MD-3-A

PACKAGE TICKET

CODE BP-565 LOT G2H48

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		3	337	34-3

STUMP

TOTAL NET WT. 337

LUMP WT. 337 PKG. N-CODE

PROD. SUPV. DATE 8-2-83 OPERATOR

N32624

DUP050463802

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE BP-565-D PKG ____

LOT G2168 JUN 30 1982

EST. WT. ~~[illegible]~~ 427 LBS.

USE LOT 48 427# 3 DRUMS

NON-BLEEDING
PROCESSES APPROVED BY
BP-565-D (A) BBK 11/20/81
XOC-23
TYPED BY JMH

MAKING NOTES

JOB NAME 20BP565DPA

INSTRUCTIONS = PRESSING = RECORD

VAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED					
TIME						CAKES USED					
RELEASED BY						WATER ON					
PRESS						HRS. WASHED					
NO. OF CAKES						OHMS					
PRESS WITH AGITATION						HRS. WASHED					
WASH TO OHMS -						OHMS					
TEST AFTER HOURS						HRS. WASHED					
LOAD ON 8 CARS						OHMS					
PANLOAD						CAKE CONDITION					
• #3 CLEAN PANS + CARS (IF USED FOR OTHER CODES) R & D TO INSPECT.						NO CARS LOADED					
• HOSE OFF PANS BEFORE PANLOADING.						EXPLAIN LOSSES					

SAMPLES JAR
DELIVER TO

SAMPLED BY
RELEASED BY UPP

= DRYING =

DRY 36 HOURS AT 180 DEG F.
DRY IN SECTIONS:

LUMP: - OK - WET - SALTS - CONTAMINAT

• TAKE COMPOSITE SAMPLES FROM EACH DRYER CAR, NOTE CODE, LOT, DRYER #, DATE TIME, AND SUBMIT TO CTL FOR % MOISTURE.
• LEAVE IN DRYER WHILE MOISTURE RUN.
• IF 1% OR LESS MOISTURE - OK TO PULL.
• DUMP IN NEW L/P'S WITH PAPER LINER.
• SAMPLES ~~[illegible]~~ 1 PINT (&) 1 ENVELOPE
DELIVER TO CTL.

[illegible] FILL IN BELOW
ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS 3
LUMP WGT 337

NO CARS PULLED
SAMPLED BY
RELEASED BY SH

GRINDING

DO NOT GRIND

MILL LSP 0.75" SCREEN 1200 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LID ~~[illegible]~~ HRS.
(ALLOWS DRY ICE TO ESCAPE)

SCREEN
MAX. TEMP

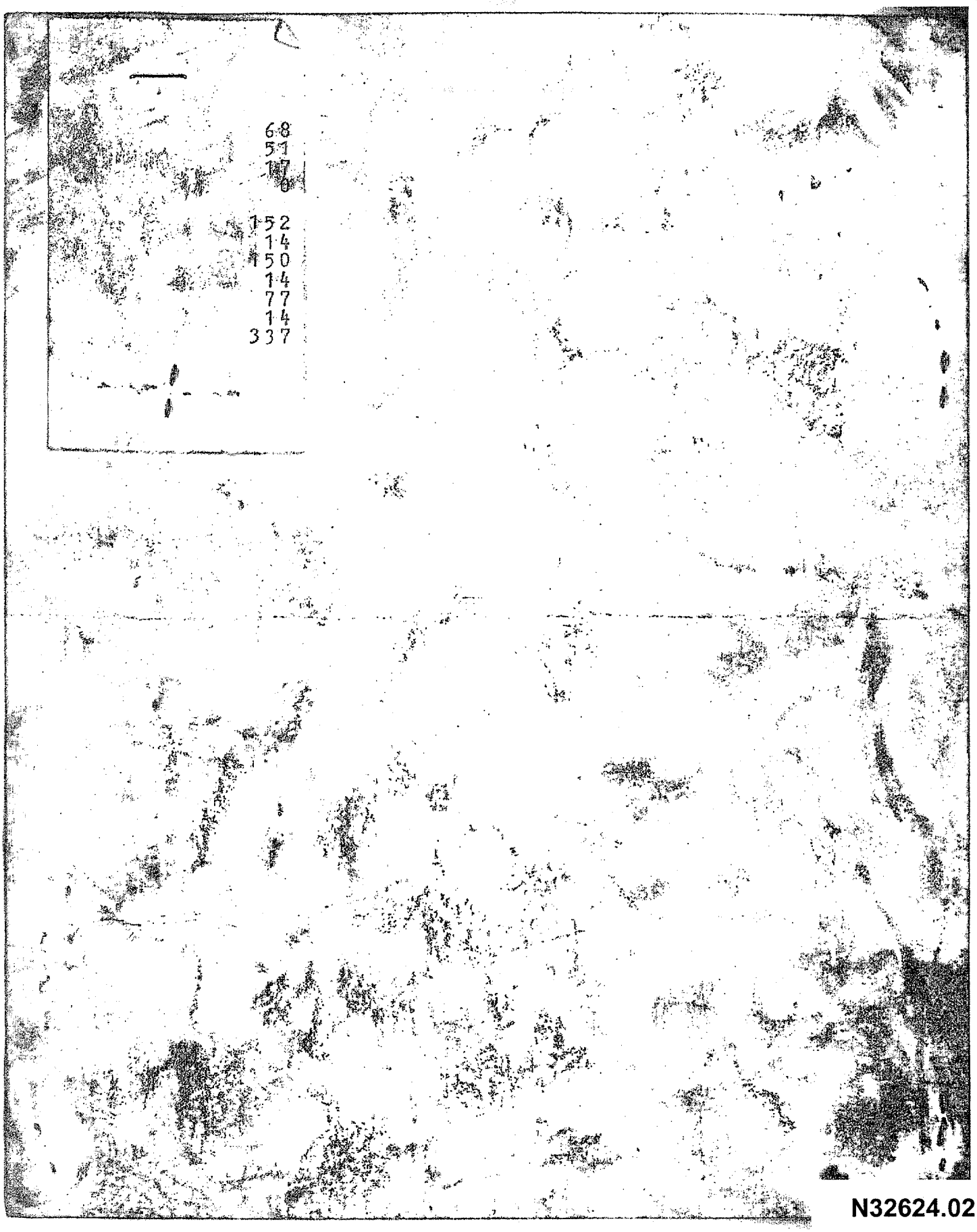
EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

DATE MIXED
SAMPLED BY
RELEASED BY

N32624.01

DUP050463803



N32624.02

DUP050463804