

17 MAY 1977

ENVIRONMENTAL PROTECTION AGENCY

(40 CFR Part 761)

(OTS - 062005)

TOXIC SUBSTANCES CONTROL

POLYCHLORINATED BIPHENYLS (PCBS)

AGENCY: Environmental Protection Agency

ACTION: Proposed Rule pursuant to the authority of Section

6(a)(1), The Toxic Substances Control Act (P.L. 94-469; 90 stat 2003; 15 U.S.C. 2601, et. seq., hereinafter referred to as TSCA). Provide an opportunity for Informal Hearing pursuant to the Authority of Section 6(a)(2) and 6(a)(4), TSCA.

SUMMARY: These proposed regulations prescribe disposal and marking requirements for polychlorinated biphenyls (PCBs) and articles and equipment which contain PCBs. Newly manufactured PCBs, PCB articles, and PCB equipment, as well as PCBs, PCB articles, and PCB equipment presently in use, are covered by these requirements. Section 6(a) of TSCA requires the promulgation of rules prescribing marking and disposal of PCBs by July 1, 1977. The intent of these regulations is to protect the environment from further contamination by PCBs resulting from improper handling and use and from release of PCBs to the environment following disposal.

HEARING PROCEDURE: In order to promulgate this rule as close as possible to the deadline set by TSCA, the following compressed schedule for comments and informal hearing is necessary. To the extent specific changes are not set forth below, the proposed procedures for rulemaking under Section 6 of TSCA, (40 CFR Part 750) 42 FR 20840 (April 21, 1977), will govern.

Comments on these proposed regulations must be received by EPA prior to the close of business on June 21, 1977. The informal hearing on these proposed regulations will begin at 10:00 a.m. on June 22, 1977, in room 3007, EPA Headquarters, 401 M Street, S.W., Washington, D.C. 20460. Requests for participation in the informal hearing must be received by EPA prior to the close of business on June 22, 1977.

All requests for cross-examination must be received by the Hearing Clerk within two days after the completion of the legislative part of the informal hearing. Requests for cross-examination will be acted on by EPA as soon as possible and no later than the deadline in the proposed regulations of one week after receipt. The cross-examinations granted by EPA will begin as soon as possible thereafter. All reply comments must be received by EPA prior to the close of business on the fifth working day after the last day of cross-examination.

Rules on funding public participation in the hearings related to this rulemaking will be published in the Federal Register shortly. These rules will be based on Section 6(a)(4) of TSCA.

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INFORMATION CONTACT: David E. Wagner, Office of Toxic Substances (204-557), Environmental Protection Agency, 401 M Street, S.W., Washington, D.C. 20460 (202)426-5000. Joni T. Repasch is the Record and Hearing Clerk for this rulemaking. The official record of rulemaking is located in Room 713 WMSE, EPA Headquarters, 401 M Street, S.W., Washington, D.C. 20460, and is available for viewing and copying from 9:00 a.m. to 4:00 p.m., Monday through Friday excluding holidays. Hearing transcripts and other hearing material shall be added to the record as soon as feasible after they become available.

SUPPLEMENTARY INFORMATION: A support document titled, PCB Marking and Disposal Regulations - Support Document, is available. Mrs. Joni T. Repasch, Room 713 WMSE, 401 M Street, S.W., Washington, D.C. 20460, Telephone (202)426-5000, can provide information on obtaining copies of the document. This document contains PCB background information, PCB effects information, economic analyses of regulatory action, regulatory support information, and the list of documents contained in the official record of rulemaking.

Comments on these proposed regulations must be received by EPA prior to the close of business on June 17, 1977, and should be sent to the Environmental Protection Agency, Office of Toxic Substances (204-557), 401 M Street, S.W., Washington, D. C. 20460, Attn: Joni T. Repasch.

LEGAL AUTHORITY: Section 6(a) of TSCA states, "Polychlorinated Biphenyls

"(1) Within six months after the effective date of this Act the Administrator shall promulgate rules to

"(A) prescribe methods for the disposal of polychlorinated biphenyls, and

"(3) require polychlorinated biphenyls to be marked with clear and adequate warnings and instructions with respect to their processing, distribution in commerce, use, or disposal or with respect to any combination of such activities.

"Requirements prescribed by rules under this paragraph shall be consistent with the requirements of paragraphs (1) and (3)."

Paragraphs (2) and (3) apply to bans on manufacturing, processing, and distributing in commerce and will be addressed at a later date. The definitions of polychlorinated biphenyls contained herein are consistent with definitions that EPA intends to use for rulemaking under paragraphs (2) and (3).

The legal authority contained in the Resource Conservation and Recovery Act (RCRA), P.L. 94-520, has not been used in the regulation. However, RCRA requires that by April 11, 1978, EPA identify hazardous wastes; establish a permit system for treatment, storage, and disposal of hazardous waste; and establish a manifest system for the transportation of wastes, as well as monitoring and recordkeeping requirements for hazardous waste management facilities. Thus, PCB-containing solid wastes that meet the criteria for "hazardous waste" may also be subject to

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under regulations being developed under RCRA. If conflicts arise between the RCRA and TSCA approaches, the TSCA regulation could be amended so an exception to RCRA requirements could be granted.

DISCUSSION OF THE RULE:

Background

Polychlorinated biphenyls (PCBs) are mixtures of the chemical compounds formed by the chemical bond of two benzene molecules into a biphenyl molecule with varying numbers of chlorine atoms attached to the biphenyl molecule. PCBs are among the most stable organic compounds known and exhibit other properties that render them useful as dielectric and heat transfer fluids. PCBs are currently used primarily in capacitors and transformers. They are also used in investment casting waxes and in the cooling systems of mining machinery.

Of the roughly 1.25 billion pounds of PCBs introduced into commerce in the United States since 1929, only 55 million pounds have been destroyed by incineration or by degradation in the environment. 250 million pounds are under varying degrees of control in landfills and dumps, and 150 million pounds are free in the environment. 758 million pounds are currently in service.

Of the approximately 758 million pounds currently in service, 350 million pounds are in electrical transformers and capacitors as follows:

Transformers - 140,000 items totalling 300,000,000 pounds of PCBs

Large high voltage capacitors - 2,000,000 items totalling 300,000,000 pounds of PCBs

Large low voltage capacitors - 10,000,000 items totalling 70,000,000 pounds of PCBs

Small capacitors for highway lighting - 25,000,000 items totalling 10,000,000 pounds of PCBs

Small capacitors in small appliances - 50,000,000 items totalling 10,000,000 pounds of PCBs

Small capacitors in fluorescent light ballasts - 100,000,000 items totalling 10,000,000 pounds of PCBs

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The transformers have a 40-year average life, and the other items have a 15-to 20-year average life. The relatively long life of these items will result in an equally long time period during which disposal of PCBs will be required.

Although PCBs have long been known to be extremely toxic, only in recent years have they been acknowledged to be a general threat to the environment. They have been found in significant concentrations in waterways and sediments throughout the world. They are a widely spread contaminant of fish and wildlife resources. Recently, they have been identified in the milk of nursing mothers throughout the United States.

Public Participation in the Development of the Regulations

On December 20, 1976, a public panel meeting was held and representatives of key public and private organizations were invited to participate in a discussion on the primary issues involved in these regulations. A notice of this meeting was published in the Federal Register prior to the meeting. (See 41 F.R. 52652, December 5, 1976). On January 14, 1977, a public meeting was held on the development of these regulations and any interested person could request time to speak on any matter related to the regulations. A Federal Register notice (F.R. 3701 January 15, 1977) was published prior to the public meeting which contains a discussion of key issues and requested public comment on those issues.

General Definition

The definitions of "Administrator", "Agency", "chemical substance", "distributed in commerce", "manufacture", and "process" are identical to the definitions of these terms in TSCA. The definitions of "mixture" and "person" are taken from the definitions in the proposed regulation 40 CFR 700, Toxic Substances Control, General Provisions.

Chemical Structures Included in Definition of PCBs

"PCB chemical substances" are defined as chemical substances which are limited to the biphenyl molecule that has been chlorinated to varying degrees. This definition is the basic building block for defining other forms of PCBs. Any modification other than chlorination to the molecule is sufficient to remove the resultant molecule from classification as a PCB.

