PLAINTIFF'S EXHIBIT GS-5(i)

Blumberg No. 6113

1	8/13/75	PALMYRA, N.Y.	3 23
CUSTOMER'S ORDER NO.	ORDER - INVOICE NO.	SP	F.O.B.
8816	118-5-10743	070 S.P.	
		TAX CODES	

SHIP TO:
WILLIAM H. SWAN & SONS, INC.
100 EAST 22ND ST. 814673
NORFOLK, VIRGINIA 23517

SPECIAL BILLING INSTRUCTIONS 087-

ORDER - INVOICE NO.	CUSTOMER'S ORDER NO.
118-5-10743	8816

RECEIVED AUG 19

SOLD TO:
SAME

SHIP CODE 1 — 1—BEST WAY - COLLECT, 2—BEST WAY - PREPAID, 3—PARCEL POST

DO NOT TYPE IN THIS AREA
314986

SEC. NO.	QUANTITY ORDERED	INQ-NO. DESCRIPTION	PRICE U/M	COST U/M	UNIT PRICE
		PKG CHG	ST		.15
1	15 SETS	11407-0487	ST	PG	4.63
		STYLE 8452 NO HINGE		SUC	15.00
	60	3" X 3-3/4			
		EACH SET TO BE PACKAGED AND MARKED AS PER ATTACHED SHEET, WITH MERCURY CLAUSE SUPPLIED.			
		4-G RINGS PER SET			
		PACKAGE 1 SET PER WATERPROOF BAG AND MARK WITH NATIONAL STOCK NO. AND CUST. PURCHASE ORDER NO.			

SPACE BELOW FOR FACTORY USE

RM G931 PRINTED IN U.S.A.

ORDER MASTER

1 | 3/13/75 CUSTOMER'S ORDER NO. | PALMYRA, N.Y. ORDER - INVOICE NO. | 3 | 25 SP. | F.O.B.

8816 | 1185-10743 | 0703 P. TAX CODES

SHIP TO: WILLIAM H. SWAN & SONS, INC. 814633
108 EAST 22ND ST.
NORFOLK, VIRGINIA 23517

ORDER - INVOICE NO. 1185-10743 | CUSTOMER'S ORDER NO. 8816

SOLD TO: SAME

1—BEST WAY - COLLECT, 2—BEST WAY - PREPAID, 3—PARCEL POST

31498

4 HPC

INVOICE-DATE 10-8-75 COD

DATE RECEIVED AT SHIPPING POINT

SHIPPED VIA UPS

DATE SHIPPED 10-7-

SHIPPED: PARTIAL [ ] COMPLETE [✓]

SEC. NO.	QUANTITY ORDERED	INQ. NO.	DESCRIPTION	PRICE U/M	COST U/M		TO BE SHIPPED	BACK ORDERED	SHIPPED	AMOUNT
			PKG CHG	STR						
1	15 SETS		11487-04877 (8.29) (35)	ST PC						
	620		STYLE 8452 NO HINGE	SUC						86.70
			3" X 3-3/4"							
			EACH SET TO BE PACKAGED AND MARKED AS PER ATTACHED SHEET, WITH MERCURY CLAUSE SUPPLIED.						15 sets (60)	
			4-C RINGS PER SET							
			PACKAGE 1 SET PER WATERPROOF BAG AND MARK WITH NATIONAL STOCK NO. AND CUST. PURCHASE ORDER NO.							
			3/8 15138 - Instl							

ITEM	QUANTITY	DESCRIPTION	UNIT PRICE	T... A...

During manufacturing processes, tests, and inspections, the product shall not have come in direct contact with mercury or any of its compounds, nor with any mercury containing device employing a single boundary of containment without specific approval of the purchaser. This requirement must be passed on to all subcontractors.

PRESERVATION AND PACKAGING REQUIREMENTS

Onboard repair parts and/or special tools shall be preserved against corrosion, packaged and packed for domestic shipment and storage, consistent with good commercial practice, so as to insure that all parts will be received at these works, undamaged and in a dry, clean condition suitable for installation in the parent equipment.

Parts should be individually packaged except when used in sets or quantities greater than one.

Specification MIL-P-116D, Amendment 2 shall be used as a guide for preserving and packaging onboard repair parts.

Onboard repair parts shall be individually identified in accordance with MIL-STD-129E. Each individual package of onboard repair parts shall be marked to show this purchase order and applicable item number, manufacturer's part number and federal stock number as shown on this purchase order. → 5330-865-1711

All preformed packings (O-Rings) shall be identified with our purchase order and item number, the manufacturer's part number, federal stock number, compound specification and the cure date in accordance with MIL-STD-129E.

Provisioning technical documentation is not required.