FORM 221 FTM:DH 3-4-43

ITEM	CAT.	PATT. NO.	DWG.	MAT'L	DESCRIPTION	REQ.	ORD.
Insp. Tank Drain Flange	NH30068 1AU	* Req.	NH 30068	46M7f Ni.Cu.	5-1/16" O.D. x 2-1/16"I.D. x 9/16" Th. & 1/4" (Rough)	1	
Insp. tank Drain Nozzle	NH30068 1AV	* Req.	NH 30068	44T38 Ni.Cu.	2" O.D. x #11 Gage 4" Lg. & 1/4"	1	
Gauge Cock Conn. Flange	NH30068 1AW	* Req.	NH 30068	46M7f Ni.Cu.	3-9/16"O.D. x 15/16" I.D. x 1/2" Th. & 1/4" (Rough)	4	
Act. Press. Conn. Flange	NH30068 1AW	* Req.	NH 30068	46M7f Ni.Cu.	3-9/16"O.D. x 15/16" I.D. x 1/2" Th. & 1/4" (Rough)	2	
Gauge Cock Conn. Nozzle	NH30068 1AX	* Req.	NH 30068	44T38 Ni.Cu.	7/8" O.D. x #11 Gage 3-1/4" Lg. & 1/4"	3	
Gauge Cock Conn. Nozzle	NH30068 1AX-1	* Req.	NH 30068	44T38 Ni.Cu.	7/8" O.D. x #11 Gage 9" Lg. & 1/4"	1	
Act. Press. Conn. Nozzle	NH30068 1AY	* Req.	NH 30068	44T38 Ni.Cu.	7/8" O.D. x #11 Gage 4" Lg. & 1/4"	2	
Gauge Conn. Flange	NH30068 1AZ	* Req.	NH 30068	46M7f Ni.Cu.	3-1/4" O.D. x 11/16"I.D. x 7/16" Th. & 1/4" (Rough)	1	
Gauge Conn. Nozzle	NH30068 1BA	* Req.	NH 30068	44T38 Ni.Cu.	5/8"O.D. x #11 Gage 4" Lg. & 1/4"	1	
C							
Stuffing Box Flange	NH30068 1BC	* Req.	NH 30068	46M7f Ni.Cu.	7"O.D. x 3" I.D. x 1-1/2"Th. (Rough)	1	
Pump Suction Flange	NH30068 1BD	* Req.	NH 30068	46M7f Ni.Cu.	15-1/2"O.D. x 11" I.D. x 1-5/8" th. (Rough)	1	
Thermo. Conn. Boss	NH30068 1BE	* Req.	NH 30068	46M7f Ni.Cu.	2" Dia. x 1-1/2" Th. & 3/16"	1	
Test Vent Boss	NH30068 1BF	* Req.	NH 30068	46M7f Ni.Cu.	1" Dia. x 2" Lg. & 3/16"	1	
Top Gauge Cock Conn. Baffle	NH30068 1BG	* Req.	NH 30068	46M7f Ni.Cu.	4" x 4" x 1/8" Th. Cut from scrap	1	
Indicator Scale	NH30068 1BH	* Req.	NH 30068	46M7f Ni.Cu.	Fabricate from Plate 61" x 2" x 1/8" Th.	1	
Lever Bracket	NH30068 1BJ		NH 30068	46M7f Ni.Cu.	Made in two pieces as follows	1	
Bracket	1-BJ-1	* Req.	NH 30068	46M7f Ni.Cu.	Fabricate from Plate 56-1/2" x 3-1/4" x 1/8"th.	1	
Bracket Support	1-BJ-2	* Req.	NH 30068	46M7f Ni.Cu.	9-3/4" x 8" x 1/8" Th. Cut from Scrap	1	
Suction Cover (In	NH30068 1BK		NH 30068	Commer. Ni.Cu.	#16 Perforated Sheet 18 holes per sq. in.	1	
Two Pieces As Follows)					Staggered 3/16" Dia. x 1/4" Centers 50% Open Area		
Cover	1-BK-1				Fabricate from Plate 64" x 32" x 1/32" Th.	1	
Ring	1-BK-2				Fabricate from Plate [illegible]" x 50" x 1/16" Th.	1	

CAT. NO. 30066-66 RH — 246,500#/Hr. Deaerating Feed Tank — S.O. QUANTITY

OUTLINE NH-30066 — Forward Unit

TEST PRESS — Federal Shipbuilding & Dry Dock Co. — DATE

RECORD B-108139 A. to AF. Incl. — W.O.