

BA 986-18a

COST ESTIMATE REQUESTED

PRODUCT FORMULATION AND COST

Old PFT Prod. Family Prod. Class
New 363 071 P6212
363 T23 P2940

PRODUCING PLANT Bound Brook 014-43
DEPT. and 014-44

Color Matched To	Black 25	Product No.	BMRS-7026 BK-25 DC	
Basic Material	Phenol	Issue No.	1	
Notebook	Page	Date	12-15-70	Costed
Customer or Mfg. Processing Method	Various - Screw Injection Molding			
EDP Equivalent				
Form	Granular			
Differs From (How)	BMRS-7026 BK-25 DC - Change in nomenclature to BMRS-7026 BK-25 DC			
Application				
Product Description and Purpose	Two Step - medium impact; good electrical material			
Equipment Prescribed	Unit C	Equip. Hrs.	(43)	4200
Batch Size	2,800		(44)	1800
Man Hours	(43) 700	(44) 1800		

NUMERICAL CODE NO.	MATERIAL DESCRIPTION	QTY	COST PER POUND	TOTAL MATERIAL COST	FOR ACCOUNTING USE ONLY	
					CENTS/LB.	TOTAL
0419931	BRN-8350	4.0				
0419991	BRN-8356	41.5				
0438501	ZZN-0021	2.0				
503981	ZZN-0319	8.3				
25016	RM-25A	1.0				
52046	RM-52D	4.0				
18176	RM-18Q	5.0				
134126	RM-134L	11.0				
16036	RM-16G	19.65				
104016	RM-104 (Internal)	2.5				
0098017	RM-98A	1.0				
438001	ZXN-0819	0.05				
		TOTAL	100.05			
Dept. System 44 Yield 90:0		YIELD	90.0			

PRODUCT DESCRIPTION		COST PER		
Now Product		Lin. Yd. Pound	Sq. Yd. Pound	Sheet Pound
Revision X (Change in nomenclature)				
Storage, Shipment and Retest Code	Material			
Specific Gravity 1.37	Labor			
Melt Index	Expense			
Flash Point	Total Plant Cost			
Solids 100%	Tolerance %			
Container No. 1435 Net Wt. 50	Container			
Conversion Factor	Total Plant Cost			
Responsible Department	A.W. Korenyi		C.F. Martino/W.T. Thompson	
Dev. Mfg.	Tech. Service Other	Sign <i>A.W. Korenyi</i>		Approved <i>C.F. Martino</i>
		Originator		<i>W.T. Thompson</i>

Distribution:

BOUND BROOK

Barbieri, D. - 200
Bennett, G. - 98 (3)
Matthews, H.W. - 21
Churchill, J.B. - 72

Martino, C.F. - 98
Derwitz, A.R. - 96
Grover, A.R. - 4
Korenyi, A.W. - 4

LePage, L.C. - 5
Mazzucchelli, A.P. - 98
Stringer, G. R. - 4 (2)
Thompson, W.T. - 4

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