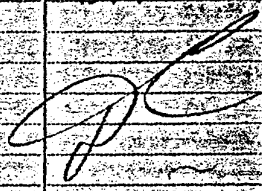


CONTROL LAB			Gibbsboro		DATE 7-21-49		REX. NO. BS 60	
NAME			Brick & Stucco White		CARD NO. 3			
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER T/G					
5	.6	1826	TO MATCH Std.					
100	3.1	1403						
260	13.5	1552	REASON FOR REVISION					
500	10.3	412	To lower cost by replacing					
150	5.5	2132	412 dry with 2132 dry.					
4	.5	2270						
77	10	(2)	VISCOSITY 30-35" 75 deg F — HRS. AFTER GRIND					
117	15	(785)	VISCOSITY #3 cupat — HRS. AFTER GRIND					
130	17	EV 74	% SOLIDS (RUN) ROYALTY: YES ☐ ; NO ☐ ; X ☐ ; W ☐					
75	11 1/2	(348)	WT. GAL T 14.75 LABEL ANALYSIS CHECKED-DATE					
			DAUME LABEL NO. RED ☐ ; RED ☐					
7 1/2	1	(4230)	STD. OF FINENESS 1 NEW STD. SAMPLE REQUIRED					
3 1/2	1/2	(4231)	NORMAL OUTPUT 100 DATE REC'D					
98	15	(348)	EST. MFG. LOSS 3% MILL Roller BLEED?					
			DEPARTMENT LBS. OR GALS. PER HOUR					
			PACKAGE APPROVED					
			PARALLEL NO.'S FORMULATOR P. J. Howell					
			Rev 910 SUPT. D. F. Householder					

MANUFACTURING INSTRUCTIONS:			DATE	SLIP NO.	AMOUNT
APPLICATION: SURFACE <u>Wood</u>					
NO. COATS					
UNDERCOATER USED			FACTORY	FORMULA	SPEC. CARD
METHOD 1 <u>Brush</u>			EXEC. COST DEPT.		
REDUCTION: AMOUNT			CLEVELAND		
REDUCER USED			KEIGHN & CO.		
METHOD 2			ALLIED RESEARCH		
REDUCTION: AMOUNT			KERS. TECH. SERV.		
REDUCER USED			KERS. LACQUER		
DRYING TIME TOUCH <u>8-12</u> REPEAT <u>24-36</u> HOURS			NEWARK		
HARD			CARLAND		
SAND			H. SENOUR		
HANDLE			DETROIT		
TACK FREE			LOS ANGELES		
RUB			DALLAS		
BAKING TIME AND TEMP.			DAYTON		
GLOSS <u>Oil</u> FILM <u>Tough & Elastic</u>			GIBBSBORO		
SPECIAL TESTS			EXEC. MFG.		
			CUBA		
			MONTREAL		
			BUENOS AIRES		
			BRAZIL		
			RES. ADN.		
			MEXICO		

FORMULA RECORD			A135 BLUE 9-48 2563 D	
Exp. No.	Date		Class	Rev. No.
Name	Brick & Stucco Paint White		Card No.	2 Replaces No.
# POUNDS	GALLONS	MATERIAL No.	Customer T/O	
5	.55	1826	To Match Std. ALTERNATE FORMULA	
110	3.40	1307	Reason for Revision	
260	13.55	1552	To use available titanium.	
760	15.96	412	Viscosity 30-35° 75 deg. #3 cup hrs. after grind	
78	10	(2)	Viscosity at hrs. after grind	
117	15	(785)	% Solids (Knn)	
124	16 1/4	FV 63	WL/Gal 15.8	
8	1	(4230)	Baume	
3	1/2	(4231)	Std. of Fineness 3	
78	12	(348)	Normal Output 100	
97	15	(348)	Est. Mfg. Loss 3%	
			Department	
			Package	
			Parallel No.'s	
			Lbs. or Gals. per hour	
			Approved A J Noll	
			Formulator	
			Supt. DFHouseholder	

FORMULA RECORD			A13-11-45 3555	
Exp. No.	Date	11-6-45	Class	BS-60
Name	Prick & Stucco Paint White		Card No.	Replaces No.
POUNDS	GALLONS	MATERIAL No.	Customer	T/G
5		547	To Match	Std.
45		2173		
45		1403 or 90		
270		1552	Reason for Revision	No use available
380		412		pigment.
246		2059 or 1707		
134		18	Viscosity	30-35" 75° #3 cup hrs. after grind
78		(2)	Viscosity	at hrs. after grind
117		(785)	% Solids (Run)	Royalty: Yes ☐ No ☐ X ☐ W ☐
104		(48)	Wt./Gal	115.90 Label Analysis Checked-Date
8		(4230)	Baume	Label: No Red ☐ Red ☐
3		(4231)	Std. of Fineness	H3 New Std. Sample Required
104		(348)	Normal Output	100 Date Rec'd
100		(348)	Est. Mfg. Loss	34 Mill Bleed?
			Department	Lbs. or Gals. per hour
			Package	Approved J Noll
			Parallel No.'s	Formulator
			Rex 910	Supt. BAK

MANUFACTURING INSTRUCTIONS:				DATE		
Application: Surface Ext. Wood				No. Coats		
Undercoater Used				No. Coats		
Method 1 Brush						
Reduction: Amount		Reducer Used				
Method 2						
Reduction: Amount		Reducer Used				
Drying Time: Touch 6-10 hrs Coat 48 hrs Stencil						
Hard		Sand		Handle		
Tack Free		Rub		Wrap		
Baking Time and Temp						
Gloss Oil		Film		Tough		
Special Tests						

FACTORY			FORMULA	SPEC. CARD
Exec. Cast Dept.				
Cleveland	A			
Kensington	C			
Allied Research				
Kens. Tech. Serv.				
Kens. Lacquer				
Newark	N			
Oakland	O			
M. Senour	M			
Detroit	D			
Los Angeles	P			
Dallas	T			
Dayton	B			
Gibbsboro	F			
Pittsburgh	H			
Cuba	V			
Montreal	Z			
Buenos Aires	Z			

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