IV. PRODUCT AND INSPECTION STANDARDS:

RETURN TO
J-M RESEARCH
FILE ROOM

A. Appearance:

1. Cracks

Surface cracks are allowable to the extent shown by Standard Samples, approved by the Sales Department 12-5-50. Cracks shall not be more than 1/4" in depth and must be of a nature that will not promote flaking of the material away from the edges of the block.

2. Warpage

Shall not exceed 1/32" in 24" of length when measured as follows:

Lay straight-edge across the block from end to end. Measurement shall be taken at the point of maximum gap between block surface and straight-edge (Chordal height).

X 3. Broken Corners

Shall be permissible to the extent shown by Standard Samples approved by the Sales Department 12-5-50 and as here defined:

The missing length of the three edges which meet at one corner may, when totaled, measure not more than 4"; any additional broken corners measured the same way may not total more than 2" each.

PLAINTIFF'S
EXHIBIT
K-1659

DEFENDANT'S
EXHIBIT
OI-231

X — INDICATES CHANGE — REASON: Rephrasing of paragraph on broken corners

AUTHORITY FOR CHANGE — E.C. Lindstrom per J.C. Crawford's letters of 10/7/58

FILE-HOLDERS	C.A. de Vyver	W.D. Gaches		IND. ENG.	PROD. SUPT.	PLANT FINANCE OFFICE	RESEARCH LAB.	DIR. QUAL. CONTROL	DIV. QUAL. CONTROL	SUPR. QUAL CONTROL
							GCR			

SUPERSEDES: Page 2 same specification issued 9/15/58

10/23/58

DATE ISSUED 10-15-58

FORM 2012-7A