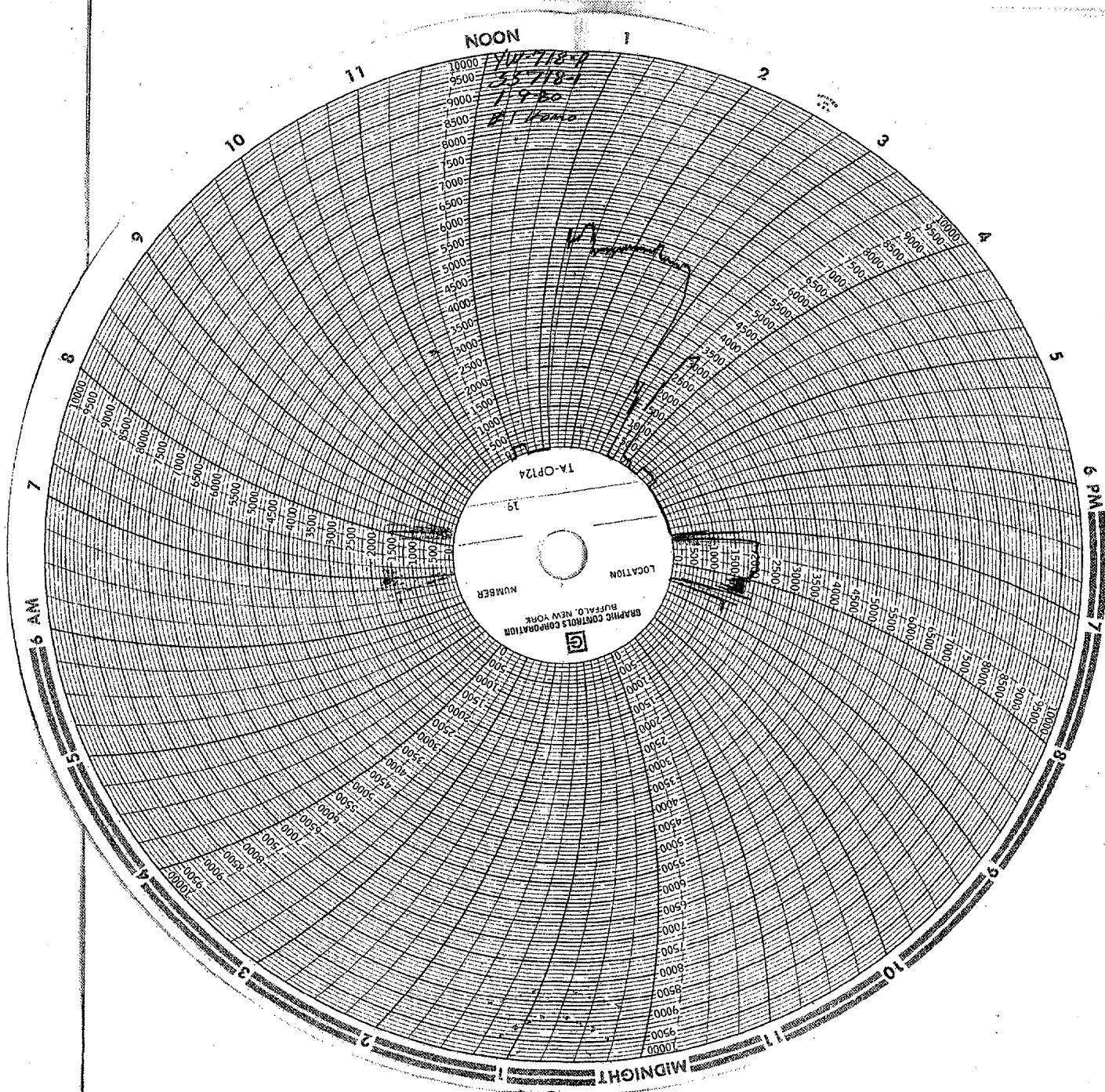




MAKING INSTRUCTIONS: BATCH UNIT

S.V. ALM #2

C.V. 214, ^{or} 225, 320 *only* D.V.

