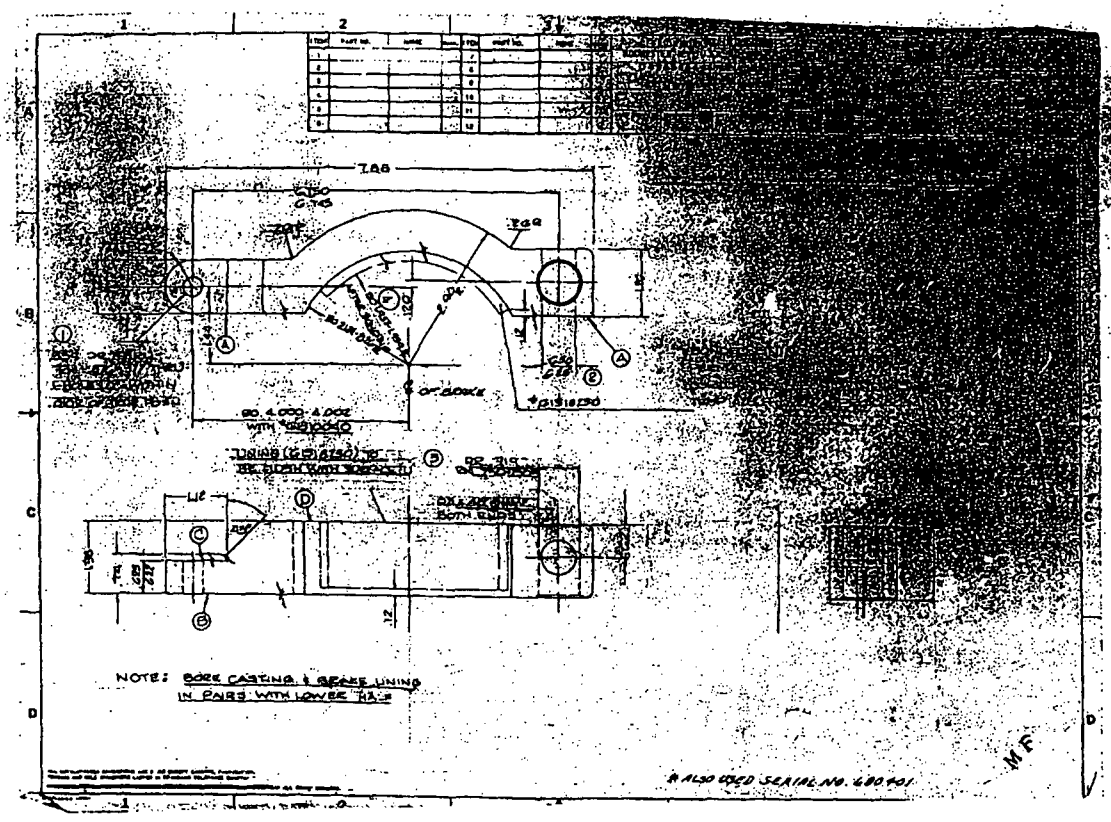
NOTE: BORE CASTING & GEARS LINING IN PAIRS WITH LOWER HALF
ALSO USED SERIAL NO. 680401