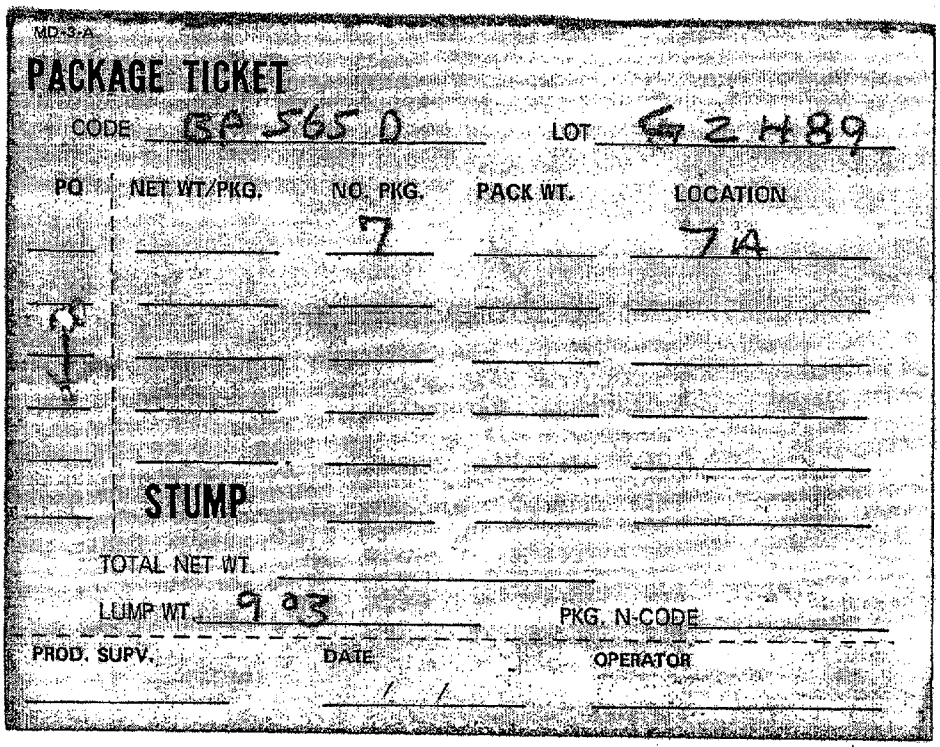


MD-3-A

PACKAGE TICKET

CODE BP 565 D LOT G2H89

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		7		7A
	STUMP			

TOTAL NET WT.

LUMP WT. 903 PKG. N-CODE

PROD. SUPV. DATE / / OPERATOR

N32834

= PRESSING =

INSTRUCTIONS		RECORD					
VAT		PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE		STARTED					
TIME		CAKES USED					
RELEASED BY		WATER ON					
PRESS		HRS. WASHED					
NO. OF CAKES		OHMS					
PRESS WITH AGITATION		HRS. WASHED					
WASH TO OHMS -		OHMS					
TEST AFTER HOURS		HRS. WASHED					
LOAD ON 8 CARS		OHMS					
PANLOAD		CAKE CONDITION					
• #3 CLEAN PANS + CARS (IF USED FOR OTHER SODES) R&D TO INSPECT.		NO CARS LOADED	3				
• HOSE OFF PANS BEFORE PANLOADING.		EXPLAIN LOSSES					
SAMPLES JAR		SAMPLED BY					
DELIVER TO		RELEASED BY					

= DRYING =

DRY 36 HOURS AT 180 DEG F.	LUMP: - OK - WET - SALTS - CONTAMINAT
DRY IN SECTIONS:	
• TAKE COMPOSITE SAMPLES FROM EACH DRYER CAR, NOTE SODE, LOT, DRYER #, DATE TIME, AND SUBMIT TO CTL FOR % MOISTURE	
• LEAVE IN DRYER WHILE MOISTURE RUN	ADDITIONAL DRYING HOURS REQUIRED
• IF 1% or LESS MOISTURE - OK TO PULL	
• DUMP IN NEW L/P'S WITH LACER LINER	NO DRUMS 7
• SAMPLES 1 PINT (½) 1 ENVELOPE	NO CARS PULLED LUMP WGT 903
DELIVER TO CTL.	SAMPLED BY
	RELEASED BY BL

= GRINDING =

DO NOT GRIND

MILL LSP 0.75" SCREEN 1700 RPM	SCREEN RPM
MAX. TEMP 140 DEG F	MAX. TEMP F
PULVERIZE WITH DRY ICE	
STORE WITH LOOSE LID 3 HRS.	
(ALLOWS DRY ICE TO ESCAPE)	EXPLAIN LOSSES
SAMPLE WITHOUT MIXING	DATE MIXED
SAMPLES 2 ENV & 2 PT CAN	
DELIVER TO CTL	SAMPLED BY
	RELEASED BY

N32834.01

DUP050464434

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE BP-565-D PKG ____

LOT G2H89 JUL 19 1982

EST. WT. 962 ~~3960~~ LBS.

