9.75	480
2500	9.00	465
2400	9.00	445
2300	8.50	430
2200	8.25	410
2100	7.75	390
2000	7.33	370
1900	7.00	350
1800	6.75	335
1700	6.33	315
1600	6.00	300
1500	5.50	275
1400	5.25	260

SL 021237

CONFIDENTIAL:
Subject to Protective Order
of 14th Judicial District Court
No. 91-1145