

V. 107

C.V. 107

MAKING INSTRUCTIONS: BATCH UNI

D.V. 313/322

CG 36 CODE RT-565-D PKG

OCT 23 80 37553

B.O.V-312 DONE

EST. WGT. 2017 LBS.

STD. HRS. 8.5 TIME

11:AM

9.98

PROCESSES	APPROVED B
() RT-565-D	() JJG 12-5-74
()	() DCG 12-9-74
()	()
()	()
TYPED BY	
NSA 12-9-74	

Use N780c hats 102, 3, 4 or 5 only

CLEAN UP LEAVE ONE STUMP ONLY

NON-BLEEDING

EQUIPMENT	NAME:	USE LBS.	N CODE	ACC LBS.
Prep 1	BON Red Light			
1	1 If necessary, clean, dress Sparkler & pre-coat with 15#		777-A	
	2 Obtain for S 7		740-G	
	3 Obtain for S 19 SPARKLER PRE-COATED		253-C	
	4 Install DV & CV Recorder & Controller Charts			
313 2	5 Run 31" (464G) water into V-313	15	777	15
	6 Weigh in drum & pour in	178	728-D	128
	7 Turn on agitator & steam & dump in from S 2		740-C	881
	Lot #100% %			
	102 64 98.73	50		
	103 39 98.35	20		
	8 Dump In	13	113-A	13
	9 Dump In	5	777-A	5
	10 Heat to 212-214°F Watch Foam			
	11 Record: BY (+)			
	12 Stir 15 Min at 212-214°F, then shut off steam Watch Foam			
	13 Circulate 15 min or longer thru Sparkler until sol'n is clear			
	Maintain at 190-195°F for S 15 & Record: HT 193 OF & Recorder OF			
	Record: Start 9:35 Total Min 25 Clarity			
322 3	14 Run 1-2" (70 G) water into V-322			
	15 When S 13 complete, pump in V-313 thru Sparkler			
	Maintain V-313 at 190-195°F			
	Record: Start 10 AM Total Min 70			
330 4	16 Weigh into V-330 for S 18			
107 5	17 Run 21" (1989 G) water into V-107			
	18 Run in V-330 from S 16			
	19 Dump in from S 3			
	Lot BON CHMID	596	253-C	596
	20 Adj to 70-80°F stir to sol'n & Record: HT 70 & Recorder 70 OF			
	21 Dump In	100	65-A	100
	22 Dump in & stir 5 min or longer to dissolve	500	3-A	500
313 6	23 When S 15 complete, close V-313 outlet & stop pump			
	24 Run in 10" (128 G) water & heat to 190-195°F CIRCULATE 15 MIN OR LONGER THRU SPARKLER UNTIL SOLN IS CLEAR			
322 7	25 Pump V-313 thru Sparkler into V-322 (S-25-see attached Page)			
	26 When MT blow out Sparkler into V-322			

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~~V312~~
V312

~~32A~~ RUN 100 (165 GAL) WATER INTO
V 922 & HEAT TO 190-195°F
CIRCULATE 15 MIN OR LONGER
THRU SPARKLER UNTIL SOLUTION
IS CLEAR MAINTAIN 190-195°F
THRU S-~~25A~~ 25A

~~V322~~
V322

~~32B~~ PUMP V-323 THRU SPARKLER
INTO V-~~322~~ 322.

CONTINUE WITH S-26

FORM A

CODE _____ LOT _____ VATS _____ EQUIP. _____

DATE _____ OPER. _____ SUPERVISOR _____

1. Used all stumps, leave 1 stump identified.
2. Clean shovel.
3. Chute washed & top replaced.
4. Water hose coiled.
5. Steam ejector turned off after finished in vat.
6. Scale left clean.
7. Added ice to vat only when volume reaches agitator.
8. Floor cleaned around vats used.
9. Hoses coiled or on rack on diazo press.
10. Hoses not crossing walkway after finished.
11. Pump shut off after removing hose from intake.
12. Ice blower shut off after using.
13. All spills in area worked clean.
14. Door on instruments closed.
15. All empty drums removed from area & discarded.
16. Corrosive containers properly covered.
17. Top of vats cleaned of color, paper cups, strings, etc.
18. Vat door closed after finished - hatches on abbe's.
19. All tools cleaned & placed in rack or proper places.
20. Ice house clean - tools on racks.
21. Revolver cleaned - platform & pit.

ATTACH TO MAKE CARD

