

Vinyl Resin Flow Sheet

Shift BTime 0700Date 11-25-01

646	Product:		Product:	647
Level:	Blend No.	<u>Stripper</u>	Blend No.	Level:
%		<u>St-up</u>		%

Dryer # 4	Silo:
Product: <u>5395</u>	<u>282</u>
Blend Tank: <u>501</u>	

648	Product:	<u>5385</u>	Product:	649
Level:	Blend No.		Blend No.	Level:
%				%

Dryer # 5	Silo:
Product: <u>5385</u>	<u>684</u>
Blend Tank: <u>502</u>	

650	Product:		Product:	651
Level:	Blend No.	<u>Air off</u>	Blend No.	Level:
%		<u>Washed out</u>		%

Dryer # 6	Silo:
Product: <u>5385</u>	<u>684</u>
Blend Tank: <u>502</u>	

652	Product:		Product:	653
Level:	Blend No.	<u>Air off</u>	Blend No.	Level:
%		<u>Washed out</u>		%

Dryer # 7	Silo:
Product: <u>5385</u>	<u>682</u>
Blend Tank: <u>502</u>	

654	Product:		Product:	655
Level:	Blend No.		Blend No.	Level:
%				%

Dryer # 8	Silo:
Product: <u>5385</u>	<u>682</u>
Blend Tank: <u>502</u>	

644	Product:	
Level:	Blend No.	<u>Stripper</u>
%		<u>St-up</u>

502	Product:	<u>5385</u>
<u>8001944</u>	<u>REC</u>	
<u>8002146</u>		
<u>8002245</u>		
<u>8002342</u>		
<u>8002443</u>		
<u>8002547</u>		

Fluid Bed Dryer	
Product:	<u>5385</u>
Blend Tank:	<u>502</u>
North:	<u>687</u>
South:	<u>686</u>

407	Product:	<u>5385M</u>

Dryer # 10	Silo:
Product: <u>5395</u>	<u>688</u>
Blend Tank: <u>501</u>	

Dryer # 11	Silo:
Product: <u>5385</u>	<u>676</u>
Blend Tank: <u>502</u>	

501	Product:	<u>5395</u>
<u>1012540</u>	<u>REG</u>	
<u>1012730</u>		
<u>1012860</u>		

747	Product:	<u>5415</u>

Product Transferring:		
From:	To:	
<u>281</u>	<u>492</u>	<u>5415</u>
<u>282</u>	<u>491</u>	<u>5395</u>