



Interoffice Communication

To R. E. Lehmkuhl

From C. R. Miller

Date December 28, 1978

Subject ABERDEEN WEEKLY PROGRESS REPORT WEEK No. 51
WEEK OF 12/20/78 THRU 12/26/78

SAFETY:

There were no injuries recored for the reporting period. There have been no recorded injuries since November 7, 1978.

PRODUCTION SUMMARY: (MM Lbs.)

	<u>Actual Production</u>	<u>1978 Weekly Average</u>	<u>Monthly Cumulative Thru 12/26/78</u>	<u>1978 Year- To-Date</u>	<u>1978 Previous Month</u>
Resin	5.42	5.11	20.90	260.56	26.75
Off-Grade	1.4%	2.5%	2.1%	2.5%	2.9%
Plasticizer	.13	.22	1.00	11.04	.81
Dry Blend	1.42	1.15	5.57	58.75	7.14
Compound	.62	.78	2.86	39.74	3.25
Off-Grade	0%	3.3%	.4%	3.3%	4.4%

VINYL UNIT:

Rate at 775 M Lbs. per day at 98.6% customer grade. Made 139 batches of 5425, 5305, 5465, and 5385.

The major items limiting productivity for the week included:

1. Downtime on No. 1 dryer to replace the centrifuge gearbox and thrust bearings. (19.0 hours)
2. Downtime on No. 5 dryer to trouble shoot and repair temperature control problems. (10.0 hours)
3. Downtime to clean 5425 and 5465 dryers to maintain contamination specifications. (9.5hours)
4. Dryer centrifuge limitations on 5385 resin due to a particle size shift on 12/26. Adjustments are being made to correct the problem.
5. Dryer rate limitations beginning 12/25/78 due to low transfer air supply pressure.

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Repair of one of the plant's air compressors and a reduction in non-essential air users has minimized the problem. The plant air compressor which failed on 12/10/78 is to be returned and installed by 1/5/79.

	<u>M Pounds</u>
Resin Produced	5,425
Compound/Dry Blend Usage	2,107
Bagged	231
Sifter Overflow	55
Resin Shipments	2,021
Resin Inventory:	
Packaged	2,601
Bulk	2,651
Loaded Cars (35)	<u>5,315</u>
TOTAL	10,565

COMPOUND UNIT:

Line I operated five days averaging 62 M pounds per day.

Line III averaged 113 M pounds per day operating five days during the week. Production on Line III included a railcar of 36861 Nat. for Western Electric.

<u>Compound Inventory</u>	<u>M Pounds</u>
Packaged	5464
Bulk	267
Loaded Cars	900
"BC"	779
"H"	211
Mill Scrap	60

Dry Blend averaged 198 M pounds per day. Rates were affected by low air pressure and increased heat-up times due to cold weather conditions.

<u>Dry Blend Inventory</u>	<u>M Pounds</u>
Packaged	354
Bulk	415
Loaded Cars	875

Plasticizer operated two days averaging 64 M pounds per day.

C. R. Miller
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tap

c: GGD, CLS, MR, DARLENE HOWELL - HOUSTON
ELK, CRM, JEB, RGG, JEM, RAF, RBM, JCC, GDB, JES - ABERDEEN

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