

MD-3-A

PACKAGE TICKET

CODE

BP565

LOT

42581

PO

NET WT/PKG

NO. PKG.

PACK WT.

LOCATION

4

538

15

STUMP

TOTAL NET WT.

538

LUMP WT.

553

PKG. N-CODE

PROD. SUPV.

DATE

OPERATOR

11/19

292

C

1.41 +

1.46 +

1.51 +

1.00 +

004

5.38 ±

DUP050060647

N41203.01

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE BP-565-D PKG

NON-BLEEDING

PROCESSES APPROVED BY
BP-565-D (A) BBK 11/20/81
XOC-23 TCP 07/02/82

LOT L2J81

(4)

EST. WT. 583 LBS.

MAKING NOTES

JOB NAME: 20BP565DPA

INSTRUCTIONS		PRESSING		RECORD				
VAT		PRESSLOAD		1ST	2ND	3RD	4TH	5TH
DATE		STARTED						
TIME		CAKES USED						
RELEASED BY		WATER ON						
PRESS		HRS. WASHED						
NO. OF CAKES		OHMS						
PRESS WITH AGITATION		HRS. WASHED						
WASH TO OHMS		OHMS						
TEST AFTER HOURS		HRS. WASHED						
LOAD ON 8 CARS		OHMS						
PANLOAD		CAKE CONDITION						
		NO CARS LOADED						
		EXPLAIN LOSSES						

• USE BP-565 CARS ONLY

SAMPLES JAR
DELIVER TO

SAMPLED BY
RELEASED BY

36 180
DRY 36 HOURS AT 180 DEG F.
DRY IN SECTIONS:

= DRYING =

LUMP: - OK - WET - SALTS - CONTAMINATED

* TAKE COMPOSITE SAMPLE FROM EACH DRYER CAR, NOTE CODE, LOT, DRYER #, DATE, TIME
* DELIVER TO CTL FOR A MOISTURE, IF A MOISTURE LESS THAN 1% - OK TO PULL

LOCK LID
* DUMP IN NEW-USED LPS

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS
LUMP WGT 553

1/8
MILL LSP SCREEN 1700 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LID - 3-4 HRS.
(ALLOWS DRY ICE TO ESCAPE)

= GRINDING =

SCREEN RPM
MAX. TEMP. F

* PULVERIZE WITHOUT HAMMERS
* GRIND WITH CO₂ AS PER OP# FA 0043

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

200 11.17.82

81
51
16

0.00 *

1.01 +

0.14 -

1.68 +

0.14 -

1.73 +

0.14 -

1.67 +

0.14 -

5.53 +

DUP050060649