

CKR INDUSTRIES INC

08-09-83 09:40 ID:KG OVERSEAS-DEPT0575 TEL NO:81-472-56-8575
 08/09/83 14:28 ADEKA ARGUS CHEMICAL

MS39 P06
 P04

Typical Formulation of (I)

PVC (K.V=70)	100
DIDP or DL-911P	70
ADK Ciser O-130S	3.0
CaCO ₃	20
CPS-1	2.0
1500 or 1505A	0.5

Typical Formulations (II) and (III)

The transparent PVC layer

PVC (K.V=70)	100
DIDP or DL-911P	70
ADK Ciser O-130S	3
AC-183	1.0
(Liquid Ba/Zn)	
CPS-1	1.0
1178	0.5
(Chalator)	

The opaque PVC layer

PVC (K.V=70)	100
DIDP or DL-911P	90
ADK Ciser O-130S	3
CaCO ₃	20
CPS-1	2.0
1500 or 1505A	0.5-1.0

(III) Typical Formulation for extrusion PVC Automotive Side-Mold

PVC (K.V=65)	100
DIDP or DL-911P	50
EP-13	1.0
(Epoxy Resin Type)	
AC-190	1.0
(Liquid Ba/Zn)	
CPS-1	1.0
1500 or 1505A	0.5

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