One option considered was to broaden the definition of PCB chemical substances by altering the definition to read "...any chemical substance which includes the biphenyl molecule which has been chlorinated to varying degrees..." Such a broadening would include substances that have been altered by chemical reactions such as bromination, amination, or hydrogenylation. This would include a number of chemicals widely used in industry such as dichlorobenzidine, chloroterphenyls, and chlorinated solvents. This option is not proposed at this time because additional investigation is needed to determine the complete scope of chemical substances that would be included. Additionally, a more complete understanding of health, environmental, and economic effects of an expanded definition is necessary. PCB Mixtures, Waste Materials, and Sludges

"PCB mixtures" are defined to mean mixtures, except sludges from municipal sewage treatment facilities, that contain 0.05 percent or greater of PCB chemical substances (on a dry weight basis). The definition for PCB mixtures covers mixtures that will be found in commercial application and as waste materials. Transformer coolants and liquid dielectrics such as Askarel may be a blend of several PCB chemical substances and may contain solvents such as trichlorobenzene. The resulting mixture is then the chemical to which these regulations apply. These commercial fluids always contain a concentration of PCB chemical substances well

above the 0.05 percent level. Dielectric liquids in capacitors usually contain 99 percent PCB chemical substances, and the PCB coolant fluids in transformers range from 60 to 99 percent PCB chemical substances. Other commercial chemicals such as chlorinated solvents and polychlorinated terphenyls also contain PCB chemical substances as byproducts of the manufacture of these chemicals. Polychlorinated terphenyls are reported to contain from 0.5 to 5 percent PCB chemical substances⁽¹⁾, and hexachlorobenzene may have a PCB chemical substance concentration of 0.4 percent or higher. As a consequence, the disposal of these chemicals would have to meet the conditions of this regulation. Another group of PCB mixtures are waste materials. This group includes chemical substances and mixtures that become contaminated with PCB chemical substances as a result of commercial uses of PCB chemical substances and PCB mixtures, inefficient exposure to PCB chemical substances and PCB mixtures during commercial activities, and environmental exposure to PCB chemical substances and PCB mixtures as a result of accidents and spills. Examples of such waste material include contaminated solvents used in cleaning operations, contaminated dielectric liquids used as substitutes in PCB electrical vehicles previously containing PCB mixtures, contaminated machinery and equipment used in PCB activities, contaminated rags and clothing, and contaminated soils, gravel, or paving materials.

The level of 0.05 percent or 500 parts per million was selected because it draws a line between these commercial products which are generally called PCBs and used as such and other widely used commercial products which may contain PCBs produced as a side effect of the manufacturing process. Though these latter chemicals may eventually require

regulation, their commercial uses and essentiality have not been adequately reviewed at this time. Accordingly, they have been omitted from this regulation without prejudice to their possible regulation at some later date. Some parties believe that wastes with very low levels of PCBs may present risks and should be regulated as PCBs. However, present knowledge of the dimensions of the waste problem is fragmented. Many of the wastes of concern are not recognized primarily as PCB wastes, but rather as waste oils (contaminated with PCBs) or industrial sludges containing PCBs. Accordingly, at the present, wastes are being regulated on the same basis as commercial products. Comments on this approach are particularly invited.

Later this year, when additional regulations are proposed limiting the manufacturing, processing, and use of PCBs, it may be possible to distinguish more clearly when an item or material becomes a waste. Additionally, regulations being developed under the Resource Conservation and Recovery Act (RCRA), Public Law 94-580, will also define waste materials. A possible consequence of these later regulations may be to lower the concentration of PCBs in the definition of waste materials. In the interim care must continue to be exercised in disposal of waste materials with lower levels of PCB concentrations to avoid violating any water or air standards. Current water discharge standards for PCBs are very stringent ranging from zero discharge for capacitor and transformer manufacturing to one part per billion for other discharges.

Some mixtures that may contain more than 500 parts per million PCB chemical substances will not be affected by these regulations until their use is altered. For example, this regulation would not require that bottom sediments in rivers and harbors be removed from the watercourses. If they are removed for any reason such as dredging or expansion

(1) USEP-CES: PCBs in the United States: Industrial Use and Environmental Distribution. Feb. 25, 1976. Versar, Inc.

the disposal of these sediments would have to meet the disposal provisions of this regulation. Similar considerations apply to contaminated soils.

In general, municipal sewage sludges seldom have contamination levels over 500 parts per million and, therefore, will not be affected by this regulation. Environmental management of these sludges is possible under a variety of Federal and State regulatory programs, and the effective integration of these programs is considered to be the most desirable approach to control this problem.

With regard to spills, more stringent requirements may be stipulated during a spill by spill-control personnel using other legislative and regulatory authority such as the Federal Water Pollution Control Act (P.L. 91-509) and the Safe Drinking Water Act (P.L. 93-523). Later regulations under TSCA or RCRA could also lower the concentrations limits that would be applicable to spills.

Persons Affected by the Regulation

The regulation applies to all persons who manufacture, process, distribute in commerce, use, or dispose of PCBs. Since persons include local, state, and Federal governments, the applicability is very broad.

Some of the most common commercial enterprises and activities that will be subject to the regulations are electric power utilities which operate PCB transformers and large capacitors, owners of buildings and industrial facilities that use PCB transformers and large capacitors, highway departments and industrial facilities that use special high intensity lighting systems, service shops that repair small appliances with PCB capacitors, service shops that repair and refill PCB transformers. Other categories of affected commercial enterprises include manufacturers that produce new electrical items containing PCBs and owners and operators of facilities used to store or dispose of waste PCBs.

Using the Regulation

PCBs have been widely used, and, as a consequence, are present in a wide variety of commercial products and waste materials. This regulation has developed a set of definitions to carefully define and categorize the most significant forms of PCBs. Since PCBs are a complex chemical and many of the articles and equipment in which they are used are also complex, the resulting definitions and regulatory requirements should be carefully examined. In addition, the disposal methods for PCBs, notably incineration and chemical waste landfills, are sophisticated processes that must be designed and operated in accordance with precise specifications to insure adequate environmental protection. For these reasons, the language used is somewhat complex. However, suggestions for improvements would be especially welcome.

The regulation contains three primary parts: definitions, requirements for disposal and marking, and annexes which provide detailed specifications concerning required actions. Later sections of the preamble discuss some of the key provisions of the regulation.

Since electrical items use the majority of PCBs, all owners or operators of buildings or industrial facilities should examine their electrical systems. If transformers are present, manufacturer's literature, old markings, or other information may be available to assist in determining whether they contain PCBs. PCB transformers are often used in indoor applications or other situations where fire is a concern. A sample of the contents might be analyzed to determine the presence of PCBs. If there is a question about the contents, it would seem prudent to assume PCBs are present and to handle the transformer accordingly. Large high voltage capacitors are used mostly by electric utilities which will probably be aware of the presence of PCBs. However, large

Low voltage capacitors are often used in buildings and industrial operations for power factor corrections to conserve energy by providing more efficient use of power. Many commercial building owners or operators may not be aware of the presence of these capacitors unless they consult their electricians or electric utilities.

Outdoor area lighting systems such as those maintained by highway departments, public utilities, and industrial complexes may contain PCB capacitors. Public transit systems using electrically powered rolling stock often have PCB transformers and capacitors in use at fixed facilities as well as on the rolling stock.

Electrical service operations such as appliance repair will encounter small PCB capacitors in electrical equipment such as microwave ovens, air conditioners, and certain brands of television sets. Other service operations such as transformer repair shops will have transformers and containers of liquid PCBs. Containers of liquid PCBs may also be present at public utility or public transit facilities. Waste oil handlers may have oils contaminated with PCBs, and only a competent analytical procedure will verify the concentration of PCBs present.

If PCBs are present, the definitions of PCBs in the regulation should be examined to determine the appropriate PCB category. If the PCBs are in transformers or capacitors, then they are PCB articles. If they are in containers of PCB liquids they are probably defined as PCB mixtures. Pure PCB chemical substances are rarely found in commercial applications. Therefore, PCB mixtures usually become the working definition. If the PCBs are present in air conditioners, microwave ovens, or television sets, then these items will be categorized as PCB equipment.

Having determined the appropriate categorization, the disposal and marking requirements in Subpart B and C should be consulted to determine appropriate disposal or marking action. For example, the contents of a container of liquid PCB mixture must be incinerated as stated in Section 761.10 (b)(1) of Disposal Requirements; the container must be marked with a warning mark as stated in Section 761.20 (a)(1) of Marking Requirements; and the empty container must be disposed of as stated in Section 761.10(c) of Disposal Requirements. Since a PCB transformer or capacitor is defined as a "PCB article," a person disposing of them would refer to Section 761.10(c) PCB Articles of Disposal Requirements for appropriate instructions. Likewise, if a spill of PCBs occurs, Section 761.10(f) Spills would be examined for instructions. When incineration is required under the Disposal Requirements, the incinerator will have to meet the technical requirements of Annex I, Section 761.42. The owner or operator of an incinerator must be familiar with Annex I in detail and obtain all of the necessary approvals. To meet the marking requirements, the person responsible for the container would have to review Annex V, Section 761.44 to determine the form and size of the marking. When he obtained the proper markings, he would apply them as directed under Section 761.22, Marking Requirements, and also have to refer to Annex V until he needed to prepare more markings. If storage is required during the disposal phase or if chemical waste landfills are used for disposal, then Annex III, Section 761.41, and Annex II, Section 761.41, respectively, would have to be examined for specific information on performing these actions. Annex II, Section 761.43, must be consulted if decontamination procedures are to be performed.

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Annex VI, Section 761.43, Records and Monitoring, is quite broad in its application, as it affects some persons with PCBs in service and all persons who own or operate storage or disposal facilities.

Special Precautions for Workers

This regulation requires many handling and processing steps in the marking and disposal of PCBs which may result in exposure of workers to PCBs, particularly when leaking containers, electrical articles, or spills are encountered. Special precautions should be taken to avoid skin contact and ingestion of the PCB chemicals. Proper protective clothing and protective breathing devices are essential. Personal decontamination by actions such as hand washing and removal of contaminated clothing is necessary before eating or smoking.

Articles, Containers, and Equipment

Because of the wide commercial distribution of PCBs, it is necessary to include within these regulations other articles which may have come into contact with PCB chemicals and been contaminated by them. It is also necessary to include other articles of commerce that may not be contaminated but are an integral part of commercial activity involving PCBs.