USE LOT 55

962 #s

7 DRUMS

NON-BLEEDING
PROCESSES APPROVED BY
BP-565-D (A) BBK 11/20/81
XOC-23
TYPED BY JMH

MAKING NOTES _____

JOB NAME: 20BP565DPA

INSTRUCTIONS = PRESSING =	RECORD				
VAT	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	STARTED					
TIME	CAKES USED					
RELEASED BY	WATER ON					
PRESS	HRS. WASHED					
NO.OF CAKES	OHMS					
PRESS WITH AGITATION	HRS. WASHED					
WASH TO OHMS -	OHMS					
TEST AFTER HOURS	HRS. WASHED					
LOAD ON 8 CARS	OHMS					
PANLOAD	CAKE CONDITION					
	NO CARS LOADED					
	EXPLAIN LOSSES					
SAMPLES JAR	SAMPLED BY					
DELIVER TO	RELEASED BY					

= DRYING =

DRY 24 HOURS AT 180 DEG F.
DRY IN SECTIONS:_____

LOCK LID

SAMPLES 1 QT. FOR R&D
DELIVER TO

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS
NO CARS PULLED LUMP WGT
SAMPLED BY
RELEASED BY

= GRINDING =

MILL LSP 0.75" SCREEN 1700 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LID - 3-4 HRS.
(ALLOWS DRY ICE TO ESCAPE)

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

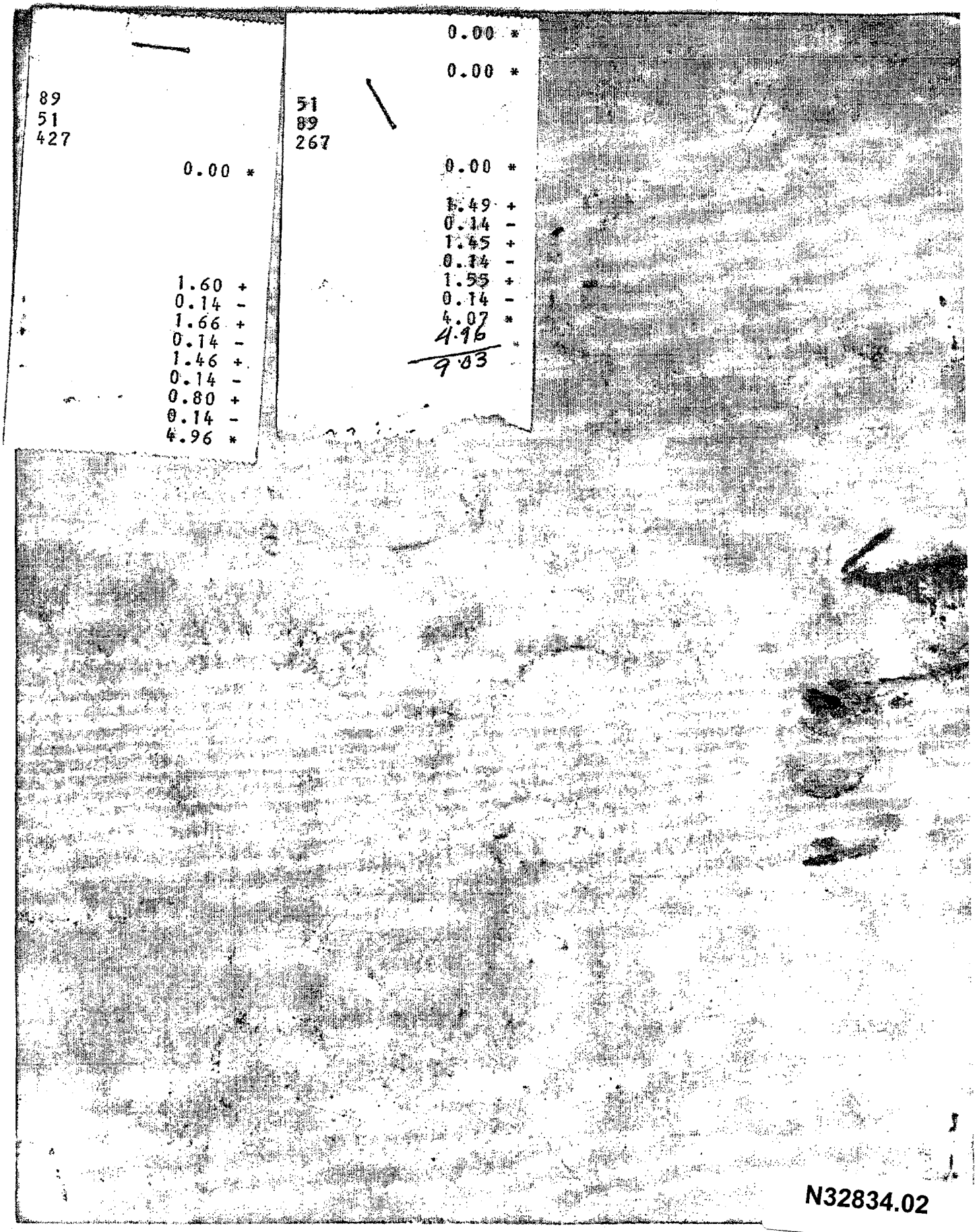
SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050464435



N32834.02

DUP050464436