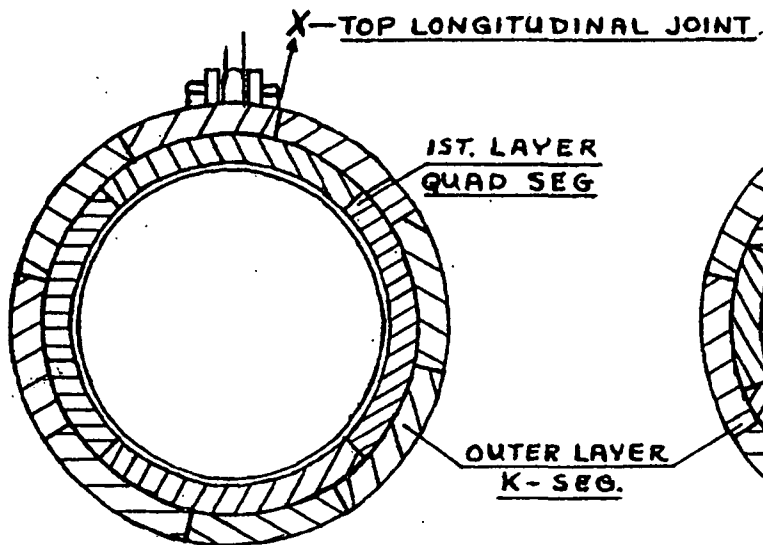
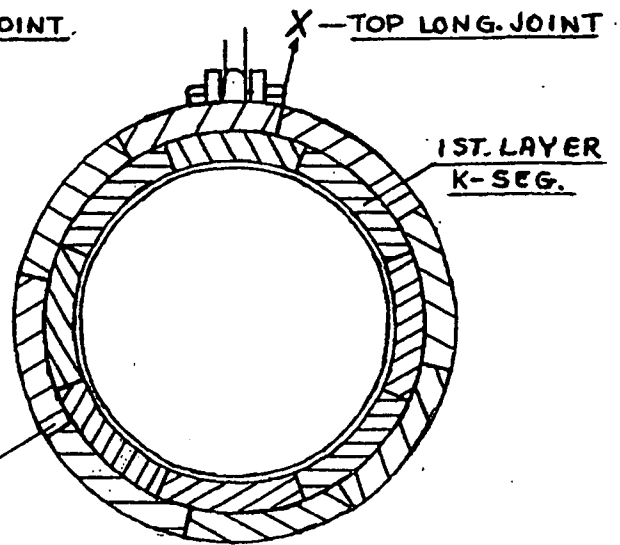


D.L. APPLICATIONFIG. 78AK-SEG. OVER QUAD. SEG.FIG. 78BK SEG. OVER K SEG.

- 1.2b When segmental covering is used over the 1st layer the longitudinal joints of each shall be staggered as much as is practical but the stagger shall not be less than 1-1/2 inches.
- 1.2c Normally when using either tri-seg. or quad-seg. covering, as the 2nd layer, a good stagger can be attained but when using K-seg. as the outer layer it may be necessary to rip one segment to maintain the required stagger.
- 1.2d When using segmental covering as the outer layer on vertical pipe the same stagger shall be maintained as was used on the horizontal pipe.

B 2 CIRCUMFERENTIAL JOINTS**B 2.1 SECTIONAL COVERING**

- 2.1a The circumferential joints of outer layer sectional covering shall be staggered 18".
- 2.1b One half of the section shall be 36" long and the other half 18" long.
- 2.1c They shall be positioned over the 1st layer as shown in Figures 79A & B.