

NUMBER: 2828

FILE : P-A-E-57

DATE : JUNE 28, 1967

GOODS: SEE BELOW
U.S. & CAN.

SUBJECT: NOXIDE METAL PAINT 96 ONE DAY PRIMER RED, CA96
NOXIDE METAL PAINT 110 ONE DAY PRIMER WHITE, C110

This Bulletin cancels Technical Department Bulletin No. 2536, Noxide 96 One Day Primer (New) and Noxide 107 One Day Primer Gray (New) dated April 14, 1960; No. 2675 P-A-E-57 (Supp. 1) dated October 22, 1963; and No. 2687 P-A-E-57 (Supp. 2) dated January 6, 1964.

Use Rust-inhibitive primers for use on exterior metal, such as structural steel, elevated water tanks, bridges, guardrails, and metal sash.

On galvanized metal, Galvanized Metal Primer White is recommended. Noxide Metal Paint 96 One Day Primer Red, CA96 or White, C110 may be used, provided the galvanized metal has weathered for at least three months or has been pre-treated with crystalline zinc phosphate or acid bound resinous treatment.

Color & Code Red, CA96
White, C110

Weight U.S. Gal. Red 10 lbs. 6 ozs.
White 10 lbs. 13 ozs.
Can. Gal. Red 12 lbs. 7 ozs.
White 12 lbs. 14 ozs.

Consistency Thin brushing

Application Brushes easily at package consistency.
For spraying, thin each gallon with one pint of mineral spirits.

Leveling Fair

Drying Dust Free $2\frac{1}{2}$ Hours
To Recoat 18 Hours

Gloss Fair

Hiding Red Good
White Fair to Good

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Elasticity

Good

Spreading Rate:	<u>Red</u>	<u>White</u>
U.S. Gal.	1000 sq. ft.	600 sq. ft.
Can. Gal.	1200 sq. ft.	720 sq. ft.

Remarks

Initially we had only Noxide One Day Primer Red in the line. In 1957 a gray primer was added to provide the means for doing two-coat work under white and light tints. In 1960 both the Red and Gray primers were revised to incorporate an orange-colored rust inhibitive pigment. This pigment, basic lead silico-chromate, altered the color of the primers. The Red became yellower and the Gray deeper and slightly redder.

It is now possible to obtain equal rust inhibitive properties with a white pigment, dibasic lead phosphite. This rust inhibiting pigment is more costly to use, but it does permit the formulation of a white primer which further improves the appearance of two-coat work.

SPECIFICATIONS

NEW WORK - First Coat: Noxide Red Lead Primer or Noxide One Day Primer. Second Coat: Noxide Metal Paint, each gallon thinned with one pint mineral spirits (do NOT thin Aluminum or Natural Graphite). Third Coat: Noxide Metal Paint.

OLD WORK - Spot prime bare spots. Apply one or, preferably, two coats Noxide Metal Paint. If two coats are applied, thin first coat as for new work.

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