"PCB article" includes any manufactured item other than PCB containers whose surfaces have been in direct contact with PCB chemical substances or PCB mixtures. The definition includes commercial products such as electrical capacitors and transformers that have liquid PCB chemical substances and PCB mixtures contained within the internal mechanisms as a functioning part of the electrical device. Other examples of PCB articles are piping, pumps, radiators, and other components of heat transfer systems and electric motors that use PCB chemical substances and PCB mixtures as an internal coolant.

"PCB container" means any package, can, bottle, bag, barrel, drum, tank, box, or other device used to contain PCB chemical substances, PCB mixtures, or leaking PCB articles. The definition includes devices that have PCB chemical substances or PCB mixtures in direct contact with the internal or external surfaces of the device but where the PCB chemical substances or mixtures are not performing any function by being in the device. The device simply contains PCB chemical substances or mixtures. This differs from a PCB article where the PCB chemical substances or PCB mixtures are essential to the proper functioning of the article. A separate definition for containers is necessary to facilitate the incorporation of specifications for container integrity, documentation, and marking.

"PCB article container" means any package, can, bottle, bag, barrel, drum, tank, box or other device used to contain PCB articles. This includes containers used to package or protect PCB articles that are intact and not releasing PCB chemical substances or mixtures from the internal enclosure of the article. Thus, PCB article containers do not have PCB chemical substances or PCB mixtures on the surfaces of the container and, when the PCB article is removed from the PCB article container, the container no longer requires special marking, handling, or disposal. Buildings are not considered to be article containers.

"PCB equipment" means manufactured items, other than a PCB container or a PCB article container, that contain PCB articles. PCB equipment would contain PCB articles only because the articles were performing a function in the equipment. Examples of PCB equipment are television sets, microwave ovens, high intensity lights, and fluorescent light fixtures that use a PCB article such as a capacitor containing PCBs. The distinction between PCB equipment and PCB articles is necessary

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to adjust the marking and disposal requirements for PCB equipment and PCB articles in a manner that provides adequate control in the least burdensome manner.

The phrases "PCB" and "PCBs" mean one or more of the following: "PCB chemical substance", "PCB mixture", "PCB article", "PCB container," and "PCB equipment." This definition is included only to provide an abbreviated reference to the different forms of PCBs.

Electrical Articles and Equipment

Several categories of electrical capacitors are defined to facilitate the application of different requirements for different categories of capacitors for marking and disposal. Large capacitors contain three pounds or more of dielectric, and small capacitors contain less than three pounds. This breakpoint was selected because freestanding capacitors used in electrical distribution systems always contain three pounds or more, and capacitors with less than three pounds are usually found as a component within some other item of electrical equipment. The State of Michigan uses the same breakpoint in its definitions. The large capacitors are further broken down between low voltage (less than 1000 volts a.c.) and high voltage (1000 volts a.c. or greater). The high voltage capacitors are used almost exclusively within the electric utility industry as a power factor correcting device in electrical distribution systems. Therefore, any regulatory control for large high voltage capacitors involves principally the electric utility industry.

Large low voltage capacitors are used as power factor correcting capacitors within many large buildings and are often owned by the building owners. The only categorization of small capacitors is for HID capacitors, which are capacitors used in a high intensity discharge lighting fixture, such as along highways and in industrial lighting systems.

Fluorescent light ballasts which contain small capacitors are specialized items of electrical equipment used in fluorescent light fixtures. Almost all of these capacitors contain PCB chemical substances or PCB mixtures as a dielectric. Approximately ninety-five percent of the 800 million fluorescent light ballasts currently in service are used in commercial and industrial buildings including apartment buildings. The remaining five percent are in private residential walls.

Definition of Disposal

Disposal is defined very broadly to include any action that may be related to the ultimate disposition of a substance, article, or mixture. An accidental or intentional release of PCB chemical substances or mixtures to the environment, including spills, is considered to be an act of disposal. In almost all cases, this type of disposal action would not be in compliance with the methods proposed in the regulations. As noted above, a spill would be classified as improper disposal under this regulation. This does not preclude any actions that could be taken under the provisions of the Federal Water Pollution Control Act (P.L. 92-503) for spills.

Definition of Transport Vehicle

Transport vehicles are considered to be motor vehicles or rail cars used to transport cargo. If this cargo contains PCBs as defined in these regulations, then special marking requirements apply. However, the marking or labeling requirements apply only when PCBs are being carried on the transport vehicle as cargo. A PCB transformer used on an electric locomotive, for example, would not result in the locomotive being considered as a transport vehicle. The application of warning placards to trucks and railcars and the operation of self-powered vessels, barges, and aircraft carrying toxic materials is under the jurisdiction

of the Department of Transportation (DOT). DOT is presently considering regulations covering the transport of various environmentally hazardous materials including PCBs. Therefore, the Agency does not believe that this regulation is the appropriate instrument to initiate a totally new kind of marking requirement within the transportation industry.

Methods of Disposal

High temperature incineration is the primary disposal method for PCBs. This disposal method is the only technique that will result in the destruction of PCBs and prevent the eventual escape of the chemical to the environment. Properly operated chemical waste landfills may provide an element of security for the containment of PCBs for long periods of time, but the ultimate fate of PCBs using this disposal method is unknown.

EPA recognizes that in some cases accidental spills and other losses to the environment from incineration operations might release more PCBs than careful chemical waste landfill operations. The proposed approach also relies on improving the incineration of PCB articles, particularly capacitors. Nevertheless, EPA proposes to rely primarily on incineration for PCB disposal. The Agency especially invites comments on this issue.

Existing disposal practices are a combination of the two methods, with some liquid PCBs being destroyed by high temperature incineration and some PCB articles and PCB mixtures being disposed of in chemical waste landfills.⁽¹⁾ In addition, some liquid PCBs are also being sent

to chemical waste landfills, particularly in California.⁽²⁾ The remaining PCBs are either being sent to municipal solid waste disposal systems or are being disposed of in industry operated facilities that are analogous to municipal solid waste systems.⁽³⁾

All PCB chemical substances, PCB mixtures, PCB articles, and PCB containers are to be disposed of by high temperature incineration with the following exceptions:

(A) PCB transformers that have had the liquid PCB chemical substances and mixtures drained from them, in such a manner that no more than two percent of the original volume of dielectric liquid measured to the manufacturers recommended fill line remains in the transformer, may be disposed of in a chemical waste landfill. This exception is necessary because of the large size of electrical transformers that makes it impossible to fit the transformer into an incinerator unless a major demolition of the transformer is first undertaken. If the transformers are carefully drained, hazards related to this disposal method should be minimal. If the transformer is not drained sufficiently to meet the criterion, then the transformer must be either incinerated or stored under the provisions of the regulation until the transformer can be successfully drained.

(B) Until July 1, 1975, approved chemical waste landfills may be used for the disposal of non-liquid PCB mixtures in the form of contaminated soil, incineration residues, sludge, dregs, spills, rags, and other contaminated debris. Approved chemical waste landfills may also be used for the disposal of PCB articles such as PCB capacitors and other PCB articles (e.g., special electrical

(2) USEPA-GTE, Microeconomic Impacts of the Proposed Marking and Disposal Regulations for PCBs, April 1974, section 2.4.

(1) USEPA-GTE, PCBs in the United States: Industrial Use and Environmental Distribution, Feb. 25, 1974, Vercoor, Inc.

waters and hydraulic systems). This period of use for chemical waste landfills should help provide an orderly transition of disposal practices as well as allowing time for the design and the construction of adequate incineration facilities. All of the chemical waste landfills used for PCB disposal will be required to meet the landfill requirements in this regulation and any applicable RCRA regulations when they are promulgated.

(C) Small PCB capacitors that are used in private housing units and are discarded by the occupants of these housing units are exempted from the regulation in view of the practical difficulties in attempting to channel these items to incineration facilities or chemical landfills. This means that the article can be placed into the normal trash collection system used by the occupants. Usually the refuse will then be deposited in either sanitary landfills or municipal incinerators. Minimal environmental risk should result from the small quantity of PCBs that would result from the random discarding of such items by private householders.

Special Disposal Problems for Widely Distributed Articles

An extremely difficult regulatory problem is created by the fact that one-third of the PCBs in service (250 million pounds) are distributed widely across the country in large low voltage capacitors in buildings and large electrical equipment, in small capacitors for highway lighting, in small capacitors in appliances, and in small capacitors in fluorescent light ballasts. These PCBs are in 895 million individual capacitor units, of which 400 million units alone are in the fluorescent light ballast category.

An additional 250 million pounds of PCBs are in landfills and dumps, including 110 million pounds in capacitor and transformer production wastes, 100 million pounds in miscellaneous waste papers and plastics, and 40 million pounds in discarded electrical articles.

The current problems associated with PCBs arise from the 150 million pounds now present in the environment. Some proportion of the 250 million pounds in landfills and dumps could eventually be released to the environment. Similarly, if no controls are placed on the future disposal of large low voltage and small capacitors, some amount up to an additional 150 million pounds of PCBs could be added. Thus, up to 400 million pounds of PCBs could potentially be released to the environment. The rate of release of these PCBs is unknown.

With respect to 350 million pounds of PCBs in service in capacitors, EPA faces a dilemma. On the one hand, the Agency believes that there would be an environmental risk if no control is exercised on these sources, in particular the disposal of large low voltage and small capacitors. On the other hand, the control problems are extremely difficult given the wide distribution of these PCB-containing articles in our society. Additionally, controls applied through a regulatory program would be difficult to enforce. Imaginative approaches are needed to channel these capacitors, when their useful life is finished, toward proper disposal facilities. A variety of options seem possible, ranging across a spectrum of regulatory and nonregulatory approaches.

