

CG 32 CODE RT-880-D PKG. _____

EST. WGT. 2674 LBS.STD. HRS. 9.3 TIME _____ M

PROCESSES		APPROVED BY
() RT-880-D	(D)	JJG 08-16-78
()	()	AMJ 01-22-79
()	()	
()	()	
TYPED BY		
emw012979		

NON-BLEEDING

UPL. MENT	NAME: WATCHUNG® RED B	USE LBS.	N CODE	ACCT. LBS.
	NOTE: Batch must be pressed promptly to control color. Do not start if press will not be available within 3 hrs after making. Record: Press will be ready <u>M</u> P R Supv Start making <u>M</u> / Making Supv			
Prep 1	1 Record: batches since Sparkler last cleaned. After 5 batches, clean, dress Sparkler & pre-coat with 15#		777-A	
	2 Obtain for S 11		740-C	
	3 Obtain for S 27		82-C	
	4 Install DV & CV recorder & Controller charts			
922/931	5 Run 10" (100 G) water into V-921 & adj to 80-100°F			
2	6 Add in 2-3 min	105	99-A	105
	7 Stir 5 min & Record: pH <u>9.9</u> (9.5-10.5)			
	8 Stir 20 min or longer to dissolve for S 36			
922	9 <i>Notify Press Room Before rapping off area under V-922</i> Run 35" (722 G) water into V-922			
3	10 Weigh in V-926 & run in <u>M 8, 49.83%</u>	454	7-D	226
	11 Turn on agitator & steam & dump in from S 2		740-C	1137
	Lot #100% %			
	173 142 99.9 142			
	163 40 99.9 40			
	188 973 99.50 980			
	12 Dump in	25	113-B	25
	13 Dump in	10	777-A	10
	14 Heat to 212-214°F WATCH FOAM			
	15 Record: BY <u>+</u> Must be + (Adj if Necessary) Assume 50% 7-D			
	16 Stir 30 min at 212-214°F, then shut off steam WATCH FOAM			
	17 Circulate 15 min or longer thru Sparkler until sol'n is clear. Maintain at 190-195°F for S 24			
	Record: Start <u>8:00</u> Total Min <u>30</u> Clarity <u>Clear</u>			
	18 Record: HT <u>195</u> °F & Rec <u>195</u> °F			
Misc	19 Weigh in PT-1 for S 45 <u>M 7, 32.93%</u>	1272	725-A	419
4	20 Weigh in drum for S 51 <u>M " " %</u>	128	725-A	42
	21 Weigh in drum for S 52 <u>M " " %</u>	128	725-A	42
	22 Measure units in V-928 for S 42 <u>M 2, 32.00%</u>	1741	28-D	557
904/CV	23 Run 1" (<u>901</u>) G water into V-901			
5	NOTE: Use CV if MTY, if CV is not MTY use V-904			
	24 When S 18 is complete, pump in V-922 thru Sparkler. Maintain V-922 at 190-195°F. Record: Start <u>8:30</u> Tot Min <u>20</u>			