

CG 20 CODE BT-427-D PKG.

→ MAY -0-81- E1012

EST. WGT. 2419 LBS.

STD. HRS. TIME M

PROCESSES		APPROVED BY
BT-427-D (J)		AJC 03-15-77
() BT-442-P (B)		DCG 03-15-77
() ()		MTW 03-16-77
() ()		
TYPED BY		
emw051777		

NON-BLEEDING

JIPMENT	NAME: MONASTRAL® BLUE R	USE LBS.	N CODE	ACCT. LBS.
	NOTE: For processing N-8900-A & N-8802-A, preset water meter per chart for water addition to full totes. Use mode 1 for full totes & mode 2 for stumping totes			
SV 1	1 Run 2-3" (±200 G) water into V- 204			
	2 Station # 1 weigh & pump in Gals of Water		8900-A	416
	Sequencer Steps			
	LOT 6 11 16 #100% %			
	131-B 416 20.7 2010		8900-A	
	Total 416 #100%			
	3 Station # 1 weigh & pump in Gals of Water		8802-A	1855
	Sequencer Steps			
	LOT 6 11 16 #100% %			
	18 DRUMS 236 14.8 1600		8802-A	
	13 DRUMS 729 16.2 4500			
	15 DRUMS 783 17.4 4500			
	56 DRUMS 107 21.0 370			
	Total 485.5 #100%			
	4 Turn on agitator			
313 2	5 Run in 14" (207 G) water into V-313 & heat to 80-100°F			
	6 Add in 3-4 min	185	530-A	185
	7 Stir 5 min & Record: pH 10.0 (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 15			
304 3	9 Run in 10" (122 G) water into V-304			
	10 Weigh & dump in	64	20-A	64
	11 Stir to dissolve for S 17			
SV 4	12 Record: pH 8.3 (8.0-10.0)			
	13 If necessary, adj to pH 8.0-10.0 Assume 50%		7-D	
	& Record: pH Assume 77%		27-D	
	14 Heat to 170-175°F in 20-25 min			
	Record: Time Start Temp 175°F			

EQUIPMENT	PAGE	2	CG	20	CODE	BT-427-D	EST. WGT.	2419	LBS.	USE LBS.	N CODE	ACCT. LBS.
15	Run in V-313 from S 8 thru a 20-mesh screen											
16	Stir 10 min											
17	Run in V-304 from S 11 thru a 20-mesh screen											
18	Stir 15 min											
19	Flood to 88 "											
20	Stop agitator											
SV	200	202	204	210	213	261						
S-19	77"	87"	(88")	74"	52"	60"						
Gal	5205	5150	5174	5143	5153	5220						
	START			FIN			OPTR.					
	9:30 PM			11:00 PM			348					
	11:00 PM			2:00 AM			27					
	700 A			900 A			259					