For those capacitors handled by repair shops and commercial building maintenance service firms, environmentally sound disposal might be induced by an effective education and information program. Lured by some incentive stimulus, the education and information program could

be jointly developed by trade organizations and the Agency.

One innovative example of Federal stimulus could be the establishment of a "bounty" program whereby a payment could be provided for capacitors brought to special collection points. Such a program would probably require legislative authority as well as a careful study to determine potential effectiveness.

For capacitors within private homes, a strong education and information program is also a necessity. However, for these capacitors, as well as for the other small units, an effective system of collection and transfer points must be set up to assure completion of the trip from the original location of the capacitor to an approved disposal site.

If strong regulation is required, several regulatory options can be considered. By way of example, four options applicable to fluorescent light ballasts were reviewed.

One option was to require high temperature incineration for ballasts from "large" buildings defined by the square footage of the building. The option was not selected because a clear breakpoint between large and small buildings was not apparent. A series of small buildings under the control of a single management organization could establish a collection and disposal program as readily as one could be established based on building size, but a clear rationale on the appropriate size of a management organization was not apparent.

Building demolition contractors are another source of ballasts, and a second option to place controls on these contractors was also considered. This option was not adopted because of the need to categorize large and small contractors and the expected difficulty in successfully

removing fixtures prior to demolition.

A third option was to require all ballasts to go to high temperature incineration except for those used in private residences. This option would reduce any confusion on applicability and would account for a substantial quantity of PCBs. However, effective enforcement would be difficult since approximately 1,000,000 persons would be affected by the requirement.

A fourth option is to exempt ballasts from any special disposal requirements, but include in the regulation a note which encourages persons to collect and dispose of ballasts in chemical waste landfills or high temperature incinerators. This option was adopted for the proposed regulation.

In summary, the proposed regulation proposes to regulate most capacitors other than fluorescent light ballasts. However, the Agency has some reservations about the practicality and enforceability of its regulatory proposals for large low voltage and small capacitors. The Agency therefore especially solicits comments on these proposals and on alternatives that could help to deal effectively with the problem of the wide distribution of PCB-containing capacitors and lead toward effective control of the risks associated with capacitor disposal.

Standards for Incineration of PCBs

Proper incineration of PCBs involves a suitable balance among combustion temperatures in the incinerator, dwell time of the waste materials and combustion products in the firing chamber, and oxygen exposure. Investigations into incineration requirements by industry and government representatives under the auspices of the American Elec-

ional Standards Institute (ANSI)⁽³⁾ resulted in ANSI recommendations for the incineration of liquid PCB chemical substances and mixtures. These recommendations have been adopted in this regulation.

Since hydrochloric acid mist is formed in the combustion process, suitable measures must be taken to adequately remove the acid from the exhaust gases. If a water scrubber is used, its effluent may contain low levels of PCBs and can be treated using available carbon adsorption technology.

Since June 1971, the Monsanto Company has operated a liquid injection incinerator to dispose of liquid waste and contaminated PCBs. This experience tends to reinforce the soundness of the approach proposed in this regulation.

The incineration of solid forms of PCBs is currently being undertaken by EPA programs and includes the incineration of PCB capacitors and PCB equipment using both a crushing operation prior to incineration and incineration of intact articles. Early results clearly indicate the feasibility of the technique, including effective destruction. The technologies involved are well demonstrated, and the principal task is adapting them to a new use. In addition, the Agency believes that, in response to this regulation, industry will continue to push technical progress in the direction necessary for proper environmental protection. Solid residues from the incineration of PCB solids may contain residual quantities of PCBs that can range from very low levels up to several

hundred parts per million. However, the EPA has not determined what disposal requirements (if any) for these residues should be established in order to provide adequate environmental protection. Public comment is especially invited on this matter.

To provide an approval process for liquid and solid waste PCB incinerators, the EPA Regional Administrator will be required to authorize an initial monitoring and review of a trial burn at the incinerator to include the sampling and analyses of at least eight basic air emission parameters. Other parameters may be required by the Regional Administrator if, in his judgment, they are needed to adequately evaluate any incinerator proposed for the incineration of PCBs.

Also, in the review and approval process for PCB incinerators, requirements may be issued by the Regional Administrator for the periodic monitoring of any parameters on a frequency that he believes appropriate. A waste feed system will have to be employed that is capable of automatically terminating the flow of waste into the combustion system in the event that the combustion temperature or excess oxygen levels are reduced below the minimum level specified in the requirements or in the EPA facility approval. Shut down will also be required whenever malfunctions occur in continuous monitoring equipment for measuring CO₂, CO, and waste feed rate.

Guidance on sampling and analytical procedures will be available at the EPA Regional Offices and at EPA Headquarters in Washington, D.C. The availability and locations of guidance documents will be announced in the Federal Register. The technology for incinerator emission monitoring is highly complex and in a continuing state of development. However, since the number of facilities potentially eligible to qualify as incinerators

(3) ANSI, American National Standards Institute for Handline and Control, Inc. and American National Standards Institute, Inc. 1971.

ators for PCBs is small, the Agency will be able to render technical advice on sampling and analytical procedures to the owners or operators of these facilities on an individual basis.

Standards for Chemical Waste Landfills

The requirements proposed in this regulation for the design and operation of a chemical waste landfill are derived chiefly from the guidelines set forth by the Texas Water Quality Board (TWQB). Considering the successful performance and the degree of specificity in the TWQB guidelines, the guidelines were considered to be an acceptable basis on which to build the requirements in this regulation. The requirements will facilitate site approvals by EPA Regional Administrators and also provide a specific basis for insuring compliance.

The Agency considered the alternative of referencing the regulations that are to be developed under RCRA. However, the time period between the promulgation of this regulation and the later date when the promulgation of the RCRA regulations are expected would allow an unacceptable gap in adequate PCB disposal and lead to considerable uncertainty concerning action for which preparations must be initiated now.

In determining the integrity of chemical waste landfills from the history of these as an operation, compliance with strict design criteria and the implementation of a comprehensive leachate monitoring program have been found to be the key items. In California, Illinois, New York, and Texas, facilities approved by the States are located in such secure geologic areas that they do not overlie any viable groundwater, thus guaranteeing maximum environmental protection of groundwater. The leachate collection systems which have been designed as part of these facilities provide a means for capturing any harmful constituents that may eventually

migrate to the bottom of the chemical waste landfill. The leachate is pumped back to the surface for treatment in order to provide maximum environmental protection.

Testing of water samples collected from monitoring wells and leachate collection systems is necessary to determine any failures in landfills. The presence of PCBs and chlorinated organics is to be determined; such presence would represent the most acute type of failure that could occur. Specific conductance and pH are indicator parameters that can provide early warning about the migration of polluted or contaminated waters from the landfill site. These tests must be conducted by the owner or operator.

Storing PCBs Prior to Disposal

Most waste PCBs are expected to be stored prior to disposal. The storage may take place at the site where the waste PCBs are generated, a remote site operated by the waste PCB generator, a remote site operated by a transporter or a waste handler, or at a site operated by an incinerator or chemical waste landfill owner or operator. The storage facilities may be used as an accumulation or distribution point for transportation or as a longer term storage facility. Recognizing the need for adequate time to construct or approve new disposal facilities, an initial period of five years will be allowed for storage before disposal must be carried out. Thereafter, any item must be disposed of within one year from the time it is designated for disposal.

Long-term storage raises concerns about deterioration of PCB structures and PCB containers as a result of weather as well as age. Therefore, requirements for storing PCBs are designed to prevent estimates from reaching the stored items. Container specifications incorporate appropriate

Department of Transportation (DOT) specifications. In addition, containers and articles are to be checked at least monthly for leaks, and leaking containers or articles are to be transferred immediately to nonleaking containers meeting the required specifications. Incoming PCB articles and containers are to be dated when they arrive at the storage facility to help insure prompt disposal.

Continuous curbing is required to provide secondary containment of any spilled liquids. The secondary containment approach draws on experience with the Oil Spill Prevention regulations developed by EPA (40 CFR 112), but the requirement for PCBs is more rigorous because of the potential environmental impact of PCBs. Additional requirements are provided to insure that no drains, valves, or other devices exist that could circumvent the effectiveness of the containment curbing. The floor and curbing is to be constructed of smooth and impervious Portland cement to minimize the penetration of PCBs into the floor. Insufficient information is available on other floor surfaces that would provide comparable protection to concrete.

Since PCB waste generators will accumulate only small capacitors. If the volume of waste capacitors can be contained within two 55 gallon drums, then minimum storage requirements are considered to be adequate. These minimum requirements consist of using sound, non-leaking drums and storing the drums inside a building. There is little likelihood that the small capacitors will represent a spill threat, and the inside storage will minimize any deterioration from the weather.

If PCBs are spilled in the storage area, it may be possible to

contaminate areas outside the storage area by tracking PCBs from the tires of movable equipment such as forklift trucks, unless the surfaces contacted with PCBs are decontaminated. Cleanup methods are not specified in the regulation. However, in general, wiping the affected surfaces with rags or swabs containing a solvent such as kerosene and then disposing of the contaminated rags or swabs as PCB mixtures should be adequate.

