E.V. ALM #2 C.V. 214,215,320 D.V. 7/19

CG 32 CODE RW-635-P PKG. 06 TIME M

→ LOT MAY -0-81-E1534-1-2 ~~Scrub #2 ALM~~ DONE

TAB: PUNCH TOTAL WGT AS EST WGT ~~5692~~ 5113 BLS
EST WGT (DO NOT PUNCH)
(REQ #)

TAB: PUNCH FOLLOWING CONSUMPTIONS:

CG	CODE	LOT	PQ	DISP	LBS
32	RC-14-A	25631	93		~~509~~
32	RC-14-A	30840	93		550
32	RC-14-A	38727	93		396
32 RC14A	~~RW-635-P~~	E1006	93		375
32	RW-635-P	39950-2	93		41
~~32~~	~~RC-14-A~~	~~39326~~	~~93~~		~~1600~~
	RC-14-A	39326	93		720
			TOTAL WGT		~~7563~~ ~~9416~~ 2860#

TAB: DO NOT PUNCH

%	PULP WGT

Making Supervisor
RW 635-P Lot 34167-1
1800 # doesn't reflect
Leave on Warehouse
request to get off
Computer, Do Not
Count in Yield of
batch. DJG

7640 / 7704 × 100 = 99.2 %

(Log # 10739)

NON-BLEEDING

EQUIPMENT		NAME: WATCHUNG RED B	USE LBS.	N CODE	ACCT LBS.
		Note: Making Supv. - 1 hr before taking S 28 sample, advise CTL Supv. of status			
Misc. 1	1	Obtain as listed above	RC-14-A		~~1838~~
	2	Calculate for S 8 ~~6528~~ 6025 # - 5052 # RC-14-A Pulp Wgt (S1) = 0 # water		6	1836
ALM 2	3	Plug ALM #2 outlet & run in 420# water			
	4	Do not start agitator			
	5	Dump in 1 drum RC-14-A from S 1			
	6	Sift in	100	741-B	100
	7	Start agitator & stir minimum time to fluidize			
		Note: Over-stirring may cause excessive foam			
	8	Dump in rest of RC-14-A (S1) in 2 drum increments. Stir minimum time to fluidize between increments. Rinse drums with 0 # water calculated in S 2. If no water is available from S 2, scrape drums			
→	9	Start agitator & add in 2-3 min	~~427~~	741-B	~~427~~
	10	Rinse grating, sides & mixer basket with 100# water	427		427
	11	Stir 60 min Record: Start 11:35 P.M.			
	12	Stop agitator & Record: pH 8.0 (10.0-12.0)			
	13	If necessary, adj to pH 10.0-12.0 Assume 50%	6	7-D	3
		& Record: pH 10.6 Assume 75%		30-D	
	14	Pour in	~~3.50~~	195-B	50
	15	Stir 5 min			
	16	When scheduled, pour in Lot		RW-635-P	
		Note: If ALM is full, add as vol will permit during homog 39950-2	41	RW635-P	41
		39326	720	RW635P	720

MAY 27 1981

FM

E PMENT		PAGE 2 CG 32 CODE RW-635-P (K) EST. WGT. 6342 LBS.	USE LBS.	N CODE	ACC LBS
CV 3	17	Run ALM thru Homog at 4800-5200 psi into V-320			
		Note: Return material Homog below 4800 psi to Alm			
	18	Rinse ALM with 500# water thru Homog at 2000-5200 psi			
	19	Drain line from Homog to CV into drum & pour into CV			
	20	Stir 30 min			
	21	Record: pH 9.5 (10.0-12.0)			
	22	If necessary, adj to pH 10.0-12.0 Assume 50%	2	7-D	1
		& Record: pH 10.9 Assume 75%		30-D	
	23	Discharge ±25 G thru packout line & pour into CV			
	24	Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record in S 37			
	25	Fill 1-16 ounce jar from packout line & run 100 mesh screen test per SOP. Record result in S 37			
	26	If screen test is OK, close manhole cover, turn off light, & leave agitator on. Note: If screen test is not OK, notify supervisor			
Homog 4	27	Clean Homogenizer per Standard Practice	25	3-A	25
CV 5	28	Add 444 # water as required to CV			
		Note: If test is satisfactory, omit S's 28-31			
	29	Stir 20 minutes or longer to uniformity			
	30	Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record in S 37			
	31	Shut off agitator until test is available			
	32	When test is satisfactory, start agitator			
	33	Stir 5 minutes or longer			
	34	Check packout scale accuracy: 50# 500#			
	35	Discharge thru packout screen as follows:			

