

3-17-55

BILL OF MATERIAL

PART NO.	QUANTITY	DESCRIPTION	SIZE	MATERIAL	PATTERN NO.	DRAWING NO.	STD. SPEC.	MAT. SOURCE	REQ. NO.	PUR. ORDER NO.	DATE PAT. FILED.	MAT. DUE
ASSEMBLY NO. END SUCC. IR-2874												
32	1	Pump Case - R.H. Vert. Suct.	Vol. Pacht. 224.59	C-11	22895	37-1316	Std					
32	2	Impeller - R.H. Vert. Suct.			22895	37-1316	Std					
FLANGE DETAIL 37-20 37-20 37-20												
52	1	Flange Cover		C-11	22460	35-1500	Std					
155	1	Shaft - R.H.		A-5	22461	38-6.72	Std					
176	1	Impeller - R.H.	14.5"	G-1	22461	RR-32221	Std					
201	2	Impeller wear Rings		G-1		37-6.72	Std					
207	2	Case Wear Rings		B-2		37-6.72	Std					
230	1	Shaft - R.H.				37-6.72	Std					
230	1	Throat Bushing		G-1	22461	37-6.72	Std					
246	1	Impeller Nut		B-2	22366	37-1.6259	Std					
676	1	Key - Impeller	3/8 Sq. x 2-1/2									
676	1	Key - Coupling	3/8 Sq. x 2-3/4									
744	1	Gasket - Case to Cover										
Armco Iron - ASD Core 16-7/16 x 14-13/16 x 3/16												
For Distorted Armco Iron - ASD Core 16-7/16 x 14-13/16 x 3/16												
PUMP SIZE & TYPE 4 x 6 x 14-1/2 SH PICOSSS DOUBLE WEAR RING												
PUMP SHAFT 3-3 BRKT. RM 1412												

APPROVED
MAY 28 1951
E. S. WILKINS, JR.

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