Decontamination Procedures

Decontamination of selected PCB articles and containers may be desirable in order to reuse valuable containers or to reclaim recoverable metals from scrapped articles. The containers specified in the storage requirements are high quality containers that may have a useful life either for containing additional PCB waste or other chemicals. Another type of high value container would be railroad tank cars or highway tank trucks used for transporting liquid PCB chemical substances or mixtures. The decontamination procedures described in the regulation for these items are based on techniques successfully used for decontaminating pesticide containers.

PCB transformers appear to be the only PCB articles with a potential salvage value. The internal electrical windings of some transformers, being copper, might be reclaimed if the internal surfaces of the transformer are adequately decontaminated to prevent secondary pollution problems from the PCBs. However, due to limited information on successful decontamination techniques for transformers, no decontamination procedure is specified in the regulation.

Required Markings

The required markings are designed to contain enough information to alert someone to the presence of PCBs, provide a reference concerning

disposal of the PCBs, and provide a reporting point in the event of an accident or spill. Markings must be durable enough to remain easily readable throughout the life of the article or container to which they are affixed. This requirement will probably require that some markings be made of metal and be painted. If technology does not exist for a marking which will survive for thirty or forty years, which is the useful life of many transformers, then the responsible person will be required to replace the markings from time to time.

Items which are newly manufactured or in the manufacturer's inventory and not yet distributed in commerce are required to be marked within six months. PCB transformers already in use must be marked within a six-month period in view of the special risks associated with liquid PCBs.

Electric motors using PCBs as a coolant found primarily in electrically operated mining machinery, pump fittings and lines used in hydraulic systems using PCBs as hydraulic fluids, and pumps, fittings, pipes, and other appurtenances in heat transfer systems using PCBs as a coolant, discharge some PCBs through rotating shaft seals, pump seals, and pipe fittings. These items must also be marked within six months to provide a timely warning of possible hazards.

Because of the large number of potential transporters and the need to adequately inform them of the regulation, a nine-month period is provided for placing the large markings on transport vehicles, such as trucks and railcars.

Marking of large low voltage capacitors and high intensity discharge capacitors containing PCBs must be initiated within nine months, but the marking is required only when a servicing operation is taking place which would enable the servicing person to have ready access to the

capacitor. Ready access occurs during a servicing operation, independent of the placement of the marking, and as a consequence, the servicing person can perform the marking operation without removing either accessories or articles.

Because of the large number of transformers (140,000) and large high voltage capacitors (6 million) in existence, and their geographical dispersion, the Agency is providing a two-year time period for marking these items. The large, high voltage capacitors have special marking requirements because of their locations. When these capacitors are located in electric substations or power generating stations, large banks of capacitors are often used. Placing a marking directly on the capacitor would require shutting off the electrical service in order to avoid hazards to workers. In normal operation, these capacitors are not de-energized for several years unless some emergency occurs. Thus, a marking approach has been proposed which would provide for the placement of a marking on the structure holding the capacitors. For each structure, a record of the location of the capacitors with PCBs would be kept with that particular structure. The vast majority of these capacitors currently use PCBs as a dielectric, but the record-keeping function will become more important as non-PCB high voltage capacitors are put into service in the future. In order to reduce this special record-keeping requirement, the option of placing the markings on all of the capacitors on the structure is available. A similar choice is also applicable to power poles containing PCB capacitors so that servicing personnel could place the mark on the pole at eye level, rather than climb the pole to place it or determine which capacitors contain PCBs. Thus, the marking could be read without unnecessary hazard to servicing personnel.

The requirement for marking within six months all unmarked items as they are removed from service or having the item placed immediately into a proper container that is marked should have a minimum impact on industry. Each item will be handled individually during the servicing or removal operation and the placing of a marking on the item should require little additional effort.

Required Recordkeeping and Reports

The regulation contains requirements for recordkeeping for selected FCHs that are projected for eventual disposal. Recordkeeping is also required for owners and operators of facilities used for the disposal and storage of waste FCHs. Those reporting and recordkeeping requirements will assist the Agency in determining compliance with the regulation and should also assist owners and operators in maintaining effective inventory control and insuring timely disposal. Public comment on both the impact and usefulness of these recordkeeping requirements are especially invited.

The owners or operators are required to prepare annually documents that summarize key operations in sufficient detail to indicate when specific containers were received, transferred, or disposed of. The weight of containers and transformer contents are required to be recorded in order to assist in performing a mass balance of facility operations.

Operating and monitoring data for incinerators are required to be maintained to facilitate a later review of the adequacy of the destruction process. Chemical waste landfills will retain operating data on burial coordinates and analytical results from test wells and leachate collection systems.

Documents are also to be retained on the various facility approval actions required by the regulation as well as any state or local approval actions. While the document retention requirements are fairly broad in order to insure adequate information is retained, it is not the intent of the regulation to require the retention of obviously trivial information.

Mandatory submission of the annual summaries or other reports is not considered appropriate at this time but it could be required in any approvals granted by Regional Administrators.

Summary of Economic Consequences

The major economic impact of the proposed regulations will apply to the owners and users of currently operating PCB capacitors and transformers. These persons will be affected by increased costs due to the special marking, disposal, and recordkeeping that will be required. The capital costs associated with compliance are expected to total \$9.1 million (\$3 million for new incineration capacity, \$3.1 million for marking, and \$3 million for storage facilities). Annual operating costs are expected to total \$36.3 million in 1976 (\$5 million for chemical waste landfill charges, \$1 million for disposal transportation, \$5 million for recordkeeping, \$23.3 million for marking, and \$4 million for maintaining storage facilities). Total annual operating costs are likely to be approximately \$41 million. However, the size of costs will change after 1976 to \$1 million for chemical waste landfill charges, \$23 million for incineration charges, \$3 million for disposal transportation, \$4 million for recordkeeping, \$5 million for marking, and \$4 million for storage.

The regulations should result in an increase in small business

opportunities and employment due to the development of collection and storage services to reduce storage and transportation charges from numerous small generators of PCB wastes.

This Notice of Proposed Rulemaking is issued under authority of Section 6(a) of the Toxic Substances Control Act, 15 U.S.C. Section 2605(a).

Dated: 17 MAY 1977 Administrator: LS

MONS 006758

17 MAY 1977

It is proposed to establish a new 40 CFR 761 to read as follows:

PART 761 - POLYCHLORINATED BIPHENYLS (PCBs)

Subpart A - General

Sec. 761.1 Applicability
761.2 Definitions

Subpart B - Disposal of PCBs

Sec. 761.10 Disposal Requirements

Subpart C - Marking of PCBs

Sec. 761.20 Marking Requirements

Subpart D - (Reserved)

Subpart E - List of Annexes

Annex 20.

Sec. 761.40	Interpretation
761.41	Chemical Waste Landfills
761.42	Storage for Disposal
761.43	Identification
761.44	Marking Formats
761.45	Records and Monitoring

I
II
III
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V
VI

Subpart A - General

Sec. 761.1 Applicability

- This subpart establishes procedures, methods, and other requirements for the disposal, storage, and marking of polychlorinated biphenyls (PCBs).
- This subpart applies to all persons who manufacture, process, distribute in commerce, use, or dispose of PCBs, including mixtures and manufactured items which contain PCBs.
- The basic requirements of these regulations are set forth in Subpart B - Disposal of PCBs and Subpart C - Marking of PCBs. Subpart E elaborates the requirements which are referred to in the disposal and marking sections. Definitions of words used in all of these sections are found in Subpart A. In particular, Sec. 761.2(p)-(v) of Subpart A define "PCBs" covered by these regulations.
- Section 15 of the Toxic Substances Control Act (TSCA) states that failure to comply with these regulations is unlawful. Section 16 imposes liability for civil penalties upon any person who violates these regulations. Section 16 also subjects a person to criminal prosecution for a violation which is knowing or willful.

Sec. 761.2 Definitions

For the purpose of this part:

- "Administrator" means the Administrator of the Environmental Protection Agency, or any employee of the Agency to whom the Administrator may assign herein or by order delegate his authority to carry out his functions, or any person who shall by operation of law be authorized to carry out such functions.

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(c) In addition to the requirements of Subsections (a) and (b), the following marking requirements shall apply:

(1) Each PCB transformer shall be marked by July 1, 1978, with mark M_L .

(2) Each PCB large high voltage capacitor shall be identified by July 1, 1978, by at least one of the following methods:

(A) Each individual capacitor is to be marked with mark

M_L , or

(B) If one or more PCB large high voltage capacitors are installed in a protected location as on a power pole or structure or behind a fence, the pole, structure, or fence is to be marked with mark M_L and a record or procedure identifying the PCB capacitors is to be maintained by the owner or operator at the protected location.

(d) Where mark M_L is specified but the PCB article or PCB equipment is too small to accommodate the smallest permissible size of mark M_L , mark M_S , as described in Annex V - Sec. 761.64(b), may be used instead of mark M_L .

Subpart D - (Reserved)

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Support E - List of Annexes

Annex I

Sec. 761.63 Incineration

(a) Liquid PCBs

An incinerator used for incinerating PCB chemical substances or liquid PCB mixtures shall be approved by the Agency Regional Administrator pursuant to Subsection (d). Such incinerator shall meet all of the requirements specified in (1) through (9) of this subsection, unless a waiver from these requirements is obtained pursuant to (d)(5). In addition, the incinerator shall meet any other requirements which may be prescribed pursuant to (d)(4).

