

DATE: 6/23/82 LOT F2L07

() YE-735-D (M) FWP 01/22/82

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ESTIMATED WEIGHT: 3819* LBS. JR

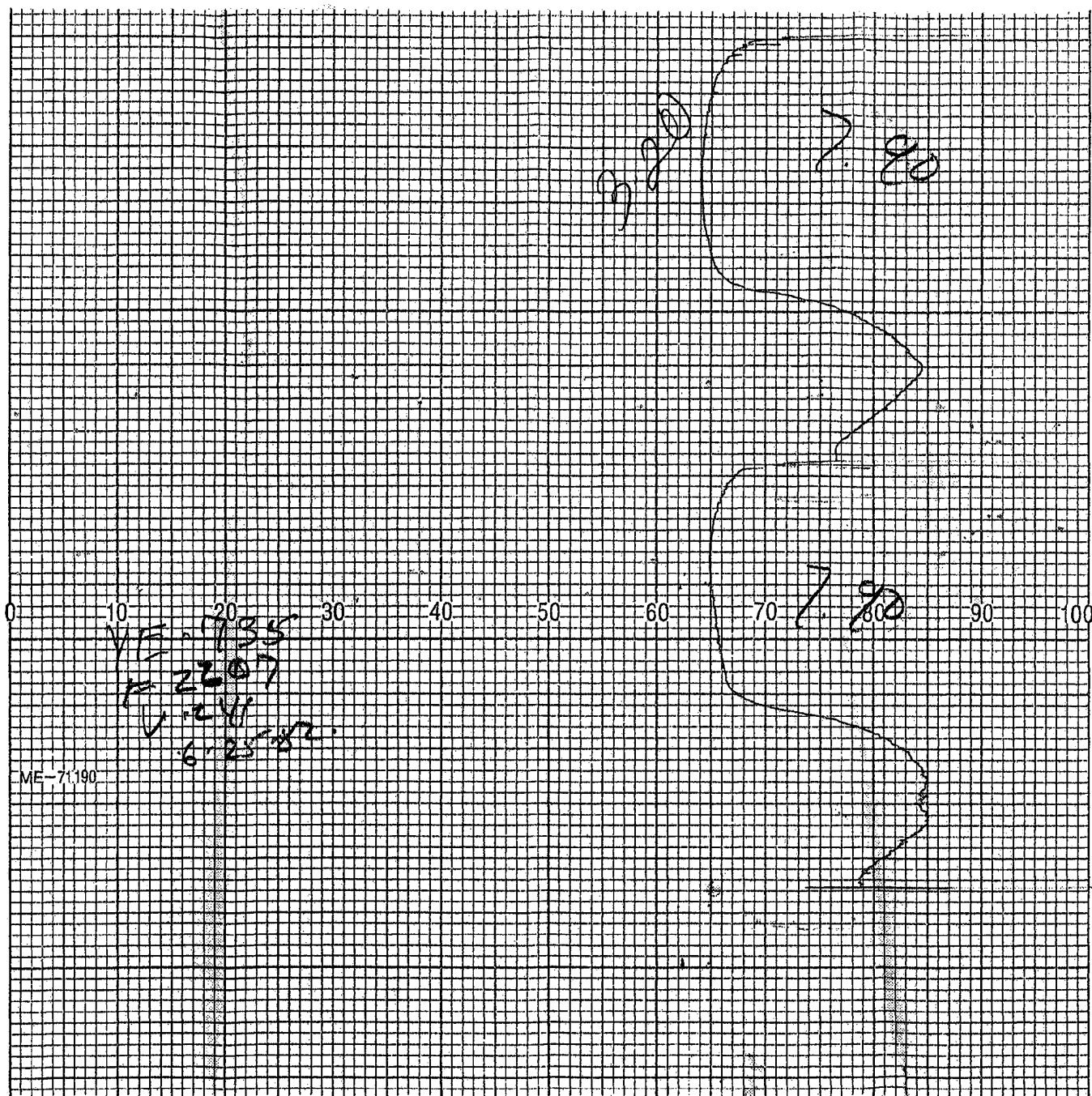
COMTYP JOB NAME: 01YE735DMM

EQUIP MENT	NAME: MOLYBDATE ORANGE	USE LBS	N-CODE	ASCT LBS
PREP				
1	1 OBTAIN FOR S-34	315	4-A ✓	315
	2 OBTAIN FOR S-23	42	108-A ✓	42
	3 OBTAIN FOR S-38	105	3-A ✓	105
	4 OBTAIN FOR S-40	58	32-D ✓	58
	5 OBTAIN FOR S-43	47	3-A ✓	47
	6 DISSOLVE IN 30 G WATER AT 100-120°F IN			
	DRUM FOR S-47	17	765-A	17
	7 DISSOLVE IN 30 G WATER AT 100-120°F IN			
	DRUM FOR S-51	60	994-A	60
351	8 WEIGH IN OPTR <u>126</u> , MK <u>205</u> , <u>38.60</u> % <u>3694</u>		10-D	1426
2	OPTR _____, MK _____, _____%			
359	9 WEIGH IN. OPTR <u>126</u> , MK <u>37</u> , T <u>360</u> , <u>26.22</u> % <u>859</u>		423-D	226
3	OPTR _____, MK _____, T _____, _____%			
SV	10 FLUSH DISTRIBUTOR LINES UNTIL WATER COMES			
4	OUT ALL JETS RECORD: <u>OK</u> (OK)			
	11 RUN IN 40" (1992 G) WATER <u>Vat-241</u>			
	12 RUN IN FROM V-354. OPTR <u>126</u> , MK <u>365</u> , <u>100</u> *F <u>13447</u>		41-D	3800
	PH <u>(2.8-3.7)</u> G/ML <u>1310</u> (1.270-1.328)			
	<u>28.26</u> % SEE SUPV IF NOT IN RANGE.			
	13 ADJ TO 3294 GAL AT 67-69°F. RECORD: _____*F <u>9x370</u>		57-A	<u>2970</u>
	(67" IN V-240 & 246; 69" IN V-241, 242, 245)			
	14 STIR 5MIN. & RECORD: PH <u>2.4</u> (2.8-3.6)			
	15 IF NECESSARY, ADJ TO PH 3.8-3.9 ASSUME 32%		28-D	
	& RECORD: PH <u>2.8</u> (3.8-3.9) ASSUME 50% <u>6</u>		7-D	<u>3</u>
	NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE			
	ADDING			
	16 RECORD: <u>1.17</u> G/ML (1.116-1.118)			
	NOTE: IF G/ML OUT OF LIMITS, FILL OUT CHECK			
	LIST & ATTACH			
	17 STIR AT 67-69°F FOR S-28. TAKE 1 QT SAMPLE.			
358	18 RUN 2" (110 G) WATER INTO V-358			
5	19 RUN V-359 INTO V-351			
	20 PUMP V-351 INTO V-358			
	21 TURN ON AGITATOR			
	22 SIFT IN N-108-A FROM S-2			
	23 ADJUST TO 68" (3216 G) AT 67-69°F			
	RECORD: <u>69</u> *F			
	24 STIR 3 MIN. & RECORD: PH <u>10.0</u> (9.0-9.5)			
	25 IF NECESSARY, ADJ. TO PH 9.0-9.5 ASSUME 32% <u>10</u>		28-D	<u>2</u>
	& RECORD: PH <u>9.2</u> ASSUME 50%		7-D	
