

MD-3-A

PACKAGE TICKET

CODE

BP 585-5

LOT

F2J44

PQ	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		5	545	3RD Floor
				34 BLDG

STUMP

TOTAL NET WT.

LUMP WT.

545

PKG. N-CODE

PROD. SUPV.

DATE

OPERATOR

AP

6/29/82

123

N39181

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE BP-565-D PKG -----

LOT **F2J46**

JUN 4 1982

EST. WT. **592** LBS.

NON-BLEEDING

PROCESSES APPROVED BY
BP-565-D (A) BBK 11/20/81
XOC-23
TYPED BY JMH

MAKING NOTES -----

JOB NAME: 20BP565DPA

INSTRUCTIONS		= PRESSING =	RECORD				
VAT		PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE		STARTED					
TIME		CAKES USED					
RELEASED BY		WATER ON					
PRESS		HRS. WASHED					
NO. OF CAKES		OHMS					
PRESS WITH AGITATION		HRS. WASHED					
WASH TO OHMS		OHMS					
TEST AFTER HOURS		HRS. WASHED					
LOAD ON 8 CARS		OHMS					
PANLOAD		CAKE CONDITION					
* <u>3 CLEAN PANS + CARS (IF USED FOR OTHER CODES, R. (H)) TO INSPECT</u>		NO CARS LOADED	2				
* <u>HOSE OFF CARS BEFORE PANLOADING</u>		EXPLAIN LOSSES					

SAMPLES ~~DELIVER TO~~ JAR

SAMPLED BY BLI
RELEASED BY

= DRYING =
DRY 36 HOURS AT 180 DEG F.
DRY IN SECTIONS:
* TAKE COMPOSITE SAMPLE FROM EACH DRYER CAR, NOTE CODE, LOT, DATE, TIME AND SUBMIT TO CTL FOR % MOISTURE
NOTE - FILL IN BELOW
* LEAVE IN DRYER WHILE MOISTURE RUN ADDITIONAL DRYING HOURS REQUIRED
* IF 1% OR LESS MOISTURE - OK TO PULL 36 hrs OK
* PUMP IN NEW S/C'S WITH PAPER LINER. NO DRUMS 5
* SAMPLES 1 RINT ~~REMOVE~~ (4) ENVELOPE LUMP WGT 545
DELIVER TO CTL FOR QUALITY. NO CARS PULLED
SAMPLED BY
RELEASED BY AK

MILL LSP 0.75" SCREEN 60 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LI
(ALLOWS DRY ICE TO ESCAPE)

SCREEN 60 RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV. & 2 PT CAN
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

2-ccs Drum

5 Duna

46
124
51
130
14
131
14
137
14
119
14
98
14
545