(1) Combustion criteria shall be either of the following:

(A) maintenance of the introduced liquids for a 2-second dwell time at 1200°C (± 100°C) and 3 percent excess oxygen in the stack gas, or

(B) maintenance of the introduced liquids for a 1 1/2 dwell time at 1600°C (± 100°C) and 2 percent excess oxygen in the stack gas.

(2) Combustion efficiency shall be at least 99 percent computed as follows:

$$\text{Combustion Efficiency} = \frac{\text{CO}_2 - \text{CO} \times 100}{\text{CO}_2}$$

where

CO₂ = concentration of carbon dioxide

CO = concentration of carbon monoxide

(3) The rate and quantity of PCBs which are fed to the combustion system shall be measured and recorded at regular intervals of no longer than 15 minutes.

(4) The temperatures of the incineration process shall be continuously measured and recorded. The combustion temperature of the incineration process shall be based on either direct (pyrometer) or indirect (wall thermocouple-pyrometer correlation) temperature readings.

(5) The flow of PCBs to the incinerator shall stop automatically whenever the combustion temperature drops below the temperatures specified in (1) above.

(6) Monitoring of stack emission products shall be conducted

(A) when an incinerator is first used for the disposal of PCBs under the provisions of this regulation, and

(B) when an incinerator is first used for the disposal of PCBs after the incinerator has been modified in a manner which may affect the characteristics of the stack emission products.

(C) At a minimum such monitoring shall be conducted for the following parameters:

(i) O₂

(ii) CO

(iii) CO₂

(iv) Calculus of Nitrogen (NO_x)

(v) Hydrocarbons (HC)

(vi) Total Chlorinated Organic Content (TCOC)

(vii) PCB Chemical Substances

(viii) Total Particulate Matter

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- (7) At a minimum, continuous monitoring and recording of combustion products and incineration operations shall be conducted for the following parameters whenever the incinerator is incinerating PCBs:
- (A) O_2
 - (B) CO
 - (C) CO_2
- (8) Incinerator operations shall be immediately suspended when any one or more of the following conditions occur:
- (A) failure of monitoring operations specified in (7) above,
 - (B) failure of the PCB rate and quantity measuring and recording equipment specified in (3) above, or
 - (C) combustion temperature, dwell time, or excess oxygen fall below those specified in (1) above.
- (9) Water scrubbers shall be used for HCl control during PCB incineration and shall meet any performance requirements specified by the Regional Administrator. Scrubber effluent shall comply with applicable water quality standards, EPA Water Quality Criteria, and any other State and Federal laws and regulations. An alternate method of HCl control may be used if the alternate method has been approved by the Regional Administrator.
- (b) Non-Liquid PCBs
- An incinerator used for incinerating non-liquid PCB mixtures, PCB articles, PCB equipment, or PCB containers shall be approved by the Agency Regional Administrator pursuant to Subsection (c). Such incinerator shall meet all of the requirements specified in (1) through (3) of

this subsection, unless a waiver from these requirements is obtained pursuant to (c)(5). In addition, the incinerator shall meet any other requirements which may be prescribed pursuant to (c)(5).

- (1) The mass air emissions from the incinerator shall be no greater than 0.001g PCB chemical substances/kg of PCB chemical substance introduced into the incinerator.
- (2) Such incinerator shall comply with the provisions of Section 761.46(a) (2), (3), (4), (5), (7), (8)(A) and (8), and (9).
- (3) The flow of PCBs to the incinerator shall stop automatically whenever the combustion temperature falls below the temperature specified in any approvals issued by the Regional Administrator pursuant to Subsection (c) below. Incinerator operations shall stop immediately whenever the excess oxygen measurements fall below those specified in any approvals issued by the Regional Administrator pursuant to (c) below.

(c) Maintenance of Data and Records

All data and records required by this section shall be maintained in accordance with Annex VI - Section VII.43, Records and Monitoring.

(d) Approval of Incinerators

Prior to the incineration of PCBs, the owner or operator of an incinerator shall receive the written approval of the Agency Regional Administrator of the Region in which the incinerator is located. Such approval shall be satisfied in the following manner:

(1) Initial Report

The owner or operator shall submit to the Regional Administrator an initial report within 60 days of:

- (A) The location of the incinerator.

- (B) A detailed description of the incinerator including general site plans and design drawings of the incinerator.
 - (C) Engineering reports or other information on the anticipated performance of the incinerator.
 - (D) Sampling and monitoring equipment and facilities available.
 - (E) Waste volumes expected to be incinerated.
 - (F) Any local, State, or Federal permits or approvals.
 - (G) Schedules and plans for complying with the approved requirements of this regulation.
- (2) Trial Burn
- (A) Following receipt of the report described in (1), the Regional Administrator shall notify the person who submitted the report whether a trial burn of PCBs must be conducted. The Regional Administrator may require the person who submitted the report described in (1) to submit such other information as the Regional Administrator finds to be reasonably necessary to determine the need for a trial burn.
 - (B) If the Regional Administrator determines that a trial burn must be held, the person who submitted the report described in (1) shall submit to the Regional Administrator a detailed plan for conducting and monitoring the trial burn. As a minimum, the plan must include:
 - (i) Date trial burn is to be conducted.
 - (ii) Quantity and type of PCBs to be incinerated.
 - (iii) Parameters to be monitored and location of sampling points.

- (iv) Sampling frequency and methods and schedules for sample analyses.
 - (v) Name, address, and qualifications of persons who will review analytical results and other pertinent data and who will perform a technical evaluation of the effectiveness of the trial burn.
- (C) Following receipt of the plan described in (2), the Regional Administrator will approve the plan, require additions or modifications to the plan, or disapprove the plan. If the plan is disapproved, the Regional Administrator will notify the person who submitted the plan of such disapproval, together with the reasons why it was disapproved. That person may thereafter submit a new plan in accordance with (2). If the plan is approved (with any additions or modifications which the Regional Administrator may prescribe), the Regional Administrator will notify the person who submitted the plan of such approval. Thereafter the trial burn shall take place at a date and time to be agreed upon between the Regional Administrator and the person who submitted the plan.
- (3) Other Information
- In addition to the information contained in the report and plan described in (1) and (2), the Regional Administrator may require the owner or operator to submit such other information as the Regional Administrator finds to be reasonably necessary to determine whether an incinerator shall be approved.

(Note: The Regional Administrator will have available for review and inspection an Agency manual containing information or sampling methods and analytical procedures for the parameters required in Section 261.43(a)(3), (4), (6), and (7) plus any other parameters he may determine to be appropriate. Owners or operators are encouraged to review this manual prior to submitting any report required in this Annex.)

(4) Contents of Approval

- (A) Except as provided in (5), the Regional Administrator may not approve an incinerator for the disposal of PCBs unless he finds that the incinerator meets all of the requirements of (a) and/or (b), whichever is applicable.
- (B) In addition to the requirements of (a) and/or (b), the Regional Administrator may include in an approval such other requirements as the Regional Administrator finds are necessary to ensure that operation of the incinerator does not present an unreasonable risk of injury to health or the environment from PCBs. Such requirements may include a fixed period of time for which the approval is valid.

(5) Waivers

An owner or operator of the incinerator may submit evidence to the Regional Administrator that operation of the incinerator will not present an unreasonable risk of injury to health or the environment from PCBs, when one or more of the requirements of (a) and/or (b) are not met. On the basis of such evidence and any other available information, the Regional

Administrator may in his discretion find that any such requirements are not necessary to protect against such risk and may waive such requirements in any approval for that incinerator. Any such finding and waiver must be stated in writing and included as part of the approval.

(6) Persons Approved

An approval will designate the persons who own and who are authorized to operate the incinerator, and will apply only to such persons.

(7) Final Approval

Approval of an incinerator will be in writing and signed by the Regional Administrator. The approval will state all requirements applicable to that incinerator.

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Annex II

Sec. 761.41 Chemical Waste Landfills

(a) General

A chemical waste landfill used for the disposal of PCBs shall be approved by the Agency Regional Administrator pursuant to Subsection (c). Such landfill shall meet all of the requirements specified in Subsection (b), unless a waiver from these requirements is obtained pursuant to (c)(4). In addition, the landfill shall meet any other requirements which may be prescribed pursuant to (c)(3).

(b) Technical Requirements

Requirements for chemical waste landfills used for the disposal of PCBs are as follows:

(1) Soils

The landfill site shall be located in thick, relatively impermeable formations such as large-area clay pans. Where this is not possible, the soil shall have a high clay and silt content with the following parameters:

- | | |
|--|-------------------------|
| (A) In-place soil thickness, or | 4' |
| Compacted soil liner thickness | 3' |
| (B) Permeability (cm/sec) | $\leq 1 \times 10^{-7}$ |
| (C) Percent soil passing No. 200 Sieve | ≥ 30 |
| (D) Liquid Limit | ≥ 30 |
| (E) Plasticity Index | ≥ 15 |
| (F) Artificial Liner Thickness | $\geq 30 \text{ mil}$ |

Notes: In the event that an artificial liner is used at a landfill site, special precautions shall be taken to insure that its integrity is maintained and that it

is chemically compatible with PCBs. Soil underlining shall be provided as well as a soil cover).

(2) Hydrology

The bottom of the landfill shall be substantially above the historical high ground-water table. Floodplains, swamplands, and groundwater recharge areas shall be avoided. There shall be no hydraulic connection between the site and standing or flowing surface water. The site shall have monitoring wells and leachate collection and shall be at least fifty feet from the nearest groundwater.

