

REPAIR SPECIFICATION SS "ESSO GETTYSBURG"

Cancel Item 59R in its entirety and rewrite 59AR as follows:

Shipyard is to supply all equipment, labor, power, materials (not including paint), lighting, etc., required to carry out this item. Suitable covers over all cowl and vent openings will be required to prevent sand and dust from filtering into any machinery space. Doors and skylights to be taped shut where possible. Emergency generator room and engine room to be vacuumed upon completion if dust accumulation in these spaces is excessive. Sand blast the white metal approximately ten thousand five hundred (10,500) square feet of deck surfaces as follows:

Boat deck aft; boat deckhouse top; Fidley deck, including top of galley; deck locker; battery locker; emergency diesel generator room; ^{FAB} ~~stair~~ rooms, including approximately three inches of coaming and deckhouse in way of sandblasted decks.

Blasting to be scheduled in such a manner that surfaces will be reasonably bright at the time of coating application.

Spray apply two (2) coats of Humble Epoxy-Mastic 9664 Red.

Minimum dry film thickness per coat - five ^{MIL} ~~nanos~~ - drying time between coats - twenty-four hours.

NOTE: The drying times indicated above for the body and finish coats of the coating system are the so-called "normal" drying periods required for the coating materials to be applied. The "normal" drying times are offered for guidance only.

For any particular coating application, the prevailing atmospheric conditions may shorten or extend the required drying time beyond the "normal" period. Accordingly, the decision as to when each particular coating is ready for overcoating, etc., will be made by the Owner's Representative or appointed inspector.

Surface preparation and application of coating to meet approval of Owner's Representative.

Paint will be supplied by Owners.

Sheet No. 18A

WHR:mj

SS "ESSO GETTYSBURG"

May 7, 1963

We look to both Vessel and Owners for Payment of this Bill.

(W/t-9)

Newport News, Virginia, July 1, 1963

S.S. ESSO GETTYSBURG and Owners.

Bill No. 7021

Humble Oil & Refining Co.

P.O. Box 1512

Houston, Texas

Checked By.....

To Newport News Shipbuilding and Dry Dock Company Dr.

J. O. 717

Product.....S

For accomplishment of work on the S.S. Esso Gettysburg at this plant in accordance with your specifications dated April 5, 1963 and our Tender dated April 22, 1963.

For the sum of-----

\$476,790.00

Net on Receipt of Invoice

Make Payment to
Newport News Shipbuilding & Dry Dock Company
Attention: Treasurer
Newport News, Virginia