

FOLDER ^w/NO NAME

HARDNESS 90+-5

STOCK NO. 09140 -2

PLASTIC COMPOUND BLACK

COMPOUNDED BY

10/05/90

APPROVED BY

CODE	MATERIALS	100 RHC	VOL.	100%	200 RESIN BATCH
001	VINYL RESIN	100.00	71.94	55.40	200.00
006	DINP	30.00	30.30	16.62	60.00
017	MERROL E-68	1.50	1.52	.83	3.00
030	VICRON 15-15	40.00	14.81	22.16	80.00
105	PENN COLOR 8313-575 BLACK	2.00	1.54	1.10	4.00
129	VENYZENE BP-10	5.00	5.05	2.77	10.00
146	SYNPRON 1530	2.00	1.92	1.10	4.00

TOTAL	180.50	127.08	99.99	361.00
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.58	-	PHYSICAL PROPERTIES		
	-		SPEC.	MIN. MAX.
USE	-	SPECIFIC GR.	1.420	
	-	HARDNESS		
REPLACES	-	TENSILE		
	-	ELONGATION		
REASON	-	MODULUS @		
	-	MOONEY @		
COLOR	-	SCORCH		
	-	CURE		
REQUIRMENTS TO MEET	-	STOCK CONTROL TEST		
LAB	-			
COST	-			
MIXING	-			

CHARDO 01877