

BA 386-18A

PRODUCT FORMULATION AND COST

PRODUCING PLANT 312 DEPT. 014-04

Product No.	BMMS-7026 Bk 25 D.C.
Issue No.	1
Date	2/4/69 Costed
Supersedes	

Color Matched To	Bk 25	Product Type Code	
Basic Material		Grade	Two-Step (High 2,2')
Notebook	9132	Page	47
Date	1/17/69	Proj. No.	342N32
Customer or Mfg. Processing Method	Cutler-Hammer - Milwaukee, Wisconsin		
DOP Equivalent			
Form	Powder		
Differs From (How)	BMMA-5715 Better impact - Better pourability		
Application	Electrical Switchgear		
Product Description and Purpose			
Equipment Prescribed	Equip. Hrs.		
Batch Size			
Man Hours			

NUMERICAL CODE NO.	MATERIAL DESCRIPTION	%	QUANTITY	COST PER POUND	TOTAL MATERIAL COST	FOR ACCOUNTING USE ONLY	
						CENTS/LB.	TOTAL
0415401	BRN-5350 Two-Step Resin		12.0				
0415541	BRN-5356 Two-Step Resin		12.0				
0004071	Hexa		8.75				
0025016	Nigrosine		1.5				
0958916	Lime		5.0				
0090026	Calcium Stearate		2.5				
0018176	Asbestos Floats		6.0				
0134126	Pulp Flock (RM-134L)		7.0				
0016096	50 Mesh Wood Flour		7.7				
0958426	WEF-606		11.55				
0104016	Water		2.00				
0438001	ZXN-0819 Lube Dope Mix		.2				
0098019	Dibutyl Phthalate		.2				
0418901	BRN-7234 Two-Step Resin		24.00				
		TOTAL	100.40				
		YIELD	97.00				

PRODUCT DESCRIPTION		COST PER		
New Product		Lin. Yd.	Sq. Yd.	Sheet
Revision		Pound	Pound	Pound
Storage, Shipment and Retest Code	Material			
Specific Gravity	Labor			
Melt Index	Expense			
Flash Point	Total Plant Cost			
Solids	Tolerance %			
Container No.	Container			
Net Wt.	Total Plant Cost			
Conversion Factor				
Responsible Department	Sign <u>George E. Ealer</u>	Approved _____		
Dev. _____ Mfg. _____ Other _____	Originator			

Distribution:
New York
Austin, J. M.
Fletcher, H. R.
Potter, P. B.

Bound Brook, R & D
Barbieri, D.
Martino, C. F.
Ealer, G. E. (3)
Derwitz, A. R.
Mazzucchelli, A. P.
Thomas, P. A.

Bound Brook, M.F.
Matthews, H. W.
Spilner, R. W.
Grover, A. R.
Ducca, P. W.
Kuzmak, G. J.
LePage, L. C.
Stringer, G. R.

Quebec
Zalkowitz, R. S.

Urlich, P. F.
Kuhn, P. A.

UCCS 0027225