(3) Flood Protection

- (A) If the landfill site is below the 100-year flood-water elevation, the operator shall provide surface water diversion dikes around the perimeter of the landfill site with a minimum height equal to two feet above the 100-year floodwater elevation.
- (B) If the landfill site is above the 100-year floodwater elevation, the operator shall provide diversion structures capable of diverting all of the surface water runoff from a 24-hour, 25-year storm.

(4) Topography

The landfill site shall be located in an area of low to moderate relief to minimize erosion and to help prevent leachates or slumping.

(5) Monitoring Systems

(a) Water Sampling

- (1) The ground and surface water from the disposal site area shall be sampled for use as baseline

operations.

- (ii) Defined water sources shall be sampled at least monthly when the landfill is being used for disposal operations.
- (iii) Defined water sources shall be sampled indefinitely on a frequency of no less than once every six months after final closure of the disposal area.

(8) Groundwater Monitor Wells

- (i) If underlying earth materials are homogeneous, impermeable, and uniformly sloping in one direction, only three sampling points shall be necessary. These three points shall be equally spaced on a line through the center of the disposal area and extending from the area of highest water table elevation to the area of the lowest water table elevation on the property.
- (ii) All monitor wells shall be cased and the annular space between the monitor zone (zone of saturation) and the surface shall be completely back-filled or plugged with Portland cement to effectively prevent percolation of surface water into the well bore. The well opening at the surface shall have a removable cap to provide access and to prevent entrance of rainfall or storm-water runoff. The well shall be pumped to remove the volume of liquid initially contained in the well

before obtaining a sample for analysis. The discharge shall be treated to meet applicable State or Federal discharge standards or recycled to the chemical waste landfill.

(C) Water Analysis

As a minimum, all samples shall be analyzed for the following parameters, and all data and records of the sampling and analysis shall be maintained as required in Annex VI. Sampling methods and analytical procedures for these parameters shall be as specified in 40 CFR 136 as amended in 41 FR 8279 of December 1, 1976.

- (i) PCBs
- (ii) pH
- (iii) Specific Conductance
- (iv) Chlorinated Organics

(E) Leachate Collection

A leachate collection/monitoring system shall be installed beneath the chemical waste landfill. Leachate collection systems shall be monitored routinely for quantity and quality of leachate produced. The leachate should be either treated to acceptable limits for discharge in accordance with a State or Federal permit or shipped off to an off-site or Federal approved method. Water analysis shall be as provided in (C)(ii) above. Acceptable leachate collection and/or collection system shall be one of the following designs unless a waiver is obtained pursuant to subsection (f)(2).

- (A) **Simple Leachate Collection:** This system consists of a gravity flow drainfield installed under the waste disposal facility liner. This design is recommended for use when semi-solid or leachable solid wastes are placed in a lined pit excavated into a relatively thick, unsaturated, homogeneous layer of low permeability soil.
 - (B) **Compound Leachate Collection:** This system consists of a gravity flow drainfield installed under the waste disposal facility liner and above a secondary installed liner. This design is recommended for use when semi-liquid or leachable solid wastes are placed in a lined pit excavated into relatively permeable soil.
 - (C) **Suction Manometers:** This system consists of a network of porous "stones" connected by hoses/tubing to a vacuum pump. The porous "stones" or suction manometers are installed along the sides and under the bottom of the waste disposal facility liner. This type of system works best when installed in relatively permeable unsaturated soil immediately adjacent to the disposal facility's bottom and/or sides.
- (7) **Chemical Waste Landfill Operations**
- (A) PDS shall be placed in the landfill in a manner that will prevent damage to containers or articles. Other wastes placed in the landfill that are not chemically compatible with PDS or PDS containers shall be segregated from the PDS throughout the waste handling and disposal process.

- (B) An operations plan shall be developed and submitted to the Regional Administrator for approval as required in Subsection (c). This plan shall include detailed explanations of the procedures to be used for recontouring, excavation and backfilling, waste segregation, burial coordinates, vehicle and equipment movement, use of roadways, leachate collection systems, sampling and monitoring procedures, monitoring wells, and security measures to protect against vandalism and unauthorized waste placements. EPA guidelines entitled "Design, Segregation and Land Disposal of Solid Wastes" (EPA 800/2-80-002 of August 10, 1974) are a useful reference in preparation of this plan.
 - (C) Records shall be maintained for all PDS disposal operations and shall include the three dimensional burial coordinates for PDS. Additional records shall be developed and maintained as provided in Annex III.
- (8) **Supporting Facilities**
- (A) A six foot wooden post fence, wall, or similar device shall be provided around the site to prevent unauthorized persons and animals from entering.
 - (B) Roads shall be maintained to and on the site which are adequate to operate and maintain the site without causing safety or nuisance problems or excessive vibrations.
 - (C) The site shall be operated and maintained in a manner to prevent safety problems or hazardous conditions resulting from spilled liquids and volatile materials.

(c) Approval of Chemical Waste Landfills

Prior to the disposal of any PCBs in a chemical waste landfill, the owner or operator of the landfill shall receive written approval of the Agency Regional Administrator of the Region in which the landfill is located. Such approval shall be obtained in the following manner:

(1) Initial Report

The owner or operator shall submit to the Regional Administrator an initial report which contains:

- (A) The location of the landfill.
- (B) A detailed description of the landfill including general site plans and design drawings.
- (C) An engineering report describing the manner in which the landfill complies with the requirements for chemical waste landfills in (b) above.
- (D) Sampling and monitoring equipment and facilities available.
- (E) Expected waste volumes of PCBs.
- (F) General description of waste materials other than PCBs that are expected to be disposed of in the landfill.
- (G) Landfill operations plan as required in Subsection (a).
- (H) Any local, State, or Federal permits or approvals.
- (I) Any schedules or plans for complying with the approval requirements of these regulations.

(2) Other Information

In addition to the information contained in the report described in (1), the Regional Administrator may require the

owner or operator to submit such other information as the Regional Administrator finds to be reasonably necessary to determine whether a chemical waste landfill should be approved.

(3) Contents of Approval

- (A) Except as provided in (4), the Regional Administrator may not approve a chemical waste landfill for the disposal of PCBs unless he finds that the landfill meets all of the requirements of (b) above.
- (B) In addition to the requirements of Subsection (b), the Regional Administrator may include in an approval such other requirements as the Regional Administrator finds are necessary to ensure that operation of the chemical waste landfill does not present an unreasonable risk of injury to health or the environment from PCBs. Such requirements may include a fixed period of time for which the approval is valid.

(4) Waivers

An owner or operator of a chemical waste landfill may submit evidence to the Regional Administrator that operation of the landfill will not present an unreasonable risk of injury to health or the environment from PCBs, when one or more of the requirements of Subsection (b) are not met. In the basis of such evidence and any other available information, the Regional Administrator may in his discretion find that any such requirements are not necessary to protect against such risk and may waive such requirements in any approval for that

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landfill. Such finding and waiver will be stated in writing and included as part of the approval.

(5) Persons Approved

Any approval will designate the persons who own and who are authorized to operate the chemical waste landfill, and will apply only to such persons.

(6) Final Approval

Approval of a chemical waste landfill will be in writing and will be signed by the Regional Administrator. The approval will state all requirements applicable to that landfill.

Annex III

Sec. 761.42 Storage for Disposal

(a) Any PCB article or PCB container stored for disposal before July 1, 1981, shall be removed from storage and disposed of before July 1, 1982. Any PCB article or PCB container stored for disposal after July 1, 1981, shall be removed from storage and disposed of within one year from the date when it was first placed into storage.

(b) Except as provided in (c) below, after October 1, 1977, owners or operators of any facilities used for the storage of PCBs designated for disposal shall comply with the following requirements:

(1) Such facilities shall have:

(A) An adequate roof to prevent rainwater from reaching the stored PCBs.

(B) An adequate floor which has continuous curbing with a minimum six inch high curb. Such floor and curbing must provide a containment volume equal to at least two times the internal volume of the largest PCB equipment or PCB container stored therein or twenty-five percent of the total internal volume of all PCB equipment or containers stored therein, whichever is greater.

(C) No drain valves, floor drains, sewer lines, or other openings that would permit liquids to flow from the curbed area.

(D) Continuous, smooth, and impervious construction for floors and curbing such as Portland cement concrete.

- (c) After October 1, 1977, if the only PCBs stored at a particular facility are small capacitors which have an aggregate storage volume of not greater than two 55-gallon drums, the only storage requirement is to store such capacitors in sound, non-leaking containers within a building.

- (2) The storage area shall be marked as required in Subpart C - Sec. 761.22(a)(5).
- (3) No items of movable equipment used for handling PCBs in the storage facilities shall be removed from the areas unless decontaminated.
- (4) All PCB containers shall be checked for leaks at least once every 30 days. All leaking containers and their contents shall be transferred immediately to properly marked non-leaking containers. Any spilled or leaked materials shall be immediately cleaned up using sorbents or other adequate means, and the cleaned materials and residues shall be disposed of in accordance with Subpart 3 - Sec. 761.10(a).
- (5) Any PCB container used for the storage of liquid PCB chemical substances or liquid PCB mixtures shall comply with the specifications of the Department of Transportation Materials Transportation Bureau Hazardous Materials Regulations, 49 CFR 173.346 (41 FR 42514, September 27, 1976). Any PCB container used for the storage of non-liquid PCB mixtures, PCB articles, or PCB equipment may vary from 49 CFR 173.346 by meeting DOT Spec. 5, Spec. 6B, or Spec. 17C with removable heads.
- (6) PCB articles and PCB containers shall be dated when they are placed in storage. The storage shall be managed so that the PCB articles and PCB containers can be located by the date they entered storage.
- (7) Owners or operators of storage facilities shall establish and maintain records as provided in Annex VI.

