



Interoffice Communication

To : R. E. Lehmkuhl
From : G. G. Draper
Date : August 11, 1977
Subject : ABERDEEN WEEKLY PROGRESS REPORT

	<u>Actual Production</u>	<u>1977 Weekly Average</u>	<u>Monthly Cumulative Thru 8/9</u>
Resin	2.58	3.53	3.31
H & BC Grade	0%	1.3%	0%
Plasticizer	.14	.16	.23
Dry Blend	.84	.76	1.03
Compound	.52	.52	.63
Off-Grade	0%	1.3%	0%

SAFETY

One first aid injury and one doctor case were recorded during the reporting period.

VCM DOSIMETRY

Seven samples were taken. Six were below 0.5 ppm and 1 was between 0.5 and 1.0 ppm.

VINYL UNIT

Rate at 369 M lbs. per day at 100% customer grade. Made 67 batches of 5305, 5425, and 5385, at 85.7 % Type I. Reactor stream factor for the week was 74.8%. Open warehouse space is now approximately 5.2 MM pounds.

Productivity for the week was low due to a shutdown to make electrical tie-ins for Capacity Replacement Project and mechanical tie-ins for EPA projects.

	<u>M Pounds</u>
Resin Produced	2,583
Compound/Dry Blend Usage	972
Bagged	40
Resin Orders	1,816
Resin Inventory:	
Packaged	36,419
Bulk	2,012
Loaded Cars	<u>2,711</u>
TOTAL	41,142

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COMPOUND UNIT

Line I operated 4 days during the week averaging 41 M lbs./day. Production during the week included experimental compounds; 44842 for H. O. Canfield, 39031 Natural for Tandy Wire and a modified version of 38671 White for Neco.

Line III operated 3 days averaging 108 M lbs./day. Rates were affected by the scheduled plant wide power outage,

<u>Compound Inventory</u>	<u>M Pounds</u>
Packaged	5,013
Bulk	5
Loaded Cars	320
"BC"	324
"H"	489

Dry Blend averaged 120 M pounds per day producing 80172 B dry blend. Quality testing of the dry blend and the plant wide power outage resulted in the rates reported.

<u>Dry Blend Inventory</u>	<u>M Pounds</u>
Bulk	839
Loaded Cars	364

Plasticizer ran 3 days producing 47 M pounds per day.



G. G. Draper

cjt

c: HRF, TGS, CLS, CEZ, DARLENE HOWELL

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