

FINISHED PRODUCT
SPECIFICATION

PRODUCT: MX-1915

SILICATED SUPEREX BLOCKS

DIVISION IND

SPEC. NO.

PAGE NO.

1c

I. MANUFACTURING POINTS

Manville and Waukegan

II. DESCRIPTION

MX-1915 Silicated Superex Blocks are standard Superex cut to the required size and treated with a solution of silicate of soda in accordance with approved Manufacturing Specifications.

III. SIZES AND LIMITATIONS

A. Length

24" max.

B. Widths

1. Flat Blocks

2. Tapered Blocks

3, 6, 9 and 12 inches
6 and 9 inches

C. Thickness

1. Flat Blocks

2. Tapered Blocks

3" - 4" incl.
4"

D. Minimum radius for full 4" thickness tapered blocks

40"

IV. PRODUCT AND INSPECTION STANDARDS

A. Appearance

1. Cracks - Surface cracks are allowable to the extent shown by Standard Samples, approved by the Sales Department 12/5/50. Cracks shall not be more than 1/4" in depth and must be of a nature that will not promote flaking of the material away from the edges of the block.

2. Warpage - Shall not exceed 1/32" in 24" of length when measured as follows:

Lay straight-edge across the block from end to end.

Measurement shall be taken at the point of maximum gap between block surface and straight-edge (chordal height).

3. Broken Corners - Shall be permissible to the extent shown by Standard Samples, approved by the Sales Department 12/5/50 and as here defined:- of any one corner
The missing length of the three edges/which would meet at the corner, when totalled shall not exceed 2 inches; except that one such corner may measure a total of not more than 4 inches.

X - INDICATES
CHANGE - REASON:

Clarification of Appearance Standards.

AUTHORITY
FOR CHANGE

Regular Approvals

FILE-HOLDERS

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DIR. QUAL.
CONTROL

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CONTROL

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CONTROL

SUPERSEDES:
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PLAINTIFF'S
EXHIBIT
K-1655

CANCELLED BY
4/24/51

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DEFENDANT'S
EXHIBIT