

FORMULA RECORD

CONTROLLER Giddensboro

DATE 5-16-79

REV. NO. 401

NAME Siltans Paint Sky Blue

CARD NO. 2

POUNDS	GALLONS	MATERIAL NO.	CUSTOMER	Export
111	4.06	2140	TO MATCH	Sto
255	5.87	412		
250	11.22	2203	REASON FOR REVISION	
2	.22	547	To eliminate (3316)	
320	42	EV 74		
126	17	(2848)E	VISCOSITY 25-35" 75 HRS. AFTER GRIND	
15	2	(4270)	VISCOSITY #3 60" 75 HRS. AFTER GRIND	
34	1/2	(4231)	SOLIDS (RUR)	ROYALTY YES; NO; NO; NO; NO
34	1/2	(4232)	WT/GH T 12.1	LABEL ANALYSIS CHECKED DATE
113	18	(343)	BAUM	LABEL NO. RED D; RED D
?		FB 95	STD. OF FINENESS 3	NEW STD. SAMPLE REQUIRED
?		10678	NORMAL OUTPUT 100	DATE REC'D
			EST. MFG. LOSS 2%	MILL Roller BLEED?
			DEPARTMENT	EXDOR GALS. PER HOUR
			PACKAGE	APPROVED
			PAPARILL NO. 5	FORMULATOR D. J. Howell
			Ref 63558	SUFT. O. F. Houschelder

MANUFACTURING INSTRUCTIONS:

Application: Surface Ext. Wood No. Coats _____
Undercoater Used _____ No. Coats _____

Method 1 Brush
Reduction: Amount _____ Reducer Used _____

Method 2 _____
Reduction: Amount _____ Reducer Used _____

Drying Time: Touch 6-12 Recoat 48 hr Stencil _____
Hard _____ Sand _____ Handle _____
Tack Free _____ Rub _____ Wrap _____

Baking Time and Temp. _____
Gloss Gil Film Tough

Special Tests _____

[illegible]

FORMULA RECORD			AT35 BLUE 7-47	
Exp. No.	Date	Class	Revis. No.	Card No.
Name		Sultana Paint Sky Blue		
POUNDS		GALLONS	MATERIAL No.	Customer
111	4.06	2140	Export	To Match
285	5.87	412	Std	Reason for Revision
250	11.88	2203	To make parallel to SW Irix line	Viscosity
2	.22	547	25-35" #3 cup	Viscosity
128	16	(45)	at	hrs. after grind
128	16	(3316)	at	hrs. after grind
52	8	(348)	% Solids (Run)	Royalty: Yes ☐ ; No ☐ ; X ☐ ; W ☐
126	17	(2848) F	Wt./Gal	Label Analysis Checked-Date
15	2	(4230)	12.09	Label: No Red ☐ ; Red ☐
3-1/2	1/2	(4231)	Baume	New Std. Sample Required
3-1/2	1/2	(4232)	Std. of Fineness	Date Rec'd
130	20	(348)	Normal Output	Mill
?		F2 98	Est. Mfg. Loss	5 Roller Bleed?
?		10678	2%	Lbs. or Gals. per hour
			Department	125 gal
			Package	Approved
			Parallel No.'s	Formulator
			REx 63558	Supt. DFHousholder

0007-SWP-061071

MANUFACTURING INSTRUCTIONS:

Application: Surface Ext. Wood No. Coats
Undercoat Used No. Coats

Method 1 Brush

Reduction: Amount	Reducer Used
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Method 2

[illegible]

Drying Time: Touch 6-10 hrs. coat 48 hrs. Stencil

Hard _____ Sand _____ Handle _____

Tack Free _____ **Rub** _____ **Wrap** _____

Baking Time and Temp. _____

Gloss Oil Film Tough

Special Tests

[illegible]

CONTROL LAB			Gibbsboro		DATE 10-12-49		LUCAS RES. NO. 301	
NAME			Sultana Paint Sky Blue		CARD NO. 2		ALT. A	
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER Export					
111	4.06	2140	TO MATCH Std.					
247	5.19	1411	REASON FOR REVISION					
38	.68	18	To use 1411 and 18 when 412					
250	11.88	2203	is not available.					
2	.22	547	VISCOSITY 25-35" 75 deg. F					
320	.42	FV 74	VISCOSITY #3 cm AT					
126	17	(2848)E	HRS. AFTER GRIND					
15	2	(4230)	FMS. AFTER GRIND					
3 1/2	1/2	(4231)	% SOLIDS (RUN)					
3 1/2	1/2	(4232)	Wt/GAL T 12.10					
113	18	(348)	BALANCE					
7		FB 98	STD. OF FINENESS 3					
7		10678	NORMAL OUTPUT 100					
			EST. MFG. LOSS 2%					
			DEPARTMENT					
			PACKAGE					
			PARALLEL NO.'S					
			APPROVED					
			FORMULATOR <i>g. l. luty</i>					
			SUPT. <i>A. J. H. H. H. H. H.</i>					

0007-SWP-061073

[illegible][illegible]

0007-SWP-061141