CG 16 CODE RT-887-D PKG ___ PROCESSES APPROVED BY:
( ) RT-887-D (E) BBK 11/10/81

10/6/82 ~~KG 150~~ 1773 ~~2118*~~ LBS.
(DATE) (LOT) (EST WT)

COMTYP JOB NAME: 16RT887DME

STANDARD HRS. 5.8 TIME 11P M

PREPARATION NOTES: Use N-7656-A Lot I424, 1758#, 4 Lots
Dump from totes thru vibrating screen into
SV 4 first

EQUIP MENT		NOTE Run Hot N-3 Solution Thru Lines To V-181 NAME: MONASTRAL VIOLET R 1 PAGE	USE LBS	N-CODE	ACCT LBS
ALM 1	1	PLUG OUTLET INTO ALM #____ & RUN IN 100# WATER			1758
	2	OBTAIN FOR S3 LOT_____ DRUMS_____		7656-A	~~2600~~
	3	DUMP IN 1/4 OF N-7656-A FROM S2 TO NEAREST FULL DRUM			
		~~DRUM~~ %			
				7656-A	XXXXX
		Tot-N-137 17.6	2563	7656-A	XXXXX
	4	STIR 5-10 MIN TO A SMOOTH SLURRY ADDING WATER IF NECESSARY			
SV 2	5	PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V-181			
MISC 3	6	REPEAT S 1 THRU 5 FOR 3 ADDITIONAL SET-UPS			
		SET-UP DRUM %			
		~~#2~~ Tot-N-137 17.6	2365	7656-A	XXXXX
				7656-A	XXXXX
		~~#3~~ Tot-N-45 17.6	2647	7656-A	XXXXX
				7656-A	XXXXX
		~~#4~~ Tot-N-13 17.6	2415	7656-A	XXXXX
				7656-A	XXXXX
SV 4	7	STIR SV 15 MIN	OCT 08 1982		
	8	RECORD: PH 6.1 (6.0-9.0) & IF NECESSARY			
		ADJ TO PH 7.2-7.6 ASSUME 50%	1	7-D	½
		RECORD: PH 7.4 ASSUME 77%		27-D	
	9	SIFT IN	~~1~~	947-B	~~1~~
	10	HEAT TO 140-150 F IN 30-40 MIN & SHUT OFF STEAM	112		112
	11	STIR 30 MIN			
	12	FLOOD TO 50 (5000G) & STOP AGITATOR			

VAT	100	181	201	280	282
S12	50*(5000G)	50*(5000G)	83*(9900G)	50*(5000G)	50*(5000G)

	START	FIN	OPTR
	10:00 AM	7:00 AM	166
	7:00 AM	9:05 AM	101

10/7/82

DUP050103137