

REPORT 100

D/C CODE		R.P.I. COST STANDARD	PRODUCT CODE 25000-00
PRODUCT MGR. C		FORMULATION DATE - 04-77	PRODUCING PLANT 017
GROUP CODE 11		STANDARD FORMULA IDENTITY	SOLIDS % 100
IND. CODE 100		PHENGLIC MOLD COMP LBS	EFFECTIVE DATE 01-01-78

RAW MATERIAL DESCRIPTION	FORMULA					UNIT COST	MATERIAL COST	YIELD PER UNIT
	MATERIAL CODE	B / C	PROD. PLT.	LOAD	UNIT			
FURFURAL	00061-00			58	LBS			HIGHLY CONFIDENTIAL NO DISCLOSURE TO ANYONE OUTSIDE OF R.P.I. WITHOUT PRIOR APPROVAL OF THE EXECUTIVE COMMITTEE.
ZINC STEARATE TEC 6	00106-00			8	LBS			
HEXA TECH	00342-00			137	LBS			
CAL STEARATE PT 55	00385-00			25	LBS			
HYDRATED LIME 92%	00551-00			35	LBS			
STEARYL ALCOHOL	00552-00			14	LBS			
RESIN AUBIAN BLACK	00553-00			38	LBS			
ASBESTOS FLOATS	00555-00			202	LBS			
FIRWOOD FL 140 MESH	00575-00			591	LBS			
BEADS 999	09042-00			20	LBS			
CELITE 270	09118-00			98	LBS			
PUPICE GROUND	09608-00			6	LBS			
PHENGLIC INTERMEDIATE	44333-00	B	017	390	LBS			
PHENGLIC INTERMEDIATE	44390-00	B	017	384	LBS			
PHENGLIC INTERMEDIATE	95064-00	B	017	96	LBS			
PHENGLIC INTERMEDIATE	95037-00	B	017	225	LBS			

LOAD QUANTITY	2327			
YIELD	2234	96.0 %		\$
ROYALTY COST				
OUTSIDE PROCESSING CHARGES				

RAW MATERIAL COST

COST CENTER	PROCESS HOURS						RATE PER HOUR	CONVERSION COST
	1	2	3	4	5	TOTAL		
033-0	1.1					1.1		\$

ROLL UP CONVERSION COST

CONVERSION COST

BULK COST

CONTAINER DESCRIPTION	CODE	LOAD	COST
20 1/2X23 1/4 PMC	00342-90	50	\$

CONTAINER COST

WAREHOUSING & HANDLING	
BULK HANDLING CHARGE	\$
BULK WAREHOUSING & HANDLING CHARGE	\$
CONTAINER WAREHOUSING & HANDLING CHARGE	\$

000422