

SPECIAL BULLETIN

Operating Division PRODUCT PROCEDURE Approved: <i>JJ</i>	SPECIAL WHITE DUAL PURPOSE READY MIXED JOINT COMPOUND - JE-422E GYPSUM	No. 61-2-24-S Date 6-2-64 Page 1 of 1 Cancels Dated NEW
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Gypsum to manufacture Special White Dual Purpose Ready Mixed Joint Compound for field tests and other shipments as directed by Dept. 147-2. Not to be stocked.

FINISHED PRODUCT SPECIFICATIONS

Color - to match standard Special White sample submitted by Research.

Brabender Viscosity - 600 $\pm$ 30 units at 77°F.

FORMULA - JE-422E

Fillers	% Non Volatile	Lbs. (for 250 gal. batch approx.)
Hassett Mica JC*	Formula V	300 approx.
JM7RFL Asbestos	(as req'd)	60 approx.
Methocel 65 HG	0.8%	16
750 Marble	to make 94.0%	to make 1880 lbs.
Ultra Marine Blue	0.02	0.4

* Mica must meet color standard of Research sample sent to vendor and plant

Paste Mix	% Non Volatile	Lbs. (for 250 gal. batch approx.)
Fillers	94.0	1880
Plast. WC-130*	6.0*	211
Carbitol	-	21
PMA-30	-	1

*Contains 5.4% WC-130 solids and 0.6% dibutyl phthalate)

RAW MATERIALS - per Bul. 61-2-24.

MANUFACTURING PROCEDURE - per Bul. 61-2-24.

QUALITY CONTROL - per Bul 61-2-24.

PACKAGING - Package in standard Ready Mix containers with "SPECIAL WHITE" stenciled on each container.

SHIPMENT - As directed by Dept. 147-2.
Product to be available in quantities of 50 - 5 gal. containers, only.

Other specifications per Bulletin 61-2-24.

This bulletin expires 6-1-65.

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