	26 RECORD: G/ML <u>1.060</u> (1.059-1.060)			
	NOTE: G/ML OUT OF LIMITS FILL OUT CHECK			
	LIST & ATTACH			
	27 STIR AT 67-69°F FOR S-28. TAKE 1 QT SAMPLE.			

JUN 28 1982

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		LBS	CODE	LBS
SV 6	28 OBTAIN 1 QT SAMPLES OF S-17 & S-27 SOLUTIONS & TITRATE TWICE RECORD: LOWEST PH <u>3.25</u> & ML N-10-D <u>290</u> LOWEST PH <u>3.20</u> & ML N-10-D <u>290</u> NOTIFY SUPERVISOR IF ML N-10-D IS NOT IN RANGE 7.8-8.2 OR IF THE TWO TITRATIONS DIFFER BY MORE THAN 0.10 ML N-10-D (IF YES, FLUSH ALL EQUIPMENT & REPEAT TITRATIONS) DO NOT PROCEED IF N-10-D TITRATION IS OUT OF RANGE			
SV 6	29 WHEN TITRATION IN S-28 OK, STRIKE V-358 THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV IN 21-23 MIN. <u>9:50A</u> RECORD: STARTS <u>2.23</u> TOTAL MIN. <u>23</u> (67-71*) <u>71</u> NOTE: STRIKE TIME UP WHEN 1/2 V-358 BOTTOM SHOWS & BUBBLES APPEARS IN SIGHT GLASSES 30 IMMEDIATELY AT END OF STRIKE WASH IN V-358 31 SET TIMER FOR 10 MIN. 32 RUN IN USING BADGER METER A.F.A.P. OPTR <u>126</u>, MK <u>1</u>, <u>29.89</u> % <u>67</u> OPTR <u>126</u>, MK <u>1</u>, <u>29.89</u> % 33 DUMP IN N-4-A FROM S-1 A.F.A.P. 34 AFTER N-4-A IS ADDED, STIR 2 MIN. 35 TAKE 8 OZ SAMPLE & RECORD: PH <u>2.1</u> (2.4-2.5) PBXS, <u>+</u> (MUST BE +) 36 STIR 10 MIN AFTER ADDITION OF N-4-A 37 DUMP IN N-3-A FROM S-3 38 STIR 3 MIN 39 POUR IN N-32-D FROM S-4 40 STIR 2 MIN. 41 RUN IN USING BADGER METER <u>336</u> 42 STIR 3 MIN & FLUSH ALUM LINE WITH MINIMUM WATER <u>115-A</u> 43 DUMP IN N-3-A FROM S-5 <u>166</u> 44 STIR 3 MIN. 45 RECORD: PH <u>5.4</u> (5.8-6.0) <u>30</u> 46 IF NECESSARY, ADJUST TO PH 5.8-6.0 <u>30</u> RECORD: PH <u>5.9</u> ASSUME 32% <u>28-D</u> 47 POUR IN N-765-A SOLN FROM S-6 48 STIR 5 MIN 49 RECORD: PH <u>6.0</u> (5.8-6.0) 50 IF NECESSARY, ADJUST TO PH 5.8-6.0 <u>3-A</u> & RECORD: PH <u>6.0</u> ASSUME 32% <u>28-D</u> 51 POUR IN N-994-A SOLN FROM S-7 (MUST BE DISSOLVED) 52 STIR 20 MIN. 53 DURING S-52 DUMP IN <u>200</u> ✓ <u>128-A</u> 54 FLOOD TO 153" (7619 G) 55 STOP AGITATOR START FINISH OPTR HELPER <u>11:45A</u> <u>3:00P</u> <u>126</u> <u>499</u> <u>7:51P</u> <u>10:51P</u> <u>86</u> <u>64</u>			



ME-71190