

32

LOT

KT870

K2K67

STUMP

2747

2731

PKG. N-CODE

PROD. SUPV

1022

292

0.0

1.23 +
1.16 +
1.37 +
1.32 +
1.36 +
1.32 +
0.85 +
1.51 +
1.24 +
1.42 +
1.32 +
1.50 +
1.29 +
1.09 +
1.26 +
1.26 +
1.42 +
1.47 +
1.50 +
1.47 +
1.11 +

021

27.47 4

NON-BLEEDING

CG 32 CODE RT-870-D PKG _____

PROCESSES APPROVED BY
RT-870-D (H) EWK 1-11-82

K2K67

OCT 15 1982

TYPED BY JMH

EST. WT. ~~230~~ LBS.

MAKING NOTES. INSTRUCT MAKING AREA
TO ADD 104 N-588-A HALFWAY THRU
PRESSING

JOB NAME : 32RT87QDPH

INSTRUCTIONS

= PRESSING =

RECORD

VAT
DATE 10-18-82
TIME 3:15 PM
RELEASED BY [Signature]
PRESS 95 (96)
NO. OF CAKES 80 (80)
PRESS WITHOUT AGITATION
WASH TO 333 M MHOS - 35-75 F WATER
TEST AFTER 4 HOURS
LOAD ON 11 CARS
PRESS IMMEDIATELY CODE
INSTRUCT MAKING AREA TO ADD 10%
N-588-A HALF-WAY THRU PRESSING.
CLEAN MAGNETIC SEPARATOR AFTER
PRESSING. CLEANED BY _____
TIME CLEANED: _____
SAMPLES JAR [Signature]
DELIVER TO

	1ST	2ND	3RD	4TH	5TH
PRESSLOAD					
STARTED					
CAKES USED					
WATER ON					
HRS. WASHED					
M MHOS					
HRS. WASHED					
M MHOS					
HRS. WASHED					
M MHOS					
CAKE CONDITION					
NO CARS LOADED					
EXPLAIN LUSSES					

SAMPLED BY
RELEASED BY: *SP*

= DRYING =

DRY 12 HOURS AT 220 F
THEN DRY 12 HOURS AT 200 F.
COOL TO 130 F.

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS 16
LUMP WGT 2731

= GRINDING =

MILL 42 HSP 1/8" RP SCREEN 3700 RPM
MAX. TEMP. 140 F
INSERT MILL WITH CO2 WHEN GRINDING
PER O.F. ± 0.0043 .

SCREEN	RPM
MAX. TEMP.	F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

67
51
231

0.00 *

1.90 +

0.14 -

1.85 +

0.14 -

1.84 +

0.14 -

2.03 +

0.14 -

1.85 +

0.14 -

1.84 +

0.14 -

1.10 +

0.14 -

11.43 *

11.43 +
1.90 +
0.14 -
1.95 +
0.14 -
1.94 +
0.14 -
1.97 +
0.14 -
1.83 +
0.14 -
1.96 +
0.14 -
1.94 +
0.14 -
1.94 +
0.14 -
1.71 +
0.14 -
27.31 *