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Annex IV

Sec. 761.43 Decontamination

- (a) Any PCB container to be decontaminated shall be decontaminated by flushing of the internal surfaces of the container three times with a solvent containing less than 0.05 percent PCB chemical substance in which the solubility of PCBs is five percent or more by weight. Each rinse shall use a volume of the normal diluent equal to approximately ten percent of the PCB container's capacity. The solvent may be reused for decontamination until it contains 0.5 percent PCB chemical substance. The solvent shall then be disposed of as a PCB mixture, in accordance with Sec. 761.13(b).
- (b) Movable equipment used in storage areas shall be decontaminated by wetting surfaces that have contacted PCB chemical substances or PCB mixtures with a solvent meeting the criteria of (a) above.

Annex V

Sec. 761.44 Marking Formats

The following formats shall be used for markings:

(a) Large PCB Mark - M_L

Mark M_L shall be as shown in Figure 1, with black letters and striping on a white background, and shall be sufficiently durable to equal or exceed the life (including storage for disposal) of the equipment or container. The size of the mark shall be at least 11.25 cm (5 inches) on each side. If the PCB equipment is too small to accommodate this size, the mark may be reduced in size proportionately down to a minimum of 5 cm (2 inches) on each side.

(b) Small PCB Mark - M_S

Mark M_S shall be as shown in Figure 2, with black letters and striping on a white background, and shall be sufficiently durable to equal or exceed the life (including storage for disposal) of the equipment or container. The mark shall be a rectangle 2.5 by 5 cm (1 inch by 2 inches). If the PCB equipment is too small to accommodate this size, the mark may be reduced in size proportionately down to a minimum of 1 by 2 cm (.4 by .8 inches).

CAUTION

CONTAINS

PCBS

(Polychlorinated Biphenyls)

A toxic environmental contaminant requiring special handling and disposal in accordance with U.S. Environmental Protection Agency Regulations 40 CFR 761 for Disposal. Information contact the nearest U.S. E.P.A. Office.

In case of accident or spill, call toll free the U.S. Coast Guard National Response Center
800/424-8802

CAUTION - CONTAINS
PCBS
POLYCHLORINATED BIPHENYLS
FOR HUMANITARIAN PURPOSES
BY THE NATIONAL CENTER
FOR HUMANITARIAN DISASTERS
U.S. ENVIRONMENTAL
PROTECTION AGENCY

FIGURE 2

Annex VI

Sec. 761.45 Records and Monitoring

(a) PCBs in Service or Projected for Disposal

By January 1, 1978, each owner or operator of a facility containing forty-five kilograms of PCB chemical substances or PCB mixtures in the liquid phase or fifty or more PCB large high voltage capacitors shall develop and maintain records on the location and disposition of the PCBs. These records shall form the basis of an annual document prepared for each facility by March 1 covering the previous calendar year. Owners or operators with more than one facility which contain PCBs may maintain the records and documents at a single location, provided the identity of this location is available at each facility containing PCBs that is normally manned for eight hours a day. The records and documents shall be maintained for at least five years after the facility ceases containing PCBs at the prescribed quantities. The following information for each facility shall be included in the annual document:

- (1) The dates when PCBs are removed from service, are placed into storage for disposal, and are placed into transport for disposal. The quantities of such PCBs shall be indicated using the following breakdown:
 - (A) Total weight in kilograms of any PCB chemical substances or PCB mixtures in PCB containers, including the identification of container contents, such as liquids, and capacitors.

- (B) Total number of PCB transformers and total weight in kilograms of any PCB chemical substances and PCB mixtures contained in the transformers.

- (C) Total number of PCB large high voltage capacitors.

- (2) For PCBs removed from service, the location of the initial disposal or storage facility and the name of the owner or operator of the facility.

- (3) Total quantities of PCBs remaining in service at the end of the calendar year using the following breakdown:

- (A) Total weight in kilograms of any PCB chemical substances and PCB mixtures in PCB containers, including the identification of container contents such as liquids and capacitors.

- (B) Total number of PCB transformers and total weight in kilograms of any PCB chemical substances and PCB mixtures contained in the transformers.

- (C) Total number of PCB large high voltage capacitors.

(b) Disposal and Storage Facilities

Beginning in 1979, each owner or operator of a facility used for the storage or disposal of PCBs shall by March 1 of each year prepare and maintain a document which specifies the manner in which PCBs were handled at the facility during the previous calendar year. Such document shall be retained at each facility for at least five years after the facility is no longer used for the storage or disposal of PCBs, except that in the case of chemical waste landfills such documents shall be maintained at least twenty

years after the chemical waste landfill is no longer used for the disposal of PCBs. Such documents shall be available at the facility for inspection by authorized representatives of the Environmental Protection Agency. If the facility ceases to be used for PCB storage or disposal, the owner or operator of such facility shall promptly notify the Agency Regional Administrator of the region in which the facility is located that the facility has ceased storage or disposal operations and shall specify where the documents required to be maintained by this paragraph shall be located. The following information shall be included in each document:

- (1) The date when any PCBs are received by the facility during the previous calendar year for storage or disposal, and the identification of the person and facility from whom such PCBs were received.
- (2) The date when any PCBs are disposed of at the disposal facility or transferred to another disposal or storage facility, including the identification of the specific types of PCB chemical substances, PCB mixtures, or PCB articles in containers; PCB transformers; and PCB equipment or PCB articles not in containers which were stored or disposed of.
- (3) Total weight in kilograms of any PCB containers and the total weight in kilograms of any PCB chemical substances or PCB mixtures contained in any PCB transformers, received during the calendar year, transferred to other storage or disposal facilities during the calendar year, and remaining on the disposal or storage facility site at the end of the calendar year, re-

spectively, including, where applicable, the identification of PCB container contents such as liquids, explosives, etc. When PCB containers or PCB chemical substances or PCB mixtures contained in a transformer are transferred to other storage or disposal facilities, the identification of the facility to which such PCBs were transferred shall be included.

- (4) Total number of any PCB articles or PCB equipment, not in PCB containers, received during the calendar year, transferred to other storage or disposal facilities during the calendar year, and remaining on the facility site at the end of the calendar year, respectively, including the identification of the specific types of PCB articles and PCB equipment received, transferred, or remaining on the facility site. When PCB articles and PCB equipment are transferred to other storage or disposal facilities, the identification of the facility to which such PCB articles and PCB equipment were transferred must be included.

[Note: Any requirements for weights in kilograms of PCBs may be calculated values if the internal volume of containers and transformers is known and included in the reports, together with any assumptions on the density of the PCB chemical substances or PCB mixtures contained in the containers or transformers.]

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(c) Incineration Facilities

For each owner or operator of a PCB incinerator facility, the following information is required in addition to the information required in Subsection (b):

- (1) When PCBs are being incinerated, the following continuous and short-interval data shall be collected and maintained for a period of five years from the date of collection:
 - (A) Rate and quantity of PCBs fed to the combustion system, as provided in Annex I - Sec. 761.40(a)(1).
 - (B) Temperature of the combustion process, as provided in Annex I - Sec. 761.40(a)(4).
 - (C) Stack emission products to include O_2 , CO , and CO_2 , as provided in Annex I - Sec. 761.40(a)(7).
- (2) When PCBs are being incinerated, data and records resulting from the monitoring of stack emissions as required in Annex I - Sec. 761.40(a)(2), shall be collected and maintained for five years.
- (3) Total weight in kilograms of any solid residues generated by the incineration of PCBs during the calendar year, the total weight in kilograms of any solid residues disposed of by such facility in chemical waste landfills, and the total weight in kilograms of any solid residues remaining on the facility site shall be retained for five years.
- (4) When PCBs are being incinerated, additional periodic data shall be collected and maintained as specified by the Regional

Administrator pursuant to Annex I - Sec. 761.40(c)(4).

- (5) A document shall be prepared on any suspension of the operation of any incinerator by the owner or operator thereof, as required in Annex I - Sec. 761.40(a)(8). The document shall, at a minimum, include the date and time of the suspension and an explanation of the circumstances causing the suspension of operation.

- (d) Attention of Special Records by Storage and Disposal Facilities
In addition to the information required to be maintained by Subsections (b) and (c), each owner or operator of a PCB storage or disposal facility shall collect and maintain for the time period required in (c) the following data:

- (1) All documents, correspondence, and data provided to the owner or operator by any State or local government agency that pertain to the storage or disposal of PCBs at such facility.
- (2) All agreements, correspondence, and data provided by the owner or operator of such facility to any State or local government agency that pertain to the storage or disposal of PCBs at such facility.
- (3) Any applications and related correspondence sent by the owner or operator of such facility to any local, State, or Federal authorities in regard to wastewater discharge permits, solid waste permits, building permits, or other permits or authorizations, such as those required by Annex I - Sec. 761.40(i) or Annex II - Section 761.41(c).