

CONFIDENTIAL COMMUNICATION
SUBJECT TO ATTORNEY

CLIENT PRIVILEGE ISSUED DATE 6-4-73

REV: 1-4-74

5-21-74

SUPERSEDES: 1971 STD.

PRODUCT SPECIFICATIONS

ROOFING MACHINE # 1

PRODUCT NAME ASBESTOS BASE SHEET

PACIFIC DIVISION PORTLAND

PRODUCT CODE 22 50 108

DESCRIPTION:

Roll Length: 36'
Laying Lines: 2", 17" from each edge. Only inside of roll.
Rolls/pallet: 30 36

RAW MATERIALS

DESCRIPTION

CODE

108 SQ. FT.

MATERIALS PER ROLL

NET WEIGHT

GROSS WEIGHT

NET PER
100 Sq. Ft.

Materials Per 108 sq. ft.

Felt Asbestos, #9 x 36" 10.3 10.9 9.5

Saturation 50% 5.1 5.3 4.8

Coating 9.6 9.9 8.8

Filler 10.8 11.0 10.0

Surfacing Fine sand 8.6 9.5 8.0

Backing Fine sand 0.4 0.5 0.4

Red Sand Line 41.5

Weight per 108 sq. ft. 44.8 47.1

Finishing Materials 0.1

Shipping Weight 44.9

FINISHING MATERIALS:

Wrapper, 12" x 36" printed band: 0.042#

White glue: 0.015

0.057#

RECORD RUN LOG:

units/shift date

002034

PLAINTIFF'S
EXHIBIT
BIR-8

Unit roll

13

Production Crew S

330 rolls/hr.

PCD Operating Speed

SUPERSEDED

4-9-73

#45 ASBESTOS BASE SHEET (2 Square)

Dept. FB

Made on FBPM#9, coating ribbed both sides, evenly distributed front and back. Surfaced on face with #36 Talc. #42 Talc Slurry on back. 36" wide, 72' long. Laying lines 2" and 34" on from each edge.

<u>Materials/216 Sq. Ft.</u>	<u>Net</u>	<u>Gross</u>	<u>Net #/100 sq. ft.</u>
Asbestos Felt (10 x 36)	20.6#	21.8#	9.6#
Saturant (50%)	10.2	10.5	4.7
Coating Asphalt	27.0	27.8	12.5
Filler (50%)	27.0	27.8	12.5
#36 Talc	4.5	5.0	2.1
#42 Talc Slurry	0.4	0.5	0.2
Weight/roll	89.7#	93.4#	41.6#
Finishing Materials	0.2		
Shipping Weight	89.9#		

RCD Production Rate: ²²⁵~~260~~ rolls/hr.

Finishing Materials:

Printed Wrapper - 35-3/4" x 39"

Fullers' Adhesive #3585 - .007#

Underwriters' Label - Type 15 BU

TiO₂ Laying Line - 2.3#/500 rolls

Issued 11/7/70

Supersedes Issue 2/12/70

See 1-1-72

SUPERSEDED

11-6-70

Dept. FB

#45 ASBESTOS BASE SHEET (2 Square)

Made on FBPM#9, coating ribbed both sides. Surfaced on face and back with #36 ETAL-(soapstone) Talc. 36" wide, 72' long. Laying lines 2" and 34" in from each edge.

<u>Materials/216 sq. ft.</u>	<u>Net</u>	<u>Gross</u>	<u>Net #/100 sq. ft.</u>
Asbestos Felt (10 x 36)	20.6#	21.8#	9.6#
Saturant (50%)	10.2	10.6	4.7
Coating Asphalt	27.4 ^{27.0}	28.8 ^{27.8}	12.7 ^{12.5}
Filler (50%)	22.4 ^{27.0}	23.0 ^{27.8}	10.4 ^{12.5}
#36 ETAL-(soapstone) Talc	9.0 ^{4.5}	9.9 ^{5.0}	4.1 ^{2.1}
Weight/roll	89.6# ^{89.7}	94.1# ^{93.4}	41.5# ^{41.6}
Finishing Materials	0.2		
Shipping Weight	89.8#		

RCD Production Rate: ²⁴⁰~~190~~ rolls/hr.

Finishing Materials:

Printed Wrapper - 35 3/4" x 39"

Fullers' Adhesive #3586 - .007#

Underwriters' Label - Type 15 BU

TiO₂ Laying Line - 2.3#/500 rolls

Issued 2/12/70

See 1-1-72 2-12-70

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