

- 55 -

FORMULAS OF SPECIFIED PAINTS AND VARNISHES
 Produced by Three Manufacturers in Chicago, January 1941 - June 1942

Orange Shellac (41)

Percentage Formula		Working or Vat Formula	
January 1941 to January 1942		January 1941 to January 1942	
	Percent		Gals. Lbs.
Alcohol	35	Denatured Alcohol	100 678
Shellac	98.5	Ansol	12 33
Acid	1.5	Orange Shellac	412 1/2
	100.0	Oxalic Acid	9
	65		
Denatured Alcohol	90		
	10		
	100		
	100		

Black Heat Resisting Paint (6405)

Percentage Formula		Working or Vat Formula	
January 1941 to January 1942		January 1941 to January 1942	
	Percent		Gals. Lbs.
	35	Carbon Black	21
Carbon Black	6	Asbestos	136
	47	Silica	166
	47	Black Asphaltum	21.50
	100	Proof Sealing Vehicle	7
	65		
Black Asphaltum	73	Black Asphaltum	39.75
Asphaltum	9	Oil	17.3
Spirit	17	Cobalt Drier	.4
Drier	1	Japan Drier	.4
	100		