CG 46 CODE YW-718-P PKG 05 TIME 7 AM

LOT # → JAF-9 33718-1

TAB: Punch Total Wgt as Est Wgt
Est Wgt (Do Not Punch)
(Req # _____)

5176
~~6220~~ LBS

PROCESSES	APPROVED BY
YW-718-P (1)	BBK 08-09-77
	DCG 08-19-77
RETYPE BY	
emw021479	

TAB: Punch Following Consumptions:

CG	CODE	LOT	PQ	DISP	LBS
46	YC-5-A	31223	93		589
46	YC-5-A	33451	93		517
46	YC-5-A	33554	93		549
46	YW-718-P	32799-1	93		11
46	YW-718-P	28738-1	98		1800

TAB: DO NOT PUNCH

% PULP WGT *Note!*
Sub STANDARD

Rec'd 21-77
V-320 only

8467
~~8642~~ x 100 =

Total Wgt ~~8642~~ 8647

EQUIPMENT	NAME: DALAMAR® YELLOW	USE LBS	N CODE	ACCT LBS
Misc	NOTE: Making Supv — 1 hour before taking S 27 sample, advise CTL Supv of status			
1	Obtain as listed above	5375	YC-5-A	1000
2	Calc for S 21			1655
	1000 - 5375# YC-5-A pulp wgt (S 1) = 777# water			
	6152			
ALM	3 Plug ALM #2 outlet & run in 100# water			
2	4 Do not start agitator			
	5 Pour in Assume 50%	4	7-D	2
	6 Dump in one drum YC-5-A from S 1			
	7 Pour in	100	979-A	100
	8 Start agitator & stir minimum time to fluidize	166		166
	NOTE: Overstirring will cause excessive foam			
	9 Dump in rest of YC-5-A (S 1) in 2 drum increments. Stir minimum time to fluidize between each increment. Scrape drums			
	10 Start agitator	248		248
	11 Pour in	200	979-A	200
	12 Rinse grating sides & mixer basket with 100# water			
	13 Stir 60 min Record: Start/2.00 NOD.0			
	14 Add & stir 5 min	2 ozs	816-A	0
	15 Stop agitator & Record: pH 8.7 (10.0-12.0)			
	16 If necessary, adj pH to 10.0-12.0 Assume 75%		30-D	
	& Record: pH 11.65 Assume 50%	8	7-D	4
	17 Pour in	90	195-B	90
	18 Stir 5 min			
	19 When scheduled, dump in Lot		YW-718-P	1811
	NOTE: Add as vol permits during Homog 28738-1	1800		

EQUIPMENT		PAGE 2 CG 46 CODE YW-718-P (I) EST. WGT. 6200 LBS.	USE LBS.	N CODE	ACCT. LBS.
CV 3	20	Run ALM thru Homog at 4800-5200 psi into V- 320			
		NOTE: Return material Homog below 4800 psi to ALM			
	21	Rinse ALM with 777 # water calc in S 2 thru Homog at 2000-5000 psi			
	22	Drain lines from Homog to CV into drum & pour into CV			
	23	Add & stir 10 min	4 ozs	816-A	1
	24	Record: pH 11.3 (10.0-12.0)			
	25	If necessary, adj to pH 10.0-12.0 Assume 75% & Record: pH Assume 50%		30-D	
	26	Discharge ± 25 G thru packout line & pour into CV		7-D	
	27	Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record S 40			
	28	Fill 1-16 ounce jar from packout line & run 100 mesh screen. test per SOP. Record result S 40			
	29	If screen test is OK, close manhole cover, turn off light, & leave agitator on.			
		NOTE: If screen test is not OK, notify Supervisor			
Homog 4	30	Clean Homog per SOP	25	35A	25
CV 5	31	Add # water as required to CV			
		NOTE: If test is satisfactory, omit S's 31-34			
	32	Start agitator & stir 20 min or longer to uniformity			
	33	Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record S 40			
	34	Shut off agitator until test is available			
	35	When test is satisfactory, start agitator			
	36	Stir 5 min or longer			
	37	Check packout scale accuracy: 50# , 500#			
	38	Discharge thru packout screen as follows:			
		PACKAGE N-CODE SCHEDULED PACK TOTAL NET PACK			
		1775 18+STUMP 17			
		GRAND TOTAL NETBACK 3467			
		NOTE: After discharging ± 25 G, fill 2-16 ounce jars from packout line, mark "FINAL" Deliver to CTL when packout is completed. Record S 40			
	39	Stop agitator			
	40	Record: RESULTS TIME SURV			
		S 27 Color sample to CTL 5:30 PM JH			
		S 28 Screen			
		S 33 Resample to CTL			
		S 38 Sample during packout			
		S 38 Deliver to CTL			
		START FINISH OPTR			