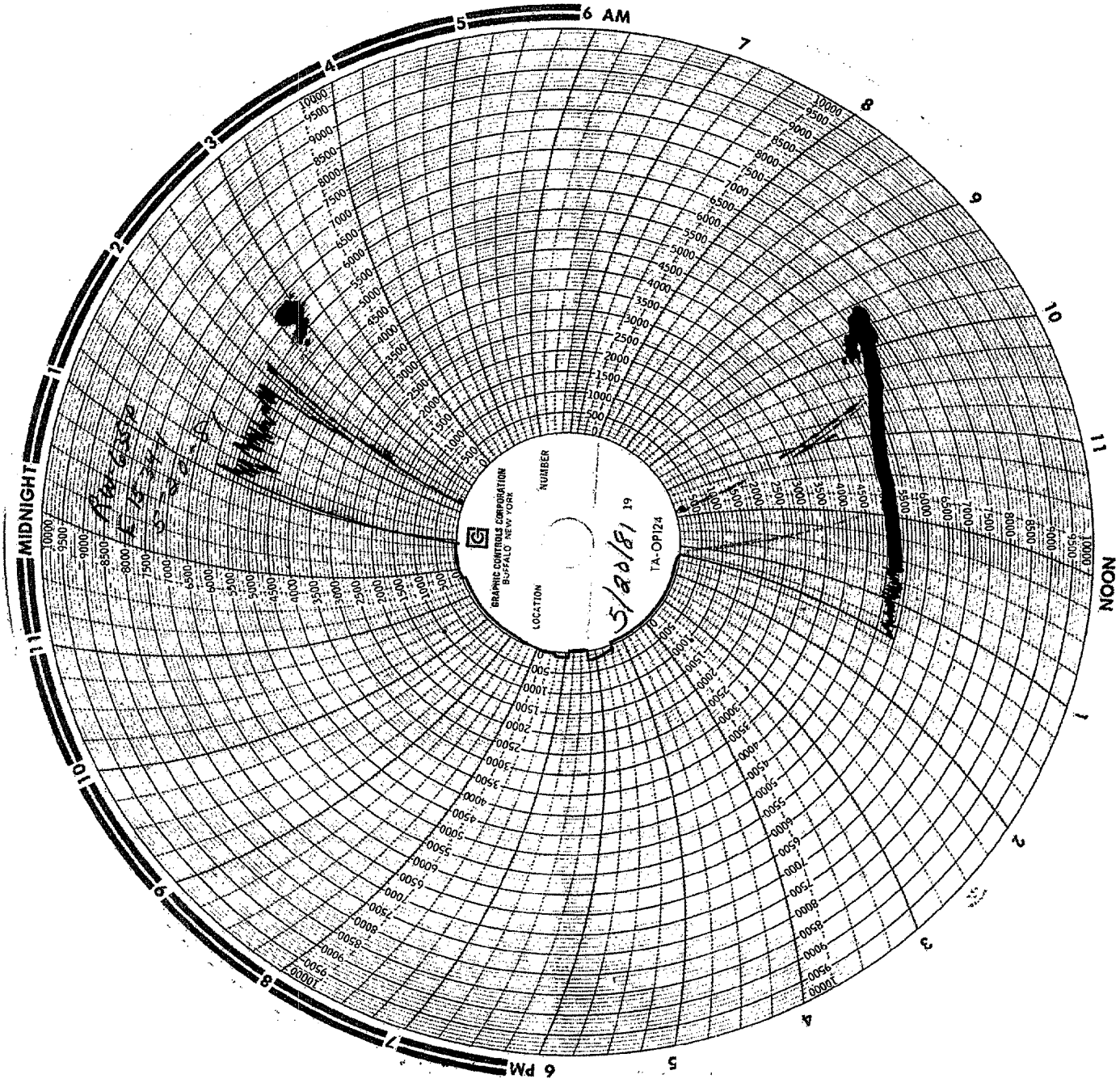
	PACKAGE N-CODE	SCHEDULED PACK	TOTAL NET PACK
06	N-1775	15	6250
55	N-1701	+ 46 17 + Strap	890
		GRAND TOTAL NET PACK	7140

Note: After discharging ±25 G, fill 2-16 ounce jars from packout line, mark "FINAL." Deliver to CTL when packout is completed. Record in S 37

36	Stop agitator			
37	Record:	Results	Time	Supv
	S 24 Color sample to CTL			
	S 25 Screen Test			
	S 30 Resample to CTL			
	S 35 Samples during packout			
	S 35 Delivered to CTL			

START	FIN	OFTR
8:30 AM 11:RM	4:10 PM 4:30 A.M	348 54

DUP050097851



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