

Goods *Endurance Tint Base*
 Consistency *Liquid*
 For Use on

Date *11-25-46*

Formula No. *Y1804-0*
 Laboratory No.
 Cost Classification

Code Number	One Gallon Batch			Gallon Batch			Gallon Batch			Manufacturing Specifications
	Pints	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	
<i>W-104</i>		<i>2</i>	<i>3</i>					<i>175</i>		Grind <i>1-2</i>
<i>W-6</i>		<i>7</i>	<i>2</i>					<i>570</i>		Kind of Mill <i>Pebble</i>
<i>W-69</i>		<i>2</i>						<i>160</i>		Strainer <i>Hi-R</i>
<i>W-16</i>		<i>1</i>						<i>80</i>		Weight per Gallon <i>15.84</i>
<i>W-11</i>		<i>1</i>						<i>80</i>		Light Baume. Temp.
										Heavy Baume Temp.
<i>0-5</i>	<i>1</i>							<i>10</i>		Viscosity <i>85-90</i> Temp. <i>H.</i>
<i>0-1</i>	<i>1 1/16</i>							<i>15 5/8</i>		Viscosimeter
<i>0-286</i>	<i>2 1/2</i>							<i>25</i>		Flash Point
<i>D-15</i>	<i>3 1/16</i>							<i>55 1/8</i>		Is Agitator Required
<i>S-43</i>	<i>1 3/8</i>							<i>18 3/4</i>		Remarks <i>Hayward</i>
<i>S-148</i>	<i>1 1/2</i>							<i>5</i>		
<i>67F-9</i>								<i>5/8</i>		
Standard Formula Not to be taken from File. <i>1 Log. oz.</i> <i>Reformulated to replace 1 pint 0-1 with 0-5.</i>										
Yield										

N12041

Characteristics and Method of Using		Cost Data		Customers
Type of Goods				
Color				
Luster				
Match for				
Kind of Reducer				
Amount of Reduction for		Pigment	63.4%	
Brushing		Vehicle	36.1	
Spraying	Pressure		100.0%	All plants 12-6-46
Dipping	Drip Time	Analysis		
Floccing	Drip Time	Pigment		
Tumbling		Basic Carbonate White Lead		
Air dry to recoat		" Sulphate "		
To Sand or Rub		Zinc Oxide		
Bake Time	Temp.	Lithopone		
Rub with		Silica		
Polish with		Magnesium Silicate		
Schedule		Vehicle		
		Linseed Oil		
		Boiled Linseed Oil		
		Liquid Resin		
		Mineral Spirits		

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