

BA
NTL. BEMA-5715 BK 25 LBS. PROD. 41,000
DATE //18/95

START
STOP
DOWN TIME

SCREENS
ROTEX
HAMMILL
CUTTER
RESIN
B No. & Comments

TABLE 3 - RUN #6

Mix No.		WO	1	2	3	4	5	6	7	8	9	1	2	3	4	5
DROP TIME	#	12:01	1:30	2:00	3:05	4:45	5:45	9:15	10:15	11:15	5:15	2:25	3:20	4:35	5:35	6:30
REC. FINES	%	--	--	--	500	650	700	700	750	700	700	750	750	750	750	750
RESIN CONT.	%	41	41	41	41	43	43	43	45	45	45	45	45	45	45	43
HEXA	%	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--
F.C. ROLL	°C		125	125	125	125	125	130	130	130	130	130	130	130	130	130
F.C. ROLL	psi		58	58	58	58	60	50	60	60	60	60	60	60	60	60
F. F. ROLL	°C		230	230	230	230	230	255	255	255	255	255	255	255	255	260
R.F. ROLL	°C		W	W	W	W	W	W	W	W	W	W	W	W	W	W
SQ. ROLL	°C		230	230	230	230	230	235	235	235	235	235	235	235	235	235
ROLL CYCLE			40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40
SHEET WT.	#		31	31	31	31	30	30	30	30	30	31	31	31	31	31
SHEET THICK	ins		140	130	130	125	125	125	125	125	125	125	125	125	125	125
IDE DENS.			--	.500	--	.600	--	--	--	.518	--	.522	.502	--	.518	--
IF CR IMPACT			--	.386	--	--	--	--	--	--	--	--	--	--	--	--
GRANULATION	ON 8 ON 12 THRU 60	-- -- 3.8	.3 9.5 8.8	-- -- --	T 10.2 7.3	-- -- --	-- -- --	-- -- --	T 6.6 9.8	-- -- --	.5 11.3 5.5	.5 11.4 6.8	-- -- --	0 0.2 8.7	-- -- --	-- -- --
ELASTICITY			15.6 @ 75	15.4 @ 75	-- --	14.1 @ 75	12.5 @ 75	13.4 @ 75	11.6 @ 75	13.5 @ 75	11.6 @ 75	11.6 @ 75	12.2 @ 75	10.8 @ 75	12.1 @ 75	13.1 @ 75
APPEARANCE			Lite Spots	Lite Spots	--	Smear	N.G. In- dents	Some Lite Spots	H.P. Lite Spots	Lite Spots Smear	Lite Spots Smear	Smear	OK	OK	Smear	Smear
BATCH NO.			13A	13A	13B	13B	13C	13C	13C	13C	13D	13D	13E	13F	13F	14A
BNK NO.			--	6	--	6	--	--	--	6	--	6	6	--	6	--
POUNDS			1000	3000	--	3000	1500	1500	2000	3000	1500	3000	3000	1500	3000	1500

REMARKS:
Add
80#
5351
Drew off
2100# be-
cause app.
N.G